



LandRunner II Table of Contents

Manual Number: 0270000

Rev. 9-23-09

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LandRunner



Welcome to Thurston Manufacturing Company. Our goal is to provide quality products and services to our customers. The company's BLU-JET products have a reputation for quality, excellence in design and proven durability. Energetic, resourceful and continuous improvement goals in Environmental, Safety, Quality, Production and Engineering keep our firm at the cutting edge of technology. We hope your BLU-JET equipment will give you years of service.

Read this manual carefully. It will instruct you on how to operate and service your machine safely and correctly. Failure to do so could result in personal injury and/or equipment damage.



SAFETY INFORMATION

! DANGER: Indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury. The sign will have the color combination of *red* and *white*.

! WARNING: Indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury. The sign will have the color combination of *orange* and *black*.

! CAUTION: Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. The sign will have the color combination of *yellow* and *black*.



NOTE: *Indicates a special point of information.*

Carefully read and follow all safety signs. Reinstall safety signs that are damaged or missing.



Right-hand and left-hand sides of the implement are determined by facing in the direction the implement will travel when going forward.



Warranty is provided for customers who operate and maintain their equipment as described in this manual. Warranty registration is accomplished by the dealer completing and forwarding the WARRANTY REGISTRATION FORM to Thurston Manufacturing Company. It is in your best interest to insure that this has been done.

LandRunner

For your convenience we have four easy ways to register your warranty.

- Call our toll free number and ask for warranty registration. 1-800-658-3127
- Fax completed warranty registration form.
Fax: 402-385-3043
- Register on-line in warranty page at
www.blu-jet.com
- Complete and return registration form.

Thurston Manufacturing Company Warranty does not cover the following:

- 1) Cleaning, transporting, mailing and service call charges.
- 2) Depreciation or damage caused by normal wear, accidents, improper protection or improper use.

See complete Warranty for details.



The Serial Number is located from the rear of the tool bar on the right-hand side behind the tongue pull plate.

Serial Number



Record your implement model and serial number in the space provided below. Your dealer needs this information to give you prompt, efficient service when you order parts.

MODEL NO. _____

SERIAL NO. _____

DATE PURCHASED _____



DEALER CHECKLIST

LandRunner



To The Dealer:

Inspect the implement thoroughly after assembly to be certain it is functioning properly before delivering it to the customer. The following checklist is a reminder of points to cover. Check off each item as it is found satisfactory or after proper adjustment is made.



PRE-DELIVERY CHECKLIST

- ☐ 1. All hardware properly tightened
- ☐ 2. Lubrication of grease fittings
- ☐ 3. All decals properly located and readable
- ☐ 4. Other adjustments for machine level height, etc.
- ☐ 5. Overall condition (touch up any scratches, clean and polish)
- ☐ 6. Operator's manual

DATE SET UP _____

SIGNATURE _____



DELIVERY

Review the operator's manual with the customer. Explain the following:

- ☐ 1. Safe operation and service
- ☐ 2. Correct machine installation and operation
- ☐ 3. Daily and periodic lubrication and maintenance
- ☐ 4. Daily and periodic inspections
- ☐ 5. Trouble shooting
- ☐ 6. Storing machine
- ☐ 7. Thurston Manufacturing Company parts and service
- ☐ 8. Have the customer write the machine model and serial number in space provided in manual introduction.
- ☐ 9. Give customer the operator's manual and encourage the customer to read the manual carefully.
- ☐ 10. Completion and mailing of warranty registration form.

DATE DELIVERED _____

SIGNATURE _____

MODEL NO. _____

SERIAL NO. _____



To The Owner

Thank you for your recent purchase of a new BLU-JET implement. The primary objective of Thurston Manufacturing Company is to build and provide you with a quality product. However, in the event that a problem does occur, it is imperative that your warranty registration is on file in order to accurately respond to your specific service circumstances.

For your convenience we have four easy ways to register your warranty:

Register Warranty One of Four Ways

- Call our toll free number and ask for warranty registration.
1-800-658-3127
- Fax your completed warranty registration form.
1-402-385-3043
- Register on-line at:
www.blu-jet.com
- Complete and mail the warranty registration form.

This manual has been prepared to assist you in the assembly of your new machine and contains information pertaining to safety, operations and all of its parts. Our personnel in sales and service are always available to assist you when questions arise concerning the assembly or operations of your tool bar.

When ordering parts, please refer to part numbers and descriptions as listed throughout this book. All parts and whole goods will be shipped FOB Thurston, Nebraska. Or FOB your regional distributor. Always check merchandise immediately upon receipt for damage or shortage. Note any discrepancy on carrier's bill of lading and notify Sender within 10 days. Returned goods will be subject to a 15% restocking charge. Thurston Manufacturing Company reserves the right to make improvements and modifications on equipment without obligation to change previously built equipment. All prices are subject to change without notice.



Limited Warranty

LandRunner



Thurston Manufacturing Company warrants each new BLU-JET machine primary framework to be free from defects in material and workmanship for a period of five (5) years, normal wear of wearing parts excepted. Thurston Manufacturing Company further warrants each new BLU-JET product to be free from defects in material and workmanship, normal wear of wearing parts excepted, for a period of one (1) year. All accessories purchased and resold by Thurston Manufacturing Company will be warranted according to their respective manufacturer. Tires on BLU-JET equipment are warranted through their respective tire manufacturers and their network of dealers in your local area.

Warranty begins from date of delivery to the original purchaser and applies to all new BLU-JET products that have not been altered and are being used for the intended purpose. Negligence, abuse or modification of equipment manufactured by or purchased and resold by Thurston Manufacturing Company will void this warranty.

The obligation of Thurston Manufacturing Company to honor this warranty is limited to the repair or replacement of defective merchandise, to the original purchaser, subject to inspection of equipment in question by an authorized Thurston Manufacturing Company sales or service technician. In the USA, freight of warranty replacement parts including main frame centers and wings will be prepaid for a period of one (1) Year by Thurston Manufacturing Company. Shipments of repaired or replaced parts including main frame centers and wings after one year will be paid by the customer.

Return of defective goods must be made within thirty (30) days of failure to Thurston Manufacturing Company, Thurston, Nebraska USA or to the nearest authorized BLU-JET Distributor or Rep Sales and service outlet.

Thurston Manufacturing Company will not be held responsible for any repair charges made by customers without prior written consent and prior equipment inspection by an authorized Thurston Manufacturing Company sales or service technician.

This warranty shall not be interpreted to render liability for injury or damages of any kind, direct, consequential or contingent to person or property. This warranty does not extend to loss of crops, economic and/or commercial loss, loss because of delay in crop production or any expense incurred for labor, supplies, substitute machinery, rental or for any other reason. This warranty is subject to any existing condition of supply, which may directly affect Thurston Manufacturing Company's ability to obtain materials of manufacture and delivery of replacement parts.

Thurston Manufacturing Company reserves the right to make improvements in design and changes in specifications at any time without incurring any obligation to owners of units previously sold.

No one is authorized to alter, modify or enlarge this warranty nor its exclusions, limitations and reservations. Thurston Manufacturing Company makes no representations or warranties, expressed or implied (including implied warranties of merchantability and fitness), except for those set forth in Thurston Manufacturing Company's current applicable published warranty policies and procedures.

Layton W. Jensen, President

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LandRunner



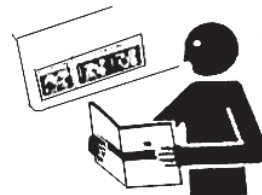
RECOGNIZE SAFETY INFORMATION

- This is the safety-alert symbol. When you see this symbol on your machine or in this manual, be alert to the potential for personal injury. Follow recommended precautions and safe operating practices.



FOLLOW SAFETY INSTRUCTIONS

- Carefully read all safety messages in this manual and on your machine safety signs. Keep safety signs in good condition. Replace missing or damaged safety sign.
- Learn how to operate the machine and how to use controls properly.
- Do not let anyone operate machine without instruction.
- Keep your machine in proper working condition.
- Unauthorized modification to the machine may impair the function and/or safety and affect machine life.



PROTECT CHILDREN AND BYSTANDERS

- Before you back, LOOK CAREFULLY behind for children.
- Clear area of children, pets and bystanders.



HIGHWAY AND TRANSPORT OPERATIONS

Adopt safe driving practices:

- Keep the brake pedals latched together at all times. NEVER USE INDEPENDENT BRAKING WITH MACHINE IN TOW AS LOSS OF CONTROL AND/OR UPSET OF UNIT CAN RESULT.
- Always drive at a safe speed relative to local conditions and ensure that your speed is low enough for an emergency stop to be safe and secure. Keep speed to a minimum.
- Reduce speed prior to turns to avoid the risk of overturning.
- Avoid sudden uphill turns on steep slopes.
- Always keep the tractor or towing vehicle in gear to provide engine braking when going downhill. Do not coast.
- Do not drink and drive.
- Comply with state and local laws governing highway safety and movement of farm machinery on public roads.
- Use approved accessory lighting and necessary warning devices to protect operators of other vehicles on the highway during daylight and nighttime transport.
- The use of flashing amber lights is acceptable in most localities. However, some localities prohibit their use. Local laws should be checked for all highway lighting and marking requirements.
- When driving the tractor and equipment on the road or highway, use flashing amber warning lights and a slow moving vehicle (SMV) identification emblem.





HIGHWAY AND TRANSPORT OPERATIONS

- Plan your route to avoid heavy traffic.
- Be a safe and courteous driver. Always yield to oncoming traffic in all situations, including narrow bridges, intersection, etc.
- Be observant of bridge loading ratings. Do not cross bridges rated lower than the gross weight at which you are operating.
- Always operate equipment in a position to provide maximum visibility at all times. Make allowances for increased length and weight of the equipment when making turns, stopping the unit, etc.



TRANSPORT SAFETY

- A safety chain will help control drawn equipment should it accidentally separate from the drawbar.
- Attach the chain to the tractor drawbar support or other anchor location. Provide only enough slack in the chain to permit turning.
- Use hydraulic cylinder transport lockup during road transportation.
- Maximum road speed is 20 m.p.h.



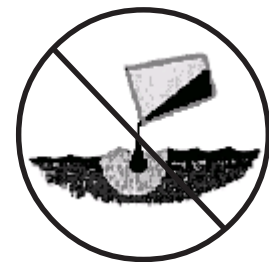
AVOID HIGH PRESSURE FLUIDS

- Escaping fluid under pressure can penetrate the skin causing serious injury.
- Avoid the hazard by relieving pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure.
- Search for leaks with a piece of cardboard.
- Protect hands and body from high pressure fluids.
- If an accident occurs, see a doctor immediately.



DISPOSE OF FLUIDS PROPERLY

- Improperly disposing of fluids can harm the environment and ecology. Before draining any fluids, contact your local environmental agency for the proper waste disposal methods.
- Use proper container when draining fluids. Do not use food or beverage containers that may mislead someone into drinking from them.
- DO NOT pour oil into the ground, down a drain, or into a stream, pond, or lake. Observe relevant environmental protection regulations when disposing of oil and other harmful waste.





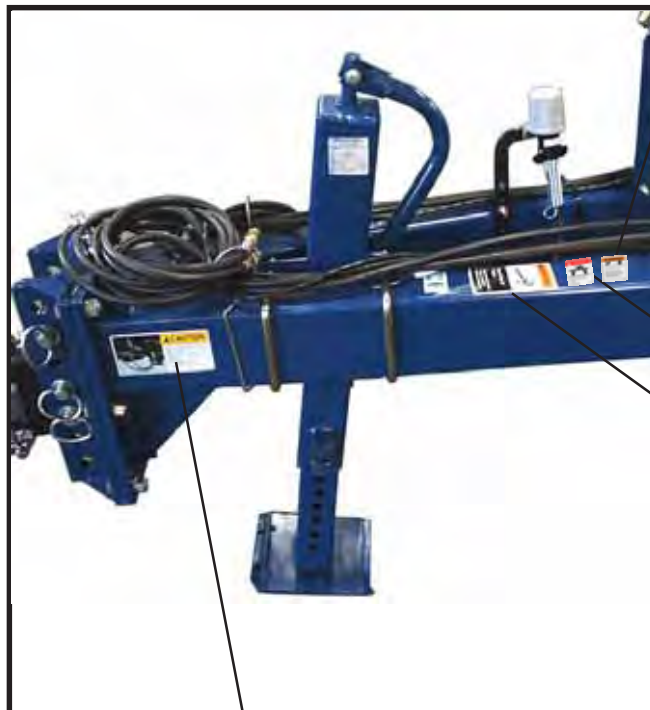
Observe Safety Signs



AP 2234-7-98



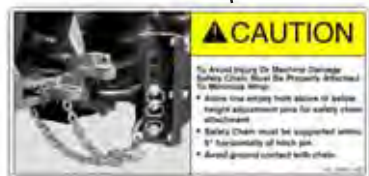
AP 2914



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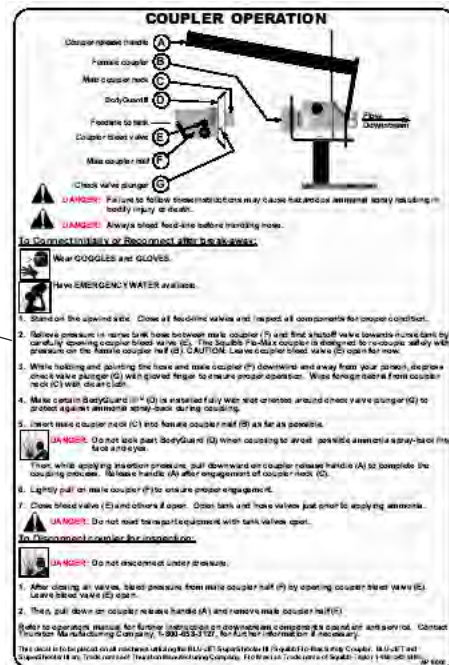


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Safety Decals



AP 2974

BLU-JET SuperShooter III[®] Squibb Flo-Max Safety Coupler Operating Instructions

AP 2920

AP 2972

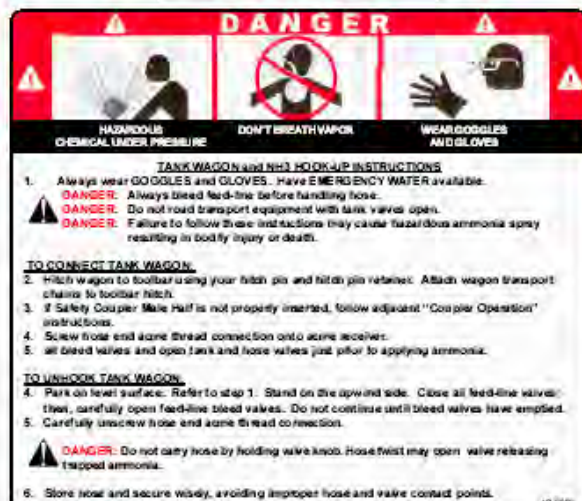
SAFETY INSTRUCTIONS

1. SAFETY DECAL PANELS must be in place and understood before operating this equipment.
2. Evacuate NH₃ from entire system, including ball valves, before servicing.
3. Replace outdated or damaged hose and parts before each use.
4. Read and understand driver's manual before operating this equipment.

AP 2227



AP 2975



AP 2973

Operating Instructions

LandRunner

Task

Procedures

Illustrations



Hitch

1. The tractor must be equipped with a drawbar and a drawbar safety chain clevis. For rigid frame tractors equipped with swinging drawbar, the drawbar must be located in a fixed position in the center of the tractor. Refer to your tractor operators manual for drawbar adjustment and drawbar operating instructions.



Generic Photo



NOTE: Implement hitch weights are designed to match tractor size ranges. Check the following chart to confirm your particular implement specification.

Category	Engine		Drawbar	
	HP Range		Vertical Load Pounds	
I	20	47	731	1,405
II	40	133	1,236	3,597
III	80	227	2,248	5,957
IV	180	400	4,777	10,341



Tractor to tool bar connection

2. Before connecting the tool bar to the tractor drawbar, raise the tractor three point hitch (if equipped) to prevent interference between the implement and the tractor. Connect the tool bar to tractor drawbar **ONLY**. **DO NOT** connect the tool bar to any other part of the tractor. Connect the tool bar clevis to the tractor drawbar with hitch pin. Install the safety chain through the tractor drawbar support bracket.



Safety hitch pin

3. Always use a safety hitch pin of the correct diameter. Make sure that the hitch pin is locked in place with a safety type lock pin or other locking device.



Safety chain

4. Always use a safety chain between the toolbar and the tractor. Install the chain to the tractor drawbar support bracket. Support the center of the chain with a clevis installed to the tractor drawbar.



WARNING: In case the tractor hitch pin is lost during transporting. The safety chain must be attached between the implement and tractor to prevent separated implement from running freely and causing damage or injury.




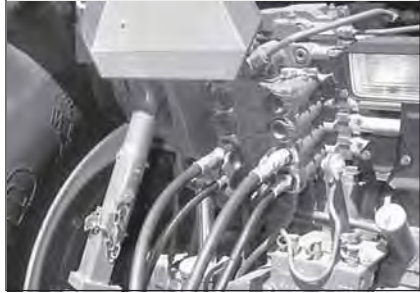


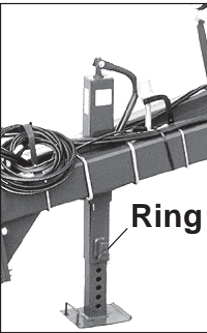
WARNING: Do not move articulated tractor steering wheel until everyone is clear of the equipment. Moving the steering wheel can swing or move attached equipment which could cause serious personal injury.




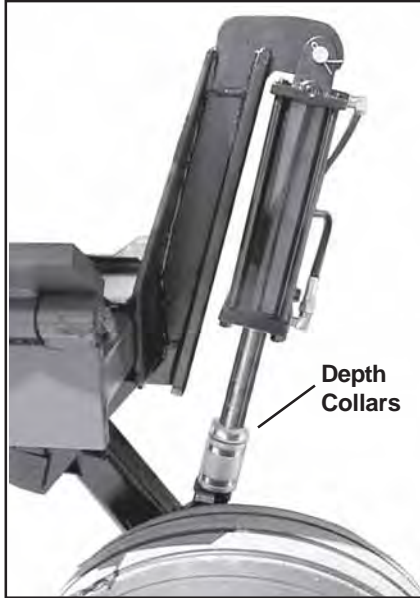


WARNING: Tractor drawbar must be in a fixed position before transporting implement. Implement will sway or slam against tractor resulting in equipment damage or injury to personnel.

Operating Instructions

LandRunner

Task	Procedures	Illustrations
<p>▶ Remote hydraulic</p> <p>▶ NOTE: Always connect the hoses so the toolbar raises when the tractor remote control lever is moved rearward and lowers when the lever is moved forward.</p>	<p>5. Connect the toolbar hydraulic hoses to the tractor remote couplers. The 3/8" hoses supply oil to the toolbar lift cylinders. The 1/4" hoses supply oil to the wing fold cylinders.</p> <div>  <p>WARNING: Hydraulic fluid escaping under pressure can have enough force to penetrate the skin. Hydraulic fluid may also infect a minor cut or opening in the skin. If injured by escaping fluid, see doctor at once. Serious infection or reaction can result if medical treatment is not given immediately. Make sure all connections are tight and that hoses and lines are in good condition before applying pressure to the system. Relieve all pressure before disconnecting the lines or performing other work on the hydraulic systems.</p> </div>	
<p>▶ Remote hydraulic</p>	<p>6. It may be necessary to tie the hydraulic hoses up to keep them away from the hitch area. A tarp strap around the hoses and between the two point arms works well.</p>	
<p>▶ Leveling mainframe</p>	<p>7. Before leveling the machine tire pressure should be checked. Inflate mainframe tires to: Inflate 11L-15, 8Ply, tire 36 psi. Max. Inflate 11L-15, 12 Ply, tire 52 psi. Max. Before beginning operation of this machine the main frame must be level. Place toolbar on level surface. Adjust the hitch up or down in the tongue connector and connect to tractor.</p>	
<p>▶ Jack stand</p>	<p>8. <u>Jack Stand</u> (unhitching) Pull ring on drop leg jack plunger and lower sand pad to ground. Secure plunger in holes before cranking jack to the ground.</p> <p>IMPORTANT: Always lower the jack stand to the ground before disconnecting the tool bar from the tractor.</p>	 <p>Ring</p>

	Task	Procedures	Illustrations
►	Attaching electrical harness	9. Attach 7 pin electrical harness before road transport.	
►	Hydraulic gauge wheel	10. Leveling Hydraulic Gauge Wheel Check tire pressure before leveling toolbar. <u>Hydraulic gauge wheels do not require depth collars.</u> Additional leveling can be accomplished with tire air pressure or installation of optional hydraulic gauge wheel jack adjust kit. (Bundle Number 27210910)	
►	Lift wheel depth collars	11. Install equal lengths of cylinder depth collars to the right and left-hand center section wheel lift cylinders. This will provide equal depth of knives	
►	NOTE: Unequal depth collar installation may result in unequal depth control of knives. NOTE: Toolbars with Liquid or Dual Placement hydraulic systems require a hydraulic cylinder spacer on the 4" slave cylinder. See hydraulic section for details.		

Operating Instructions

LandRunner

Task

Procedures

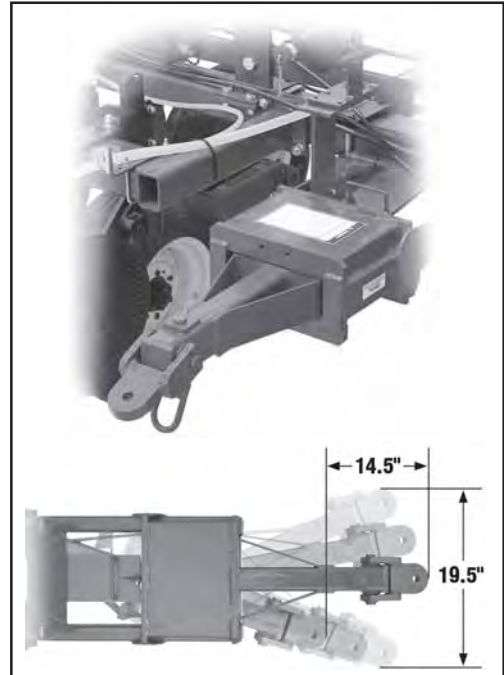
Illustrations

Nurse tank hitch

NOTE:
Periodically check Latch mechanism to ensure proper latching in the extended position.

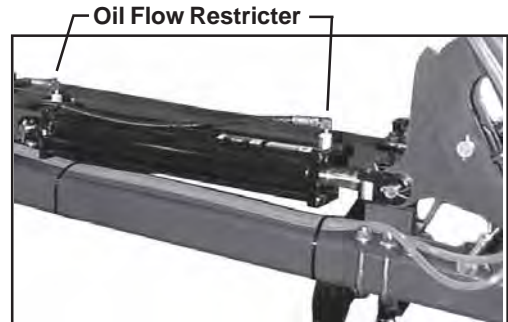
12. Nurse tank hitch can be retracted and moved from side to side for easy hookup. Hitch will automatically lock in the extended position.

WARNING
Pinch point
To prevent Injury
Keep hands clear
when extending or
retracting the swing
slide insert



Oil Flow Restrictor

13. Hydraulic wing cylinders are designed with oil flow restrictor fittings to provide a smooth and even folding sequence. Oil flow restrictor modification may negatively affect the folding performance. The oil flow restrictors slow the wing operation for maximum safety.






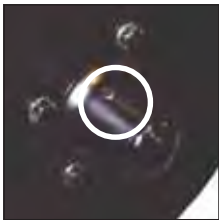


Cylinder rod maintenance

14. All exposed cylinder rods should be greased before seasonal storage to prevent rusting. Remove depth collars and lubricate exposed cylinder rods.



Operating Instructions

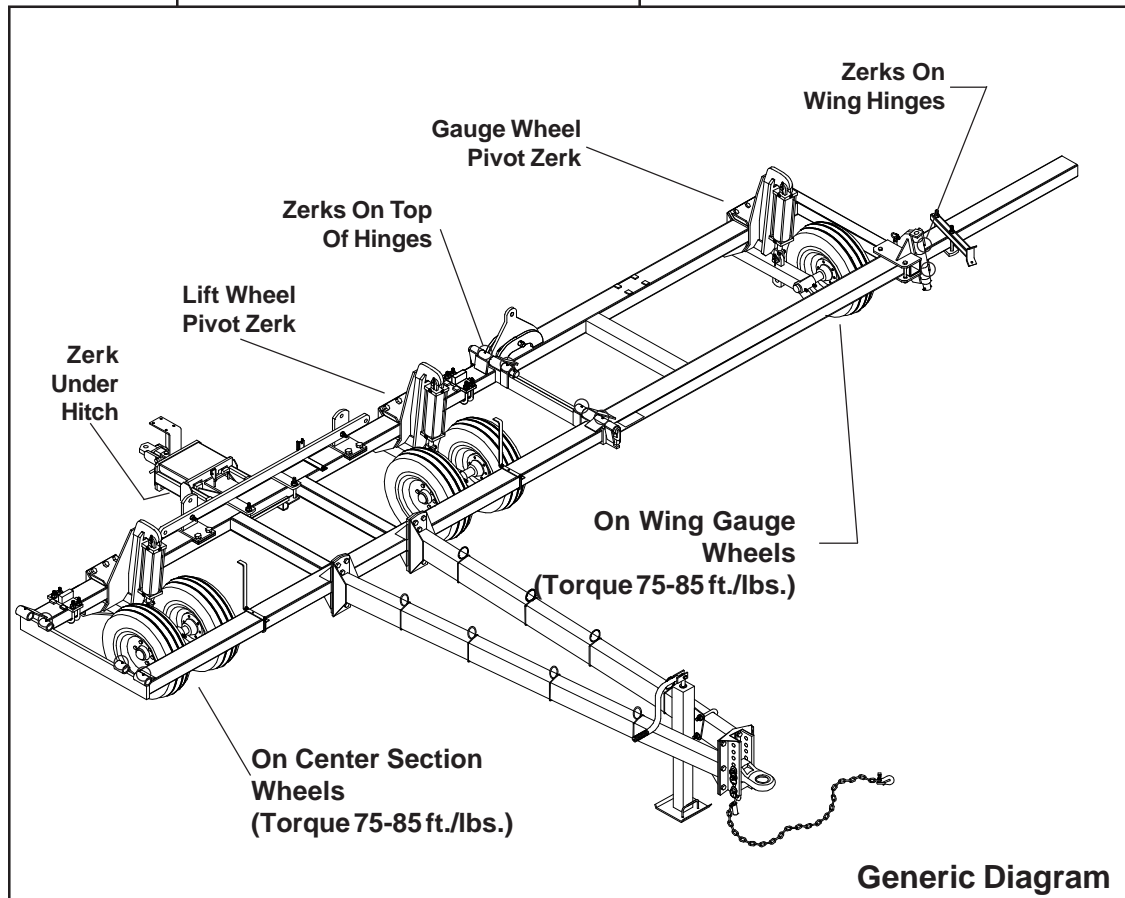
LandRunner

Task	Procedures	Illustrations
<p>► Lubricating wing hinges</p> <p>► NOTE: Grease all zerks daily.</p>	<p>15. Unfold wings and grease all wing hinges daily.</p>	
<p>► Wheel leg lubrication</p>	<p>16. Grease wheel leg daily.</p>	
<p>► Coulter pivot shaft lubrication</p>	<p>17. Grease all coulter arm pivots.</p>	
<p>► Coulter hub lubrication</p>	<p>18. The plug on the coulter hub can be removed. A zerk can be installed. Hub and spindle assembly should be greased twice seasonally.</p>	
<p>► Emergency water tank operation and maintenance</p>	<p>19. Location of nine-gallon emergency water tank/ toolbox. Change water daily to provide fresh clean water to flush exposed skin or eyes. Drain water daily in cold temperatures to prevent freezing and bursting tank.</p> <p>20. In case of exposure to fertilizer, open faucet or pull top end of hose loose to flush exposed part of body. Remove contaminated clothes as soon as possible.</p>	 

Operating Instructions

LandRunner

Task	Procedures	Illustrations
<p>► Lug Nut Torque</p>	<p>21. Lug nut Torque</p> <ol style="list-style-type: none"> 1. Check every hour first four hours. 2. Check every four hours to first twenty hours. 3. Check once every fifty hours thereafter. 	
<p>► Lubrication</p>	<p>22. Lubrication</p> <ul style="list-style-type: none"> • Grease all zerks daily • Grease coulters daily 	





Attend Anhydrous Ammonia Safety Training Class Provided By Your Dealer Before Operating this equipment .



Operator protection

Because of the hazards associated with handling Anhydrous Ammonia, operators must use proper protective equipment. Minimum equipment includes tight-fitting chemical-proof goggles, long cuff rubber gloves, heavy-duty long sleeved shirt. In case of exposure, have a minimum of 5 gal's of flushing water available at all times.



Checking System

With personal protective equipment in place, visually inspect the tool bar and system components for integrity, includes hoses that may be subject to inadvertent contact with structural surfaces resulting in premature exterior hose deterioration.



Hooking Up Nurse Tank

With personal protective equipment in place, hitch the nurse tank to the tool bar using a keyed hitch pin. Affix wagon tongue safety chains securely to Nurse tank chain loops provided.

Carefully hand tighten the nurse tank supply hose connection. Position hose to allow unobstructed movement in case of Nurse Tank break away. Do not allow supply hose to contact surfaces that may cause abrasion or wear including sharp corners, soil or roads.

With personal protective equipment in place, confirm the functional operation of the break away coupler on a daily basis. First bleed pressure off of tank supply hose and 1-1/4" quick coupler using the bleed valves provided.

Sharply pull on the tank supply hose. The coupler mechanism should release under these forces. Visually inspect coupler for corrosion, foreign elements and proper seating of mating poppets.

DO NOT transport equipment from field to field with tank and supply line valves open. When immediately ready for field application, beginning at the tank, and with personal protective equipment in place, slowly open all supply line valves.



WARNING: Position your body away from the bleed valve exit hole to avoid contact with Anhydrous Ammonia when bleed valve is opened. Contact with skin will cause severe chemical burns.



WARNING: Avoid breathing ammonia vapors. Clear all personnel from the area before opening system. Inhalation of vapors will irritate or damage respiratory tract and lungs, resulting in injury or death.



Bleed Valve



Anhydrous Ammonia Operating Instructions

LandRunner

Task

Procedures

Illustrations



Disconnection Of Nurse Tank

1. With personal protective equipment in place, and beginning at the tank, fully shut off the supply hose valves. If the supply hose is a tank wagon component (as opposed to a tool bar component) an additional hand operated globe valve shut off located between the quick coupler and the Heat Exchanger feed line will significantly speed up the tank wagon change process.
2. Clear all personnel from area except for the operator. While considering the direction of the wind to avoid ammonia vapor drift toward the operator or any other personnel, beginning at the tank, slowly open supply line bleed valves to release pressure from the hose.
3. Physically grasp, lift and lightly shake the supply hose mid section to insure total evacuation of ammonia. Once again, be wary of the wind direction.
4. Place the supply hose in a transport storage position, preventing it from becoming entangled or in contact with sharp edges or abrasive surfaces.
5. Always park and unhook the nurse tank on a smooth and level surface. Block the wheels to prevent tank wagon runaway. High winds or uneven terrain can cause unblocked tank wagons to move out of control.
6. Disconnect tank wagon tongue safety chains, hitch pin key and hitch pin.



CAUTION: Fifth wheel style running gear front axles may inadvertently rotate in uneven soil conditions when the hitch pin is pulled causing the tongue to come into contact and potentially injuring the operator.



WARNING: Before maintenance is performed on any part of the NH_3 system, be sure the total system is bled off and all liquid is drained. Liquid ammonia can remain trapped in system cavities, even when the system has been opened to atmospheric pressure. Always assume that ammonia remains in the system components and hoses at all times. Always wear tight-fitting chemical-proof goggles, long cuff rubber gloves, heavy-duty long sleeved shirt and exercise extreme caution.



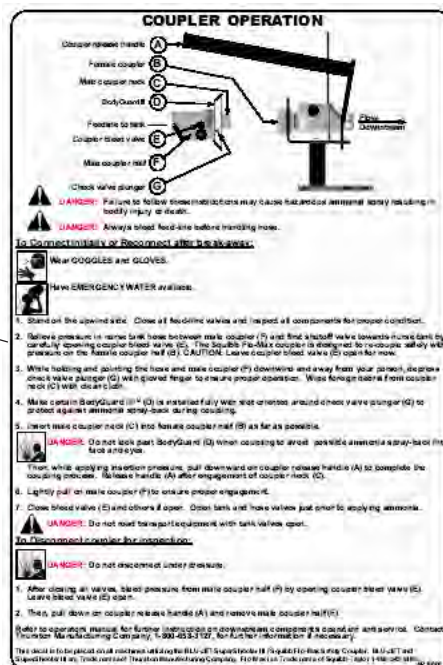
Safety Decals

LandRunner

Task

Procedures

Illustrations



AP 2974

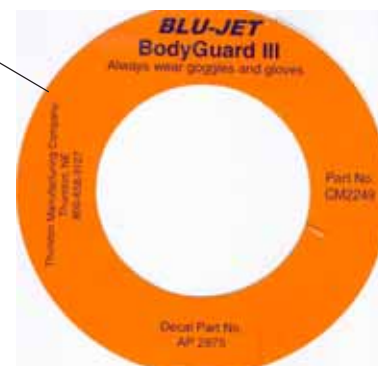
BLU-JET SuperShooter III[®] Squibb Flo-Max Safety Coupler Operating Instructions

AP 2972

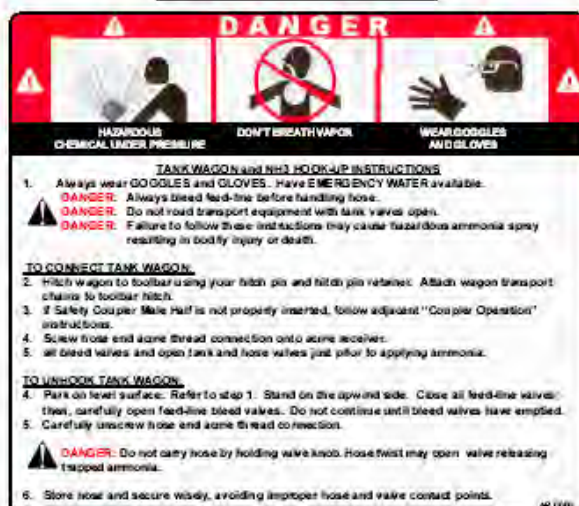
SAFETY INSTRUCTIONS

AP 2227

1. SAFETY DECAL PANELS must be in place and understood before operating this equipment.
2. Evacuate area from entire system including all valves, before servicing.
3. Replace gaskets or damaged hoses and parts before each use.
4. Read and understand operator's manual before operating this equipment.



AP 2975

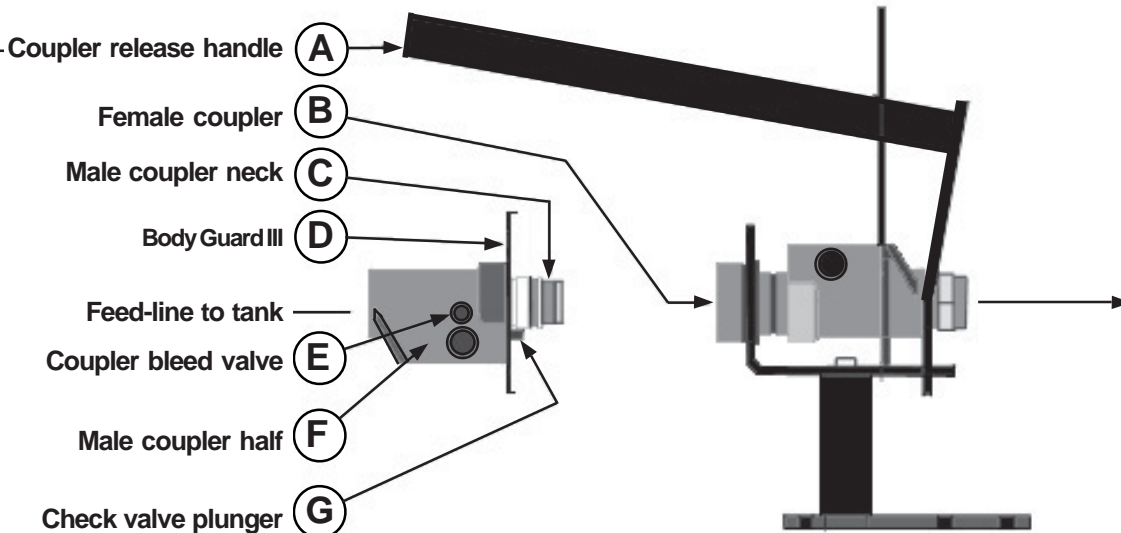


AP 2973

Coupler Operations

LandRunner

NOTE:
Read
coupler
operation
decals
(AP 2974)
for safety
instructions



Connecting

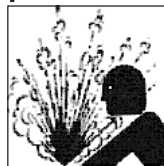
DANGER:
Always wear
protective
gear



DANGER:
Avoid
breathing
ammonia
vapors



DANGER:
Hazardous
chemical
under
pressure



Disconnect

1. Stand on the upwind side. Close all feed-line valves and inspect all components for proper condition.

2. Relieve pressure in nurse tank hose between male coupler (F) and first shutoff valve towards nurse tank by carefully opening coupler bleed valve (E). The Squibb Flo-Max coupler is designed to re-couple safely with pressure on the female coupler half (B). **CAUTION:** Leave coupler bleed valve (E) open for now.

3. While holding and pointing the hose and male coupler (F) downwind and away from your person, depress check valve plunger (G) with gloved finger to ensure proper operation. Wipe foreign debris from coupler neck (C) with clean cloth.

4. Make certain BodyGuard III™ (D) is installed fully with slot oriented around check valve plunger (G) to protect against ammonia spray-back during coupling.

5. Insert male coupler neck (C) into female coupler half (B) as far as possible.

Then, while applying insertion pressure, pull downward on coupler release handle (A) to complete the coupling process. Release handle (A) after engagement of coupler neck (C).

6. Lightly pull on male coupler (F) to ensure proper engagement.

7. Close bleed valve (E) and others if open. Open tank and hose valves just prior to applying ammonia.

1. After closing all valves, bleed pressure from male coupler half (F) by opening coupler bleed valve (E). Leave bleed valve (E) open.

2. Then, pull down on coupler release handle (A) and remove male coupler half (F).





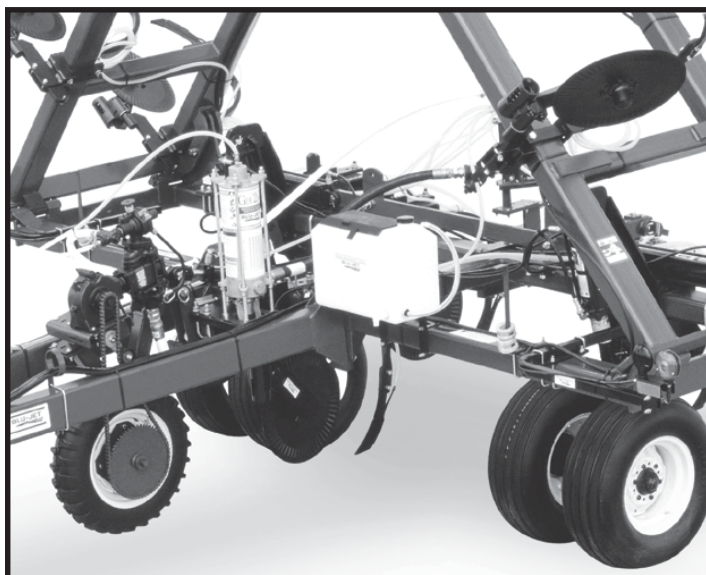
Emergency Fresh Water Tank Location and Assembly

LandRunner

Task

Procedures

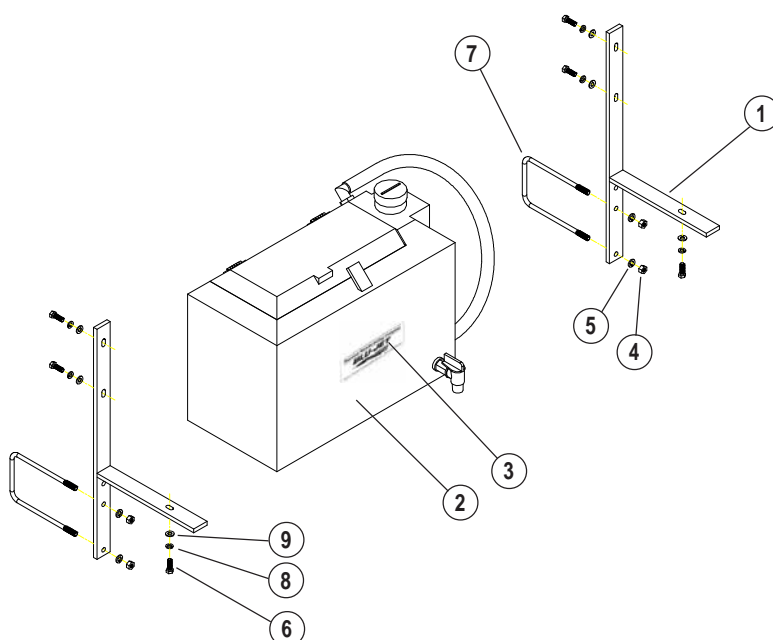
Illustrations



Location of Nine-gallon emergency water tank/toolbox.
Change water daily to provide fresh clean water to flush exposed skin or eyes. Drain water daily in cold temperatures to prevent freezing and bursting tank.
In case of exposure to anhydrous ammonia, open faucet or pull top end of hose loose to flush exposed part of body. Remove contaminated clothes as soon as possible. Seek medical attention.



Ref.	Part No.	Req.	Description
1.	AM 2136	2	Bracket, tank mounting, 9 gallon
2.	AP 2137	1	Tank, 9 gallon freash water safety
3.	AP 2215	1	Decal, BLU-JET, 3" x 8"
4.	BP 3001	4	Nut, hex, 3/8"-16, grade 2, plated
5.	BP 3002	4	Washer, lock, 3/8", plated
6.	BP 3108	6	Hex cap screw, 5/16"-18 x 1", grade 5, plated
7.	BP 3214	2	U-bolt, 3/8"-16 x 4-1/16" x 7", plated
8.	BP 3158	6	Washer, lock, 5/16", plated
9.	BP 3159	6	Washer, flat, 5/16", plated



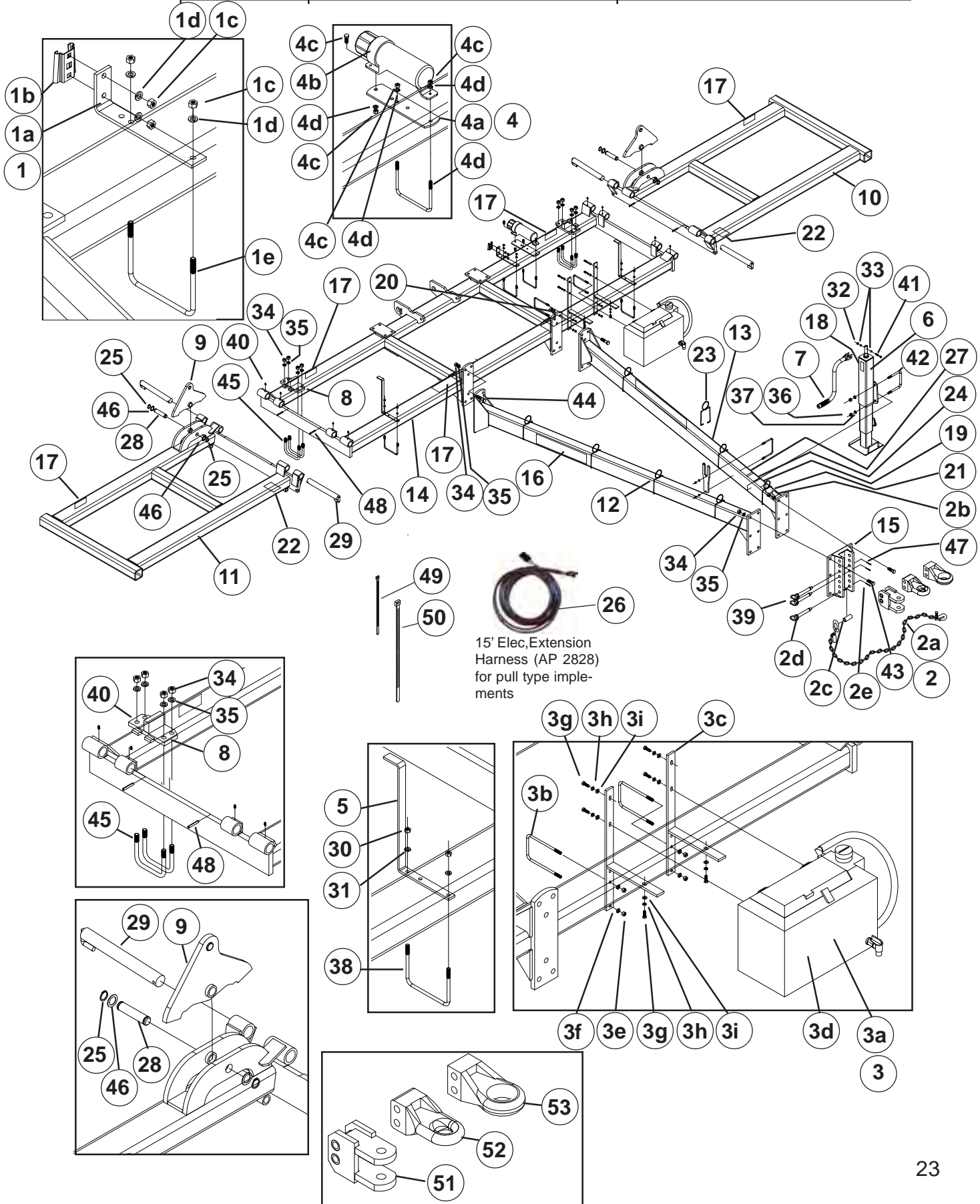


LR II 27' (13'6" Center 6'5" Primary Wings)

LandRunner

Task	Procedures	Illustrations
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Ref.	Part No.	Req.	Description	Ref.	Part No.	Req.	Description
1.	AAM 2098	1	SMV Kit, 4"x 6"	16.	AP 2206	2	Decal, LandRunner
1a.	AM 4077	1	Bracket, SMV Mounting	17.	AP 2215	5	Decal, BLU-JET, 3" x 8",
1b.	AP 2543	1	SMV Mounting Socket	18.	AP 2216	3	Decal, BLU-JET, Small, 1-1/2" x 4"
1c.	BP 3001	2	Hex Nut, 3/8-16, Grade 2, Plated	19.	AP 2222	1	Decal, Warning Stand Clear of Tongue
1d.	BP 3002	2	Lock Washer, 3/8", Plated	20.	AP 2223	1	<u>Decal, Limited Warranty, 4-1/4" x 9-1/4" (Discontinued)</u>
1e.	BP 3045	1	U-Bolt, 3/8-16 x 6" x 5", Plated	21.	AP 2231	1	Decal, FEMA, 2-1/2" x 1-1/2"
2.	AAM 2423	1	Transport chain Kit, 30,000 #	22.	AP 2234	2	Decal, Danger Stand Clear Falling Wing
2a.	AP 2195	1	Transport chain, 30,000#, 7/16"	23.	AP 2282-1	8	Hose Retainer, 4" x 6"
2b.	AP 2469	1	Decal, Safety Chain	24.	AP 2483	1	Decal, Danger Falling From Equipment
2c.	BM 3498	1	Bushing, safety chain 1-3/4" OD x 1.125 ID x 4"		AP 2688	1	Paint, Spray Can, Blue 12 oz
2d.	BP 3051	1	Pin, 1" x 6", hitch. plated		AP 2693	1	Paint, Spray Can, Black 12 oz
2e.	BP 3511	1	Pin, cotter, 3/16" x 1-3/4"	25.	AP 2711	4	Snap Ring, 1-1/4" External, Heavy Duty
3.	AAM 2425	1	Safety Tank, Toolbox	26.	AP 2828	1	Electrical Harness, 15'
3a.	AP 2215	1	Decal, BLU-JET, 3" x 8"	27.	AP 2914	1	Decal, Warning, High Pressure Fluid
3b.	BP 3214	2	U-bolt, 3/8"-16 x 4-1/16" x 7" LT hose T, plate	28.	BM 3548	2	Pin, 1-1/4" x 4-3/4" Plated, Useable, Double Grooved
	PKG00040						
3c.	AM 2136	2	Bracket, tank mounting, 9 gallon	29.	BM 3604	4	Pin, 1-3/4" x 14-3/8" Usable, Anti-rotation Hook
3d.	AP 2137	1	Tank, 9 gallon, Fresh Water Safety	30.	BP 3001	4	Hex Nut, 3/8-16, Grade 2, Plated
3e.	BP 3001	4	Nut, hex, 3/8"-16, grade 2, plated	31.	BP 3002	4	Lock Washer, 3/8", Plated
3f.	BP 3002	4	Washer, lock, 3/8", plated	32.	BP 3003	1	Hex Lock Nut, 3/8-16, Grade 2, Plated
3g.	BP 3108	6	Hex cap screw, 5/16"-18 x 1", grade 5, plated	33.	BP 3015	2	Flat Washer, 3/8", Plated
3h.	BP 3158	6	Washer, lock, 5/16", plated	34.	BP 3034	32	Hex Nut, 3/4-10, Grade 2, Plated
3i.	BP 3159	6	Washer, flat, 5/16", plated	35.	BP 3035	32	Lock Washer, 3/4", Plated
4.	AAM 2639	1	Manual Holder w/ 6" x 4	36.	BP 3038	4	Hex Nut, 5/8-11, Grade 2, Plated
4a.	AM 7640	1	Bracket, mounting, manual holder	37.	BP 3039	4	Lock Washer, 5/8", Plated
4b.	AP 4254	1	Manual holder, Black, 01-315	38.	BP 3045	2	U-Bolt, 3/8-16 x 6" x 5", Plated
4c.	BP 3001	3	Nut, hex, 3/8"-16, grade 2, plated	39.	BP 3051	2	Pin, 1"x 6", Hitch, Plated
4d.	BP 3002	3	Washer, lock, 3/8", plated,	40.	BP 3072	8	Grease Zerk, 1/4-28
4c.	BP 3006	1	Hex cap screw, 3/8"-16 x 1", grade 5, plated	41.	BP 3096	1	Hex Cap Screw, 3/8-16 x 2-1/2", Grade 5, Plated
4d.	BP 3045	1	U-bolt, 3/8"-16 x 6" x 5", plated	42.	BP 3099	2	U-Bolt, 5/8-11 x 6" x 6", Plated
5.	AM 2090	2	Bracket, Depth Collar & Lockup Storage	43.	BP 3140	12	Hex Cap Screw, 3/4-10 x 2-1/2", Grade 2, Plated
6.	AM 2518	1	Jack, 9TW 25DL TMC Blue	44.	BP 3141	12	Hex Cap Screw, 3/4-10 x 3", Grade 2, Plated
7.	AM 2526	1	Crank W/Grip, 90°, Long, Blue	45.	BP 3208	4	U-Bolt, 3/4-10 x 6"W x 5-3/4"L, Plated
8.	AM 3038	2	Bolt-On Primary Wing Stop	46.	BP 3249	4	Machinery Bushing, 1-7/8" OD x 1-1/4" ID, 14 GA
9.	AM 3383	2	Rocker Plate, LR/LW, New Style 05/03	47.	BP 3511	2	Pin, Cotter, 3/16" x 1- 3/4"
10.	AM 3385	1	Primary Wing, 6'-5", LH w/Down Flex	48.	BP 3519	4	Pin, Roll, 3/8" x 2-1/2", Plain
11.	AM 3386	1	Primary Wing, 6'-5", RH w/Down Flex	49.	DP 4086	8	Cable Tie, 11-3/8" Standard
12.	AM 3392	1	Tongue, LR II, RH, Weighted	50.	DP 4296	12	Cable Tie, 33"
13.	AM 3393	1	Tongue, LR II LH, Weighted				
14.	AM 3394	1	Frame, LR II, 13'6" StripTill Center Section				
15.	AM 3395	1	Tongue connector, LR II StripTill Frame	51.	AM 2144	1	Clevis Hitch
				52.	AP 2850	1	Perfect Hitch CAT. III
				53.	AP 2864	1	Perfect Hitch CAT. IV





LR II 31' (13'6" Center 8'7" Primary Wings)

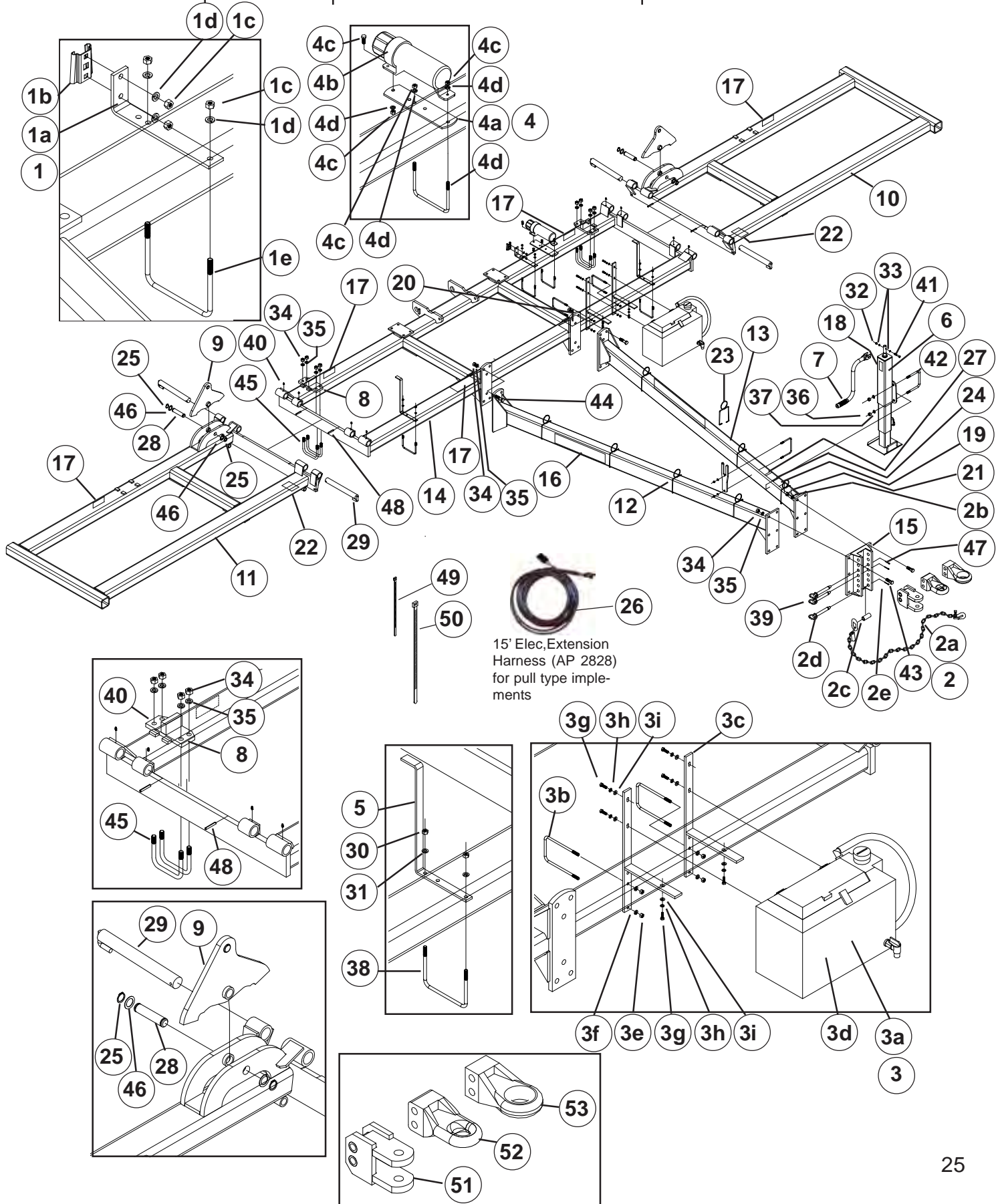
LandRunner

Task

Procedures

Illustrations

Ref.	Part No.	Req.	Description	Ref.	Part No.	Req.	Description
1.	AAM 2098	1	SMV Kit, 4" x 6"	16.	AP 2206	2	Decal, LandRunner
1a.	AM 4077	1	Bracket, SMV Mounting	17.	AP 2215	5	Decal, BLU-JET, 3" x 8"
1b.	AP 2543	1	SMV Mounting Socket	18.	AP 2216	3	Decal, BLU-JET, Small, 1-1/2" x 4"
1c.	BP 3001	2	Hex Nut, 3/8-16, Grade 2, Plated	19.	AP 2222	1	Decal, Warning Stand Clear of Tongue
1d.	BP 3002	2	Lock Washer, 3/8", Plated	20.	AP 2223	1	Decal, Limited Warranty, 4-1/4" x 9-1/4" (Discontinued)
1e.	BP 3045	1	U-Bolt, 3/8-16 x 6" x 5", Plated	21.	AP 2231	1	Decal, FEMA, 2-1/2" x 1-1/2"
2.	AAM 2423	1	Transport chain Kit, 30,000 #	22.	AP 2234	2	Decal, Danger Stand Clear Falling Wing
2a.	AP 2195	1	Transport chain, 30,000#, 7/16"	23.	AP 2282-1	8	Hose Retainer, 4" x 6"
2b.	AP 2469	1	Decal, Safety Chain	24.	AP 2483	1	Decal, Danger Falling From Equipment
2c.	BM 3498	1	Bushing, safety chain 1-3/4" OD x 1.125 ID x 4"		AP 2688	1	Paint, Spray Can, Blue 12 oz
2d.	BP 3051	1	Pin, 1" x 6", hitch. plated		AP 2693	1	Paint, Spray Can, Black 12 oz
2e.	BP 3511	1	Pin, cotter, 3/16" x 1-3/4"	25.	AP 2711	4	Snap Ring, 1-1/4" External, Heavy Duty
3.	AAM 2425	1	Safety Tank, Toolbox	26.	AP 2828	1	Electrical Harness, 15'
3a.	AP 2215	1	Decal, BLU-JET, 3" x 8"	27.	AP 2914	1	Decal, Warning, High Pressure Fluid
3b.	BP 3214	2	U-bolt, 3/8"-16 x 4-1/16" x 7" LT hose T, plate	28.	BM 3548	2	Pin, 1-1/4" x 4-3/4" Plated, Useable, Double Grooved
	PKG00040						
3c.	AM 2136	2	Bracket, tank mounting, 9 gallon	29.	BM 3604	4	Pin, 1-3/4" x 14-3/8" Usable, Anti-rotation Hook
3d.	AP 2137	1	Tank, 9 gallon, Fresh Water Safety	30.	BP 3001	4	Hex Nut, 3/8-16, Grade 2, Plated
3e.	BP 3001	4	Nut, hex, 3/8"-16, grade 2, plated	31.	BP 3002	4	Lock Washer, 3/8", Plated
3f.	BP 3002	4	Washer, lock, 3/8", plated	32.	BP 3003	1	Hex Lock Nut, 3/8-16, Grade 2, Plated
3g.	BP 3108	6	Hex cap screw, 5/16"-18 x 1", grade 5, plated	33.	BP 3015	2	Flat Washer, 3/8", Plated
3h.	BP 3158	6	Washer, lock, 5/16", plated	34.	BP 3034	32	Hex Nut, 3/4-10, Grade 2, Plated
3i.	BP 3159	6	Washer, flat, 5/16", plated	35.	BP 3035	32	Lock Washer, 3/4", Plated
4.	AAM 2639	1	Manual Holder w/ 6" x 4	36.	BP 3038	4	Hex Nut, 5/8-11, Grade 2, Plated
4a.	AM 7640	1	Bracket, mounting, manual holder	37.	BP 3039	4	Lock Washer, 5/8", Plated
4b.	AP 4254	1	Manual holder, Black, 01-315	38.	BP 3045	2	U-Bolt, 3/8-16 x 6" x 5", Plated
4c.	BP 3001	3	Nut, hex, 3/8"-16, grade 2, plated	39.	BP 3051	2	Pin, 1" x 6", Hitch, Plated
4d.	BP 3002	3	Washer, lock, 3/8", plated,	40.	BP 3072	8	Grease Zerk, 1/4-28
4c.	BP 3006	1	Hex cap screw, 3/8"-16 x 1", grade 5, plated	41.	BP 3096	1	Hex Cap Screw, 3/8-16 x 2-1/2", Grade 5, Plated
4d.	BP 3045	1	U-bolt, 3/8"-16 x 6" x 5", plated	42.	BP 3099	2	U-Bolt, 5/8-11 x 6" x 6", Plated
5.	AM 2090	2	Bracket, Depth Collar & Lockup Storage	43.	BP 3140	12	Hex Cap Screw, 3/4-10 x 2-1/2", Grade 2, Plated
6.	AM 2518	1	Jack, 9TW 25DL TMC Blue	44.	BP 3141	12	Hex Cap Screw, 3/4-10 x 3", Grade 2, Plated
7.	AM 2526	1	Crank W/Grip, 90°, Long, Blue	45.	BP 3208	4	U-Bolt, 3/4-10 x 6"W x 5-3/4"L, Plated
8.	AM 3038	2	Bolt-On Primary Wing Stop	46.	BP 3249	4	Machinery Bushing, 1-7/8" OD x 1-1/4" ID, 14 GA
9.	AM 3383	2	Rocker Plate, LR/LW, New Style 05/03	47.	BP 3511	2	Pin, Cotter, 3/16" x 1- 3/4"
10.	AM 3381	1	Primary Wing, 8'-7", LH w/Down Flex	48.	BP 3519	4	Pin, Roll, 3/8" x 2-1/2", Plain
11.	AM 3382	1	Primary Wing, 8'-7", RH w/Down Flex	49.	DP 4086	8	Cable Tie, 11-3/8" Standard
12.	AM 3392	1	Tongue, LR II, RH, Weighted	50.	DP 4296	12	Cable Tie, 33"
13.	AM 3393	1	Tongue, LR II LH, Weighted				
14.	AM 3394	1	Frame, LR II, 13'6" StripTill Center Section				
15.	AM 3395	1	Tongue connector, LR II StripTill Frame				
					Optional Hitch		
				51.	AM 2144	1	Clevis Hitch
				52.	AP 2850	1	Perfect Hitch CAT. III
				53.	AP 2864	1	Perfect Hitch CAT. IV





Nurse Tank Hitch Parts & Assembly

LandRunner

Task	Procedures	Illustrations
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Ref.	Part No.	Req.	Description
<u>AAM 2624 Hitch Assembly, Swing-Slide</u>			
1.	AM4530	1	Hitch Nurse Tank Main Frame AT5000
2.	AM4533	1	Hitch Swing Slide Insert, Standard
2a.	AP2156	2	Nylon Bushing, 1-13/32" OD, x 1-1/4" ID, 1-1/4" OAL
3.	AM4534	1	Hitch, Flipper, Standard Mtg. Nurse Tank Hitch
4.	AM4535	1	SuperShooter Mounting, Nurse Tank Hitch
5.	AM4539	1	Safety Latch
6.	AM4540	1	Backing Plate Safety Chain Loop, Standard Nurse Tank
7.	AM4541	1	Safety Chain Hook, Standard Nurse Tank, 96
8.	AP2711	3	Snap Ring, 1-1/4" External, Heavy Duty
9.	BM3548	1	Pin, 1-1/4" x 4-3/4" Plated Useable, Double Grooved
10.	BM3549	1	Pin, 1-1/4" x -5/16" Usable Grooved W/Anti-Rotation
11.	BM3550	1	Pin, 1-3/4" x 18-15/16" Useable, Grooved W/Head
12.	BP3003	1	Nut, Hex Lock, 3/8-16 Grade 2 Plated
13.	BP3006	1	Hex Cap Screw, 3/8-16 x 1" Grade 5 Plated
14.	BP3027	1	Nut, Hex Lock, 3/4-10, Grade 2, Plated
15.	BP3041	2	Hex Cap Screw, 1/2-13 x 2 Grade 5 Plated
16.	BP3042	2	Nut, Hex, 1/2-13, Grade 2 Plated
17.	BP3043	2	Washer, Lock 1/2" Plated
18.	BP3072	1	Grease Zerk, 1/4-28
19.	BP3146	1	Hex Cap Screw, 3/4-10 x 6" Grade 5 Plated
20.	BP3192	3	Machinery Bushing, 1-7/8" OD x 1-1/4" ID x 10 Gauge.
21.	BP3205	1	Machinery Bushing, 2-1/2" x 1-3/4", 10 Gauge
22.	BP3240	1	Snap Ring, 1-3/4" External
23.	BP3249	1	Machinery Bushing, 1-1/4" ID x 1-7/8" OD. 14 Gauge
24.	BP3257	2	Grease Zerk, 1/4-28, 65 Degree
	<u>AAM 2626</u>	<u>1</u>	<u>Hitch Assembly, LandRunner</u>
	AAM 2624	1	Hitch Assembly, Swing-Slide
25.	AM3396	1	Brace, Nurse Tank Hitch, LR II
26.	BP3034	2	Nut, Hex, 3/4"-10, grade 2, plated
27.	BP3035	2	Washer, Lock, 3/4", plated
28.	BP3140	2	Hex cap screw, 3/4"-10 x 2-1/2", grade 5, plated

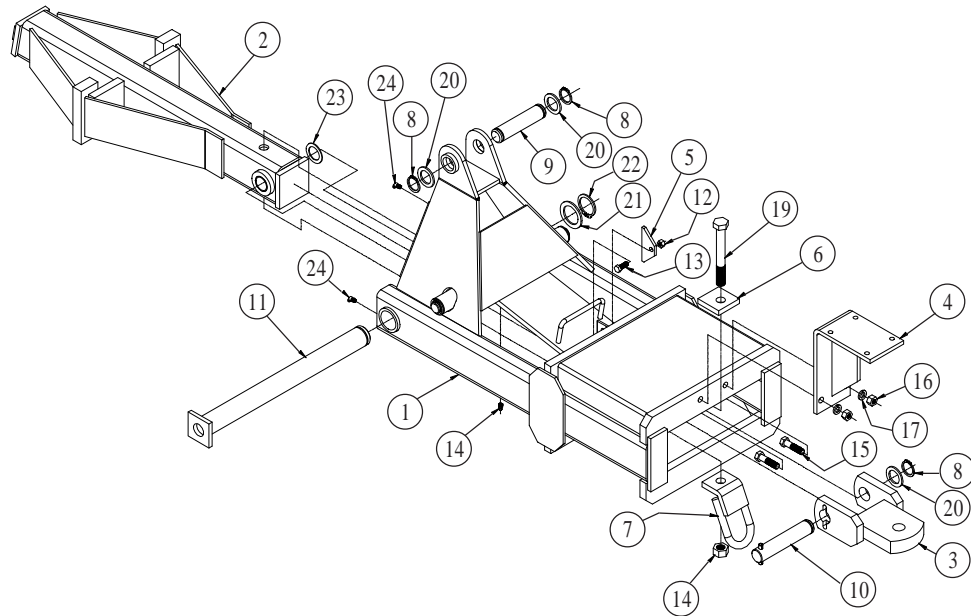
Nurse Tank Hitch Parts & Assembly

LandRunner

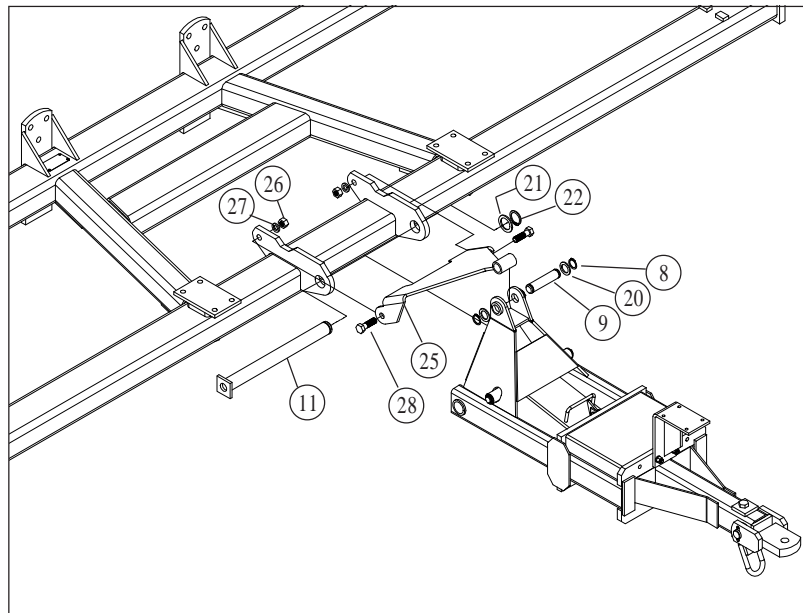
Task

Procedures

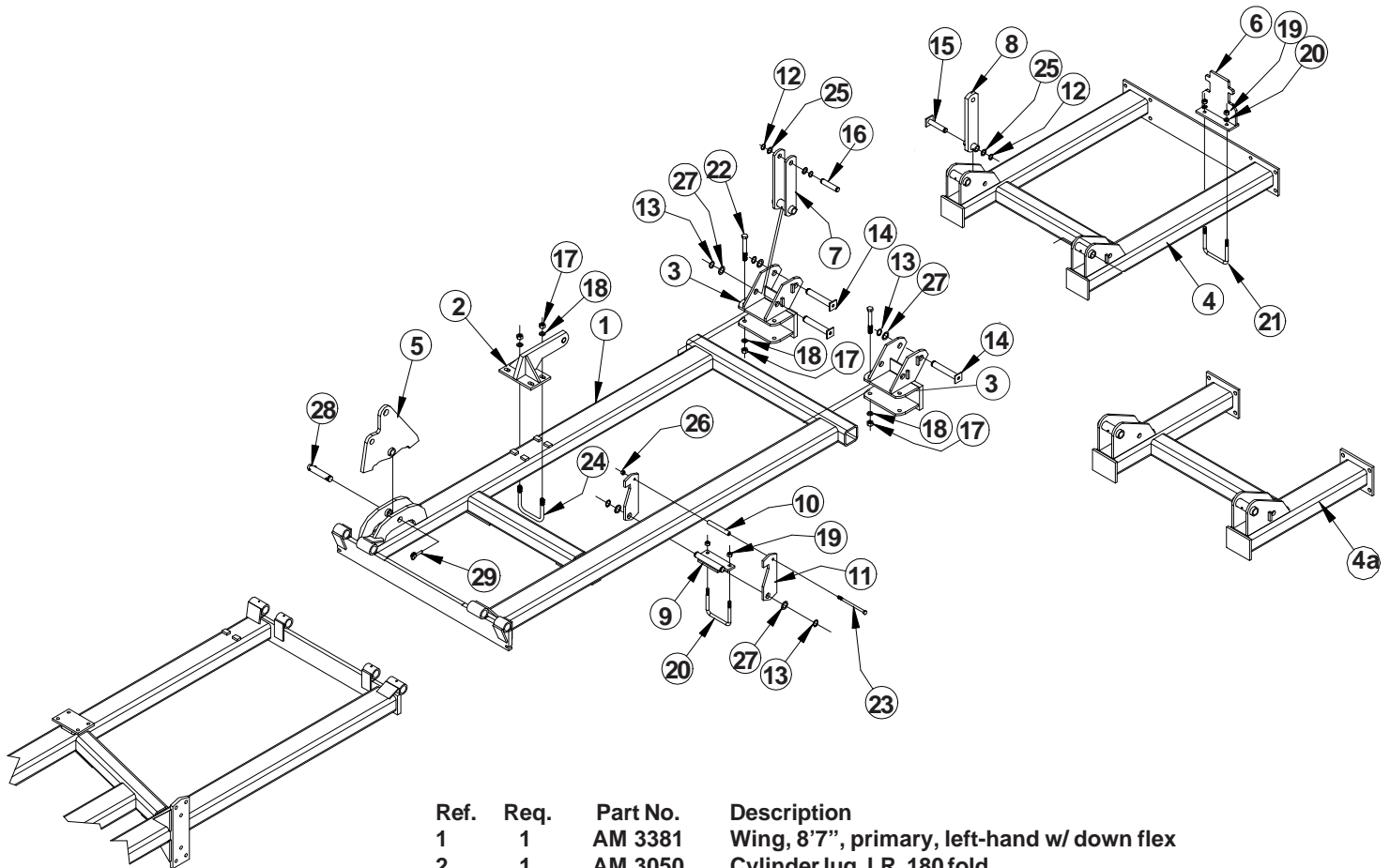
Illustrations



Generic Frame



180 Degree Fold Assembly Left-hand

LandRunner
Task
Procedures
Illustrations


Ref.	Req.	Part No.	Description
1	1	AM 3381	Wing, 8'7", primary, left-hand w/ down flex
2	1	AM 3050	Cylinder lug, LR, 180 fold
3	2	AM 3053	Hinge, LR, 180 fold
4	1	AM 3055	Wing, 4'8", LR, 180 fold
4a.	1	AM 3054	Wing, 2'8", LR, 180 Fold
5	1	AM 3384	Rocker plate, LR, 180 fold
6	1	AM 3359	Wing rest and latch LR 180 fold
7	1	AM 4515	Secondary wing linkage, #1
8	1	AM 4516	Secondary wing linkage, #2
9	1	AM 4566	Wing latch pivot, secondary wing
10	1	AM 4567	Pipe spacer
11	2	AM 4568	Secondary wing lock plate
12	3	AP 2407	Snap ring, 1" external, heavy duty
13	5	AP 2711	Snap Ring, 1-1/4" external, heavy duty
14	3	BM 3541	Pin, 1-1/4" x 7-3/16" with groove
15	1	BM 3542	Pin, 1" x 4-5/8" with groove
16	1	BM 3543	Pin, 1" x 4-5/16", double groove, plated
17	8	BP 3034	Nut, hex, 3/4"-10, grade 2, plated
18	8	BP 3035	Washer, lock, 3/4", plated
19	4	BP 3038	Nut, hex, 5/8"-11, grade 2, plated
20	2	BP 3039	Washer, lock, 5/8", plated
21	2	BP 3099	U-bolt, 5/8"-11 x 6" x 6", plated
22	4	BP 3146	Hex cap screw, 3/4"-10 x 6", grade 5, plated
23	1	BP 3179	Hex cap screw, 1/2"-13 x 8", grade 5, plated
24	2	BP 3208	U-bolt, 3/4"-10 x 6" x 5-3/4", plated
25	3	BP 3215	Machinery bushing, 1-1/2" OD x 1" ID, 14 gauge
26	1	BP 3244	Nut, hex lock, 1/2"-13, plated
27	5	BP 3249	Machinery bushing, 1-7/8" OD x 1-1/4" ID, 14 gauge
28	1	BP 3509	Pin, 1-1/4" x 4-5/8"
29	1	BP 3517	Lynch pin, 7/16"

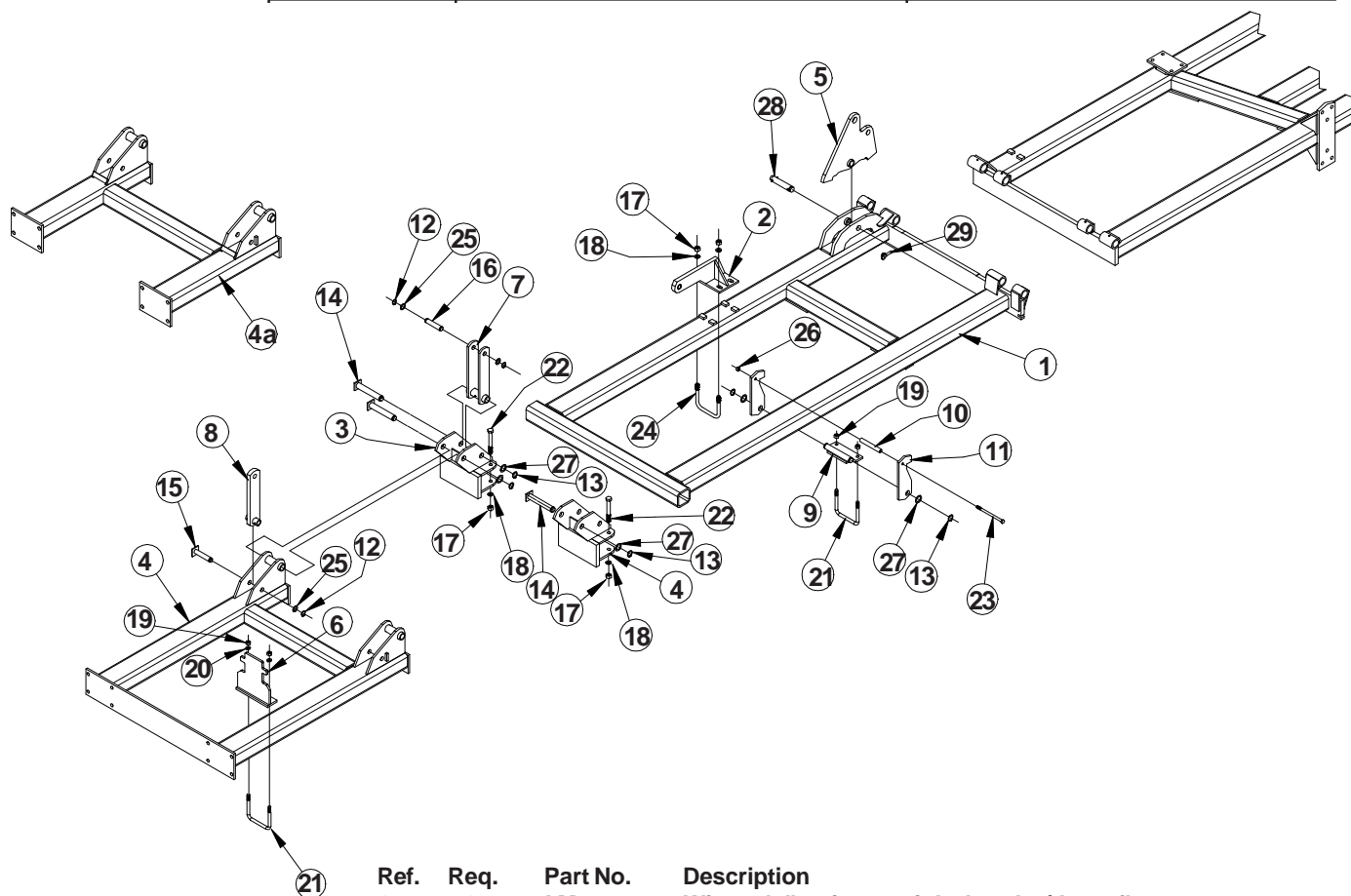
180 Degree Fold Assembly Right-hand

LandRunner

Task

Procedures

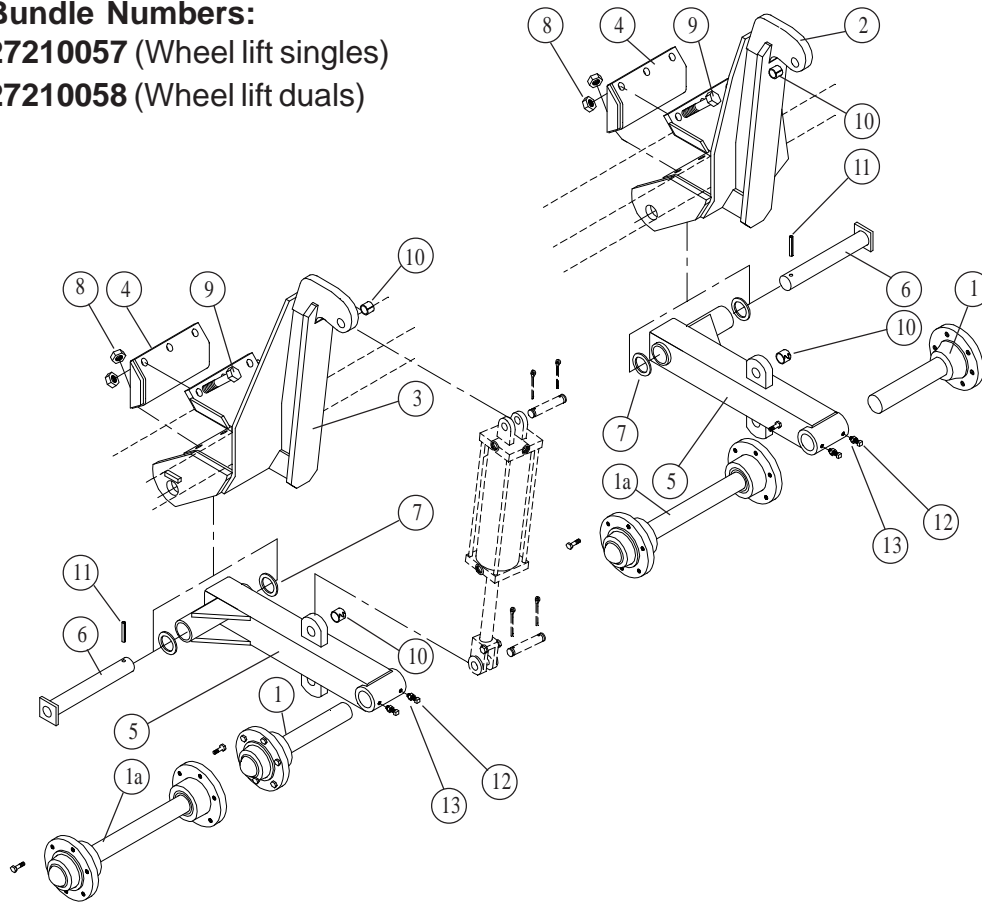
Illustrations



Ref.	Req.	Part No.	Description
1	1	AM 3382	Wing, 8'7", primary, right-hand w/down flex
2	1	AM 3050	Cylinder lug, LR, 180 fold
3	2	AM 3053	Hinge, LR, 180 fold
4	1	AM 3055	Wing, 4'8", LR, 180 fold
4a.	1	AM 3054	Wing, 2'8", LR, 180 Fold
5	1	AM 3384	Rocker plate, LR, 180 fold
6	1	AM 3359	Wing rest & latch, LR 180 fold
7	1	AM 4515	Secondary wing linkage, #1
8	1	AM 4516	Secondary wing linkage, #2
9	1	AM 4566	Wing latch pivot, secondary wing
10	1	AM 4567	Pipe spacer
11	2	AM 4568	Secondary wing lock plate
12	3	AP 2407	Snap ring, 1" external, heavy duty
13	5	AP 2711	Snap Ring, 1-1/4" external, heavy duty
14	3	BM 3541	Pin, 1-1/4" x 7-3/16" with groove
15	1	BM 3542	Pin, 1" x 4-5/8" with groove
16	1	BM 3543	Pin, 1" x 4-5/16", double groove, plated
17	8	BP 3034	Nut, hex, 3/4"-10, grade 2, plated
18	8	BP 3035	Washer, lock, 3/4", plated
19	4	BP 3038	Nut, hex, 5/8"-11, grade 2, plated
20	2	BP 3039	Washer, lock, 5/8", plated
21	2	BP 3099	U-bolt, 5/8"-11 x 6" x 6", plated
22	4	BP 3146	Hex cap screw, 3/4"-10 x 6", grade 5, plated
23	1	BP 3179	Hex cap screw, 1/2"-13 x 8", grade 5, plated
24	2	BP 3208	U-bolt, 3/4"-10 x 6" x 5-3/4", plated
25	3	BP 3215	Machinery bushing, 1-1/2" OD x 1" ID, 14 gauge
26	1	BP 3244	Nut, hex lock, 1/2"-13, plated
27	5	BP 3249	Machinery bushing, 1-7/8" OD x 1-1/4" ID, 14 gauge
28	1	BP 3509	Pin, 1-1/4" x 4-5/8"
29	1	BP 3517	Lynch pin, 7/16"

Single/Dual Lift and Gauge Wheel

LandRunner
Task
Procedures
Illustrations
Bundle Numbers:
27210057 (Wheel lift singles)

27210058 (Wheel lift duals)


Ref.	Part No.	Req.	Description
1.	AAM 2708	1	Assembly, Hub & Spindle, 783 Hub, 2"x 14"
1a.	AAM 2710	1	Assembly, Hub & Spindle, 783 Hub, 2"x 24"
2.	AM 5047	1	Bracket, Cylinder Upright, LH.
3.	AM 5048	1	Bracket, Cylinder Upright, RH.
4.	AM 5049	1	Bracket, Cylinder Upright Clamp.
5.	AM 5052	1	Wheel Leg, 2" Spindle Loop.
6.	BM 3810	1	Pin, 1-3/4" x 11-11/16" Usable W/AntiRotation
7.	BP 3205	2	Machinery Bushing, 2-1/2" x 1-3/4", 10 GA.
8.	BP 3275	6	Nut, Hex, 1-8, Grd. 8, Pltd.
9.	BP 3290	6	Hex Cap Screw, 1-8 x 3", Grd. 8, Pltd.
10.	BP 3516	2	Tension Bushing 1-1/4" x 1" ID x 1" OAL
11.	BP 3519	1	Pin, Roll, 3/8" x 2-1/2", Plain
12.	BP 3079	2	Set Screw, Sq Head, 5/8-11 x 1-3/4", Unpltd
13.	BP 3080	2	Nut, Hex Jam, 5/8-11

Quantities shown are for one lift or gauge wheel.

Walking Tandem Lift and Gauge Wheel

LandRunner

Task

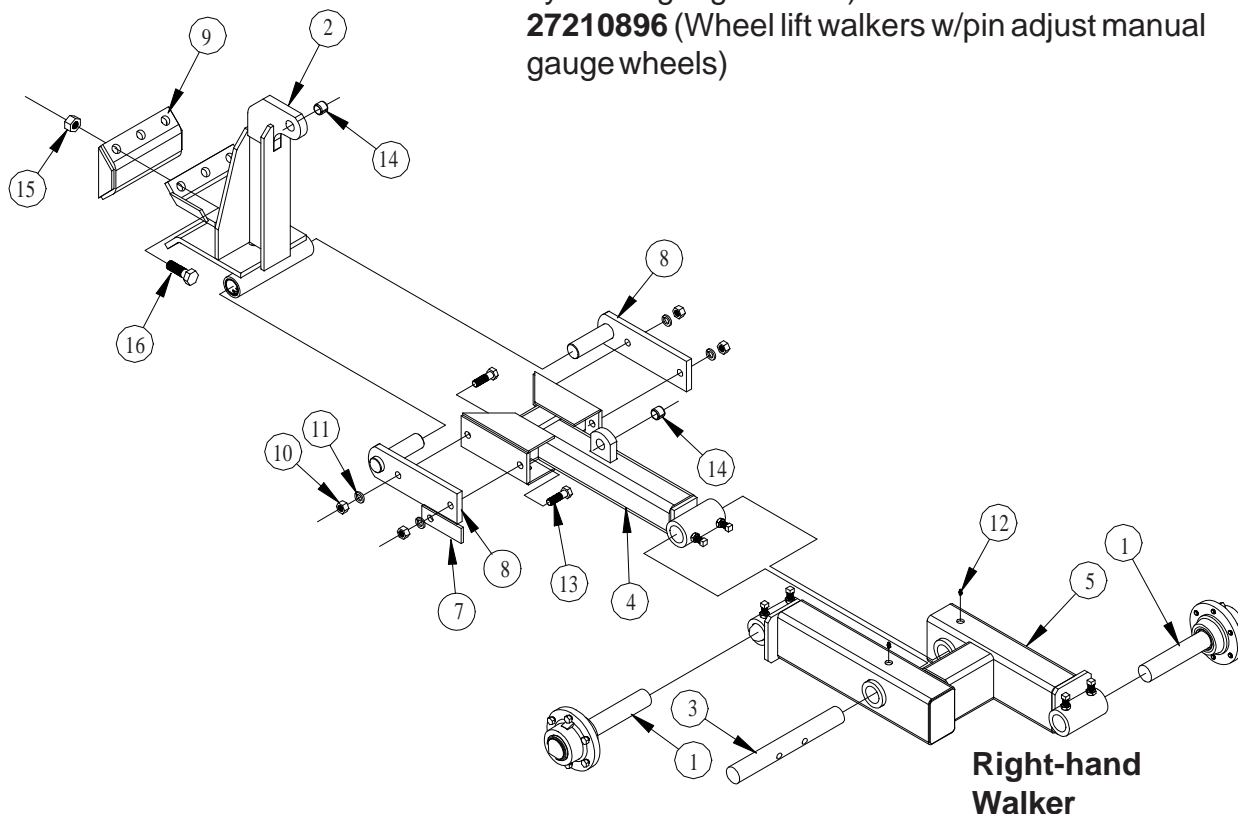
Procedures

Illustrations

Bundle Numbers:

27210112 Wheel lift walkers w/ walking tandem hydraulic gauge wheels)

27210896 (Wheel lift walkers w/pin adjust manual gauge wheels)



Ref.	Part No.	Req.	Description
1.	AAM2708	8	Assembly, Hub & Spindle, 783 Hub, 2" x 14"
2.	AM3346	4	Cylinder, Upright
3.	AM5023	4	Pivot Pin, Tandem, 2"
4.	AM5030	4	Heavy Duty Wheel Leg Deluxe Walker, 2" Spindle
5.	AM3399	2	Walker Left-Hand LRII
6.	AM3398	2	Walker Right-Hand LRII
7.	AM5033	2	Plate, Deluxe Walker Stop (Gauge Wheels Only)
8.	AM5037	8	Bracket, Pivot Arm Heavy Duty
9.	AM5049	4	Bracket, Cylinder Upright Clamp, Black
10.	BP3034	16	Nut, Hex, 3/4"-10, Grd. 2, Plated.
11.	BP3035	16	Washer, Lock, 3/4", Pltd.
12.	BP3072	6	Grease Zerk, 1/4"-28
13.	BP3140	16	Hex Cap Screw, 3/4"-10 x 2-1/2", Grd. 5, Plated.
14.	BP3516	8	Tension Bushing, 1-1/4" x 1" ID x 1", Oal
15.	BP3275	24	Nut, Hex, 1"-8, Grd. 8, Plated
16.	BP3290	24	Hex Cap Screw, 1"-8 x 3", Grd. 8, Plated

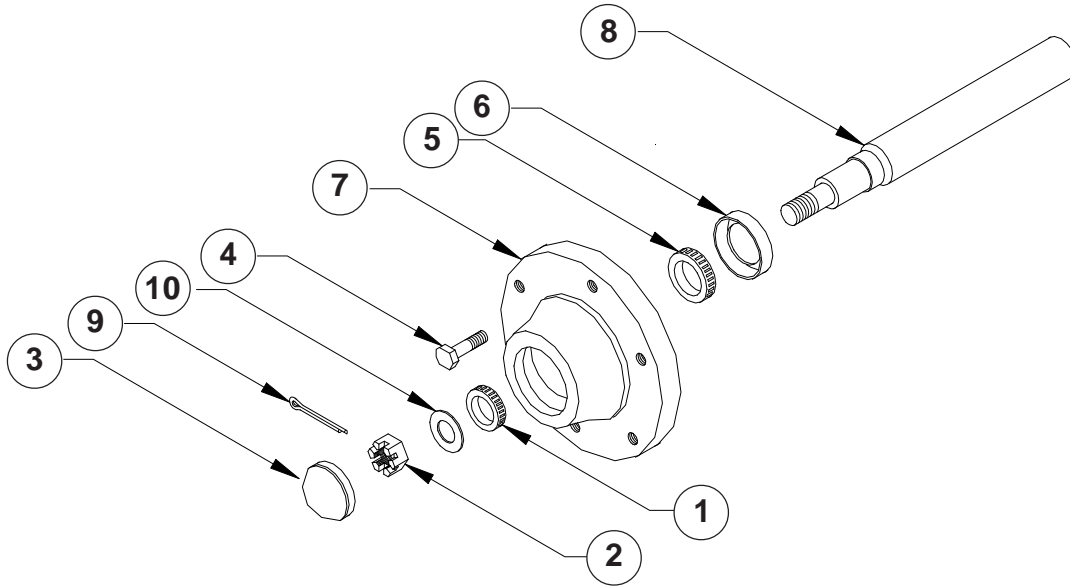
(AAM 2708) 783 Hub 2" x 14" Spindle

LandRunner

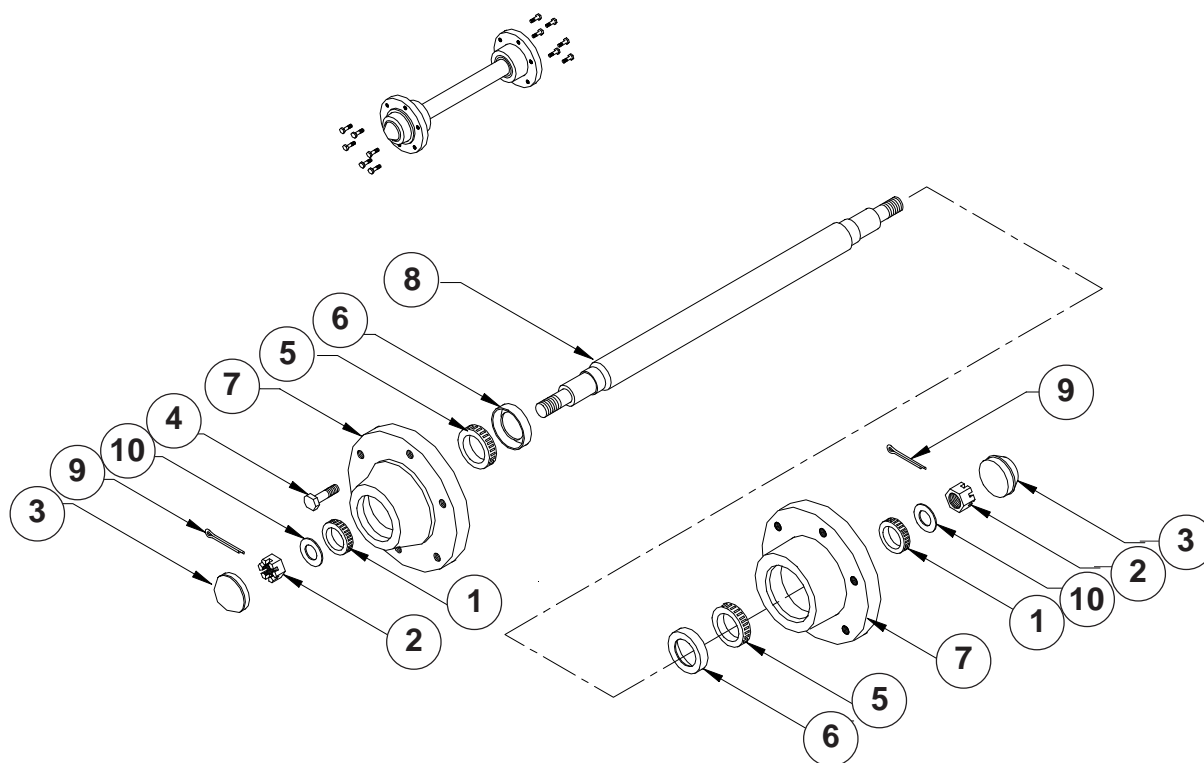
Task

Procedures

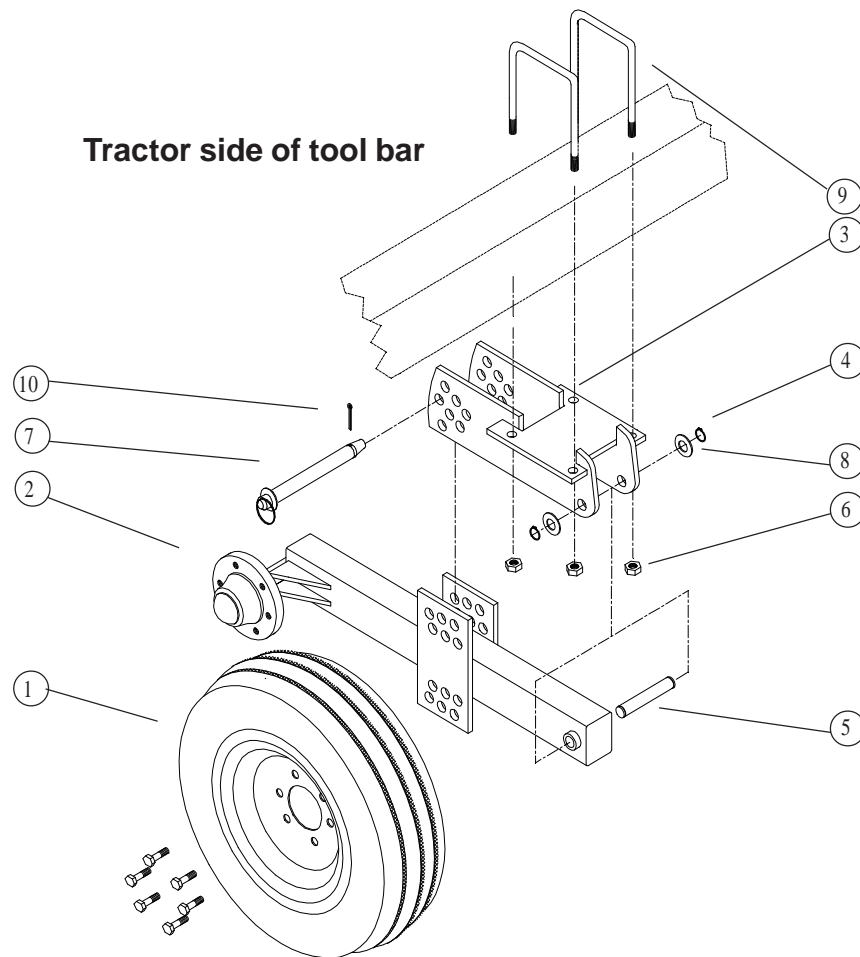
Illustrations



Ref.	Part No.	Req.	Description
1.	AP 2023	1	Bearing Cone, LM 67048
2.	AP 2028	1	Nut, Spindle, 7/8"-14
3.	AP 2048	1	Hub Cap, 1513
4.	AP 2049	6	Wheel Bolt, 1/2"-20 x 1
5.	AP 2082	1	Bearing Cone, LM 501349
6.	AP 2083	1	Grease Seal, CR 18823
7.	AP 2120	1	Hub With/Cups, 6 Bolt, 6" BC, 4.62" Pilot, 783 Hub
8.	AP 2172	1	Spindle, 2" x 14" S7135-I-00
9.	AP 2426	2	Pin, Cotter, 5/32" X 1-3/4"
10.	AP 2427	2	Washer, Spindle, 2" x 15/16" x .164



Ref.	Part No.	Req.	Description
1.	AP 2023	2	Bearing cone, LM 67048
2.	AP 2028	2	Nut, spindle, 7/8"-14
3.	AP 2048	2	Hub cap, 1513
4.	AP 2049	12	Wheel bolt, 1/2"-20 x 1
5.	AP 2082	2	Bearing cone, LM 501349
6.	AP 2083	2	Grease seal, CR 18823
7.	AP 2120	2	Hub with/cups, 6 bolt, 6" BC, 4.62" pilot, 783 hub
8.	AP 2173-1	1	Spindle, 2C x 24" DE, with countersunk holes
9.	AP 2426	2	Pin, cotter, 5/32" X 1-3/4"
10.	AP 2427	2	Washer, spindle, 2 x 15/16" x .164



Ref.	Part No.	Req.	Description
1.	AAM 2768	2	Wheel 25x 7.50-15, 4 ply 15 x 6 x 6 White
2.	AM 24024	2	ST II Gauge Wheel Leg Assembly
3.	AM 24025	2	ST II Gauge Wheel Tool Bar Mount Assembly
4.	AP 2407	4	Snap Ring 1" External Heavy Duty
5.	BM 3650	2	ST II Gauge Wheel Leg Pivot Pin
6.	BP 3034	8	Hex Nut 3/4" - 10 Plated
7.	BP 3051	2	Pin-1" x 6 1/4"
8.	BP 3215	4	1" 14Ga. Machine Bushing
9.	BP 3208	4	U-Bolt 3/4"-10 x 6W x 5-3/4"L Plated
10.	BP 3511	2	3/16" x 1-3/4" Cotter Key

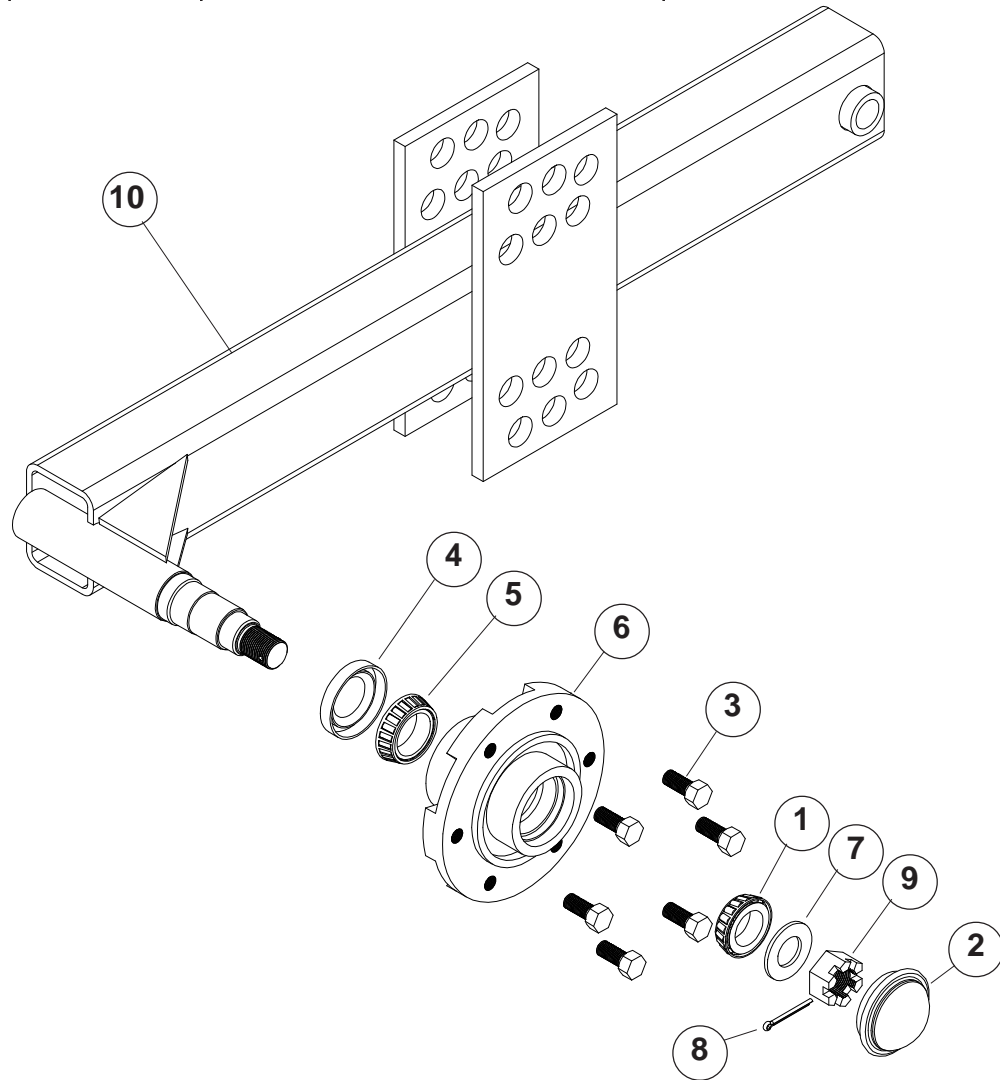
AM 24024 Hub and Spindle Assembly

LandRunner

Task

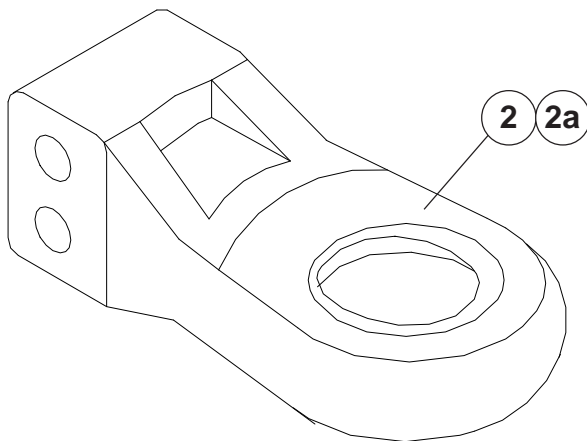
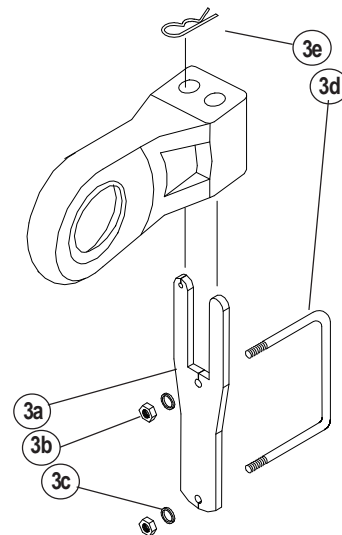
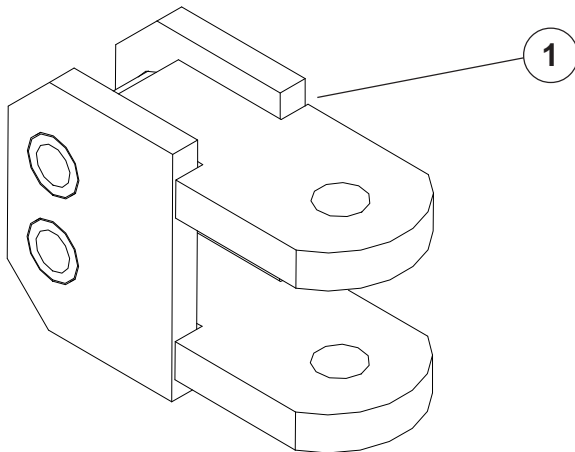
Procedures

Illustrations



Ref.	Part No.	Req.	Description
1.	AP 2023	1	Bearing cone, LM 67048
2.	AP 2048	1	Hub, Cap, 1513
3.	AP 2049	6	Wheel bolt, 1/2"-20
4.	AP 2066	1	Grease seal, CR 16289
5.	AP 2078	1	Bearing cone, JL 69349
6.	AP 2123	1	Hub with/cup, 6 bolt, 611301-6
7.	AP 2146	1	Washer, spindle, 2" x 1-1/16" x .134
8.	AP 2426	1	Pin, cotter, 5/32" x 1-3/4"
9.	AP 2811	1	Nut, spindle, 1"-14
10.	EM 3700	1	Weldment, gauge wheel leg, pin adjust

BLU-JET	Hitches		
LandRunner	Task	Procedures	Illustrations



Ref.	Part No.	Req.	Description
1.	AM 2144	1	Fabricated Truck Hitch
2.	AP 2864	1	Cat. IV Heat Treated Cast Wheatland Hitch 250-400+ HP 2" Pin
2a.	AP 2850	1	Cat. III Heat Treated Cast Wheatland Hitch 110-250 HP 1-1/2" Pin
Optional			
3.	AAM 2424	1	Bracket, Second Hitch Storage
3a.	AM 2145	1	Bracket, Hitch Storage
3b.	BP 3001	2	Nut, Hex, 3/8"-16 Grd. 2 Pltd.
3c.	BP3002	2	Washer, Lock, 3/8", Pltd.
3d.	BP 3045	1	U-bolt, 3/8"-16 x 6"x 5", Pltd.
3e.	BP 3500	1	Pin, Hair Clip, 3/16"

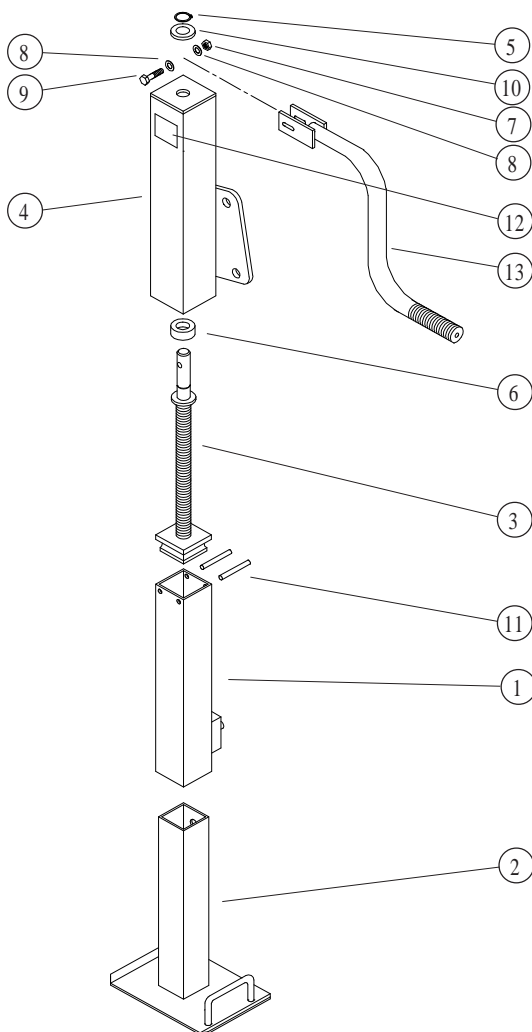
9TW-25 DL Top wind DL Jack

LandRunner

Task

Procedures

Illustrations



Ref.	Part No.	Req.	Description
Assy	AM 2518		9TW-25 DL Topwind DL Jack
1.	AM 2524	1	Intermediate Tube With Plunger 12 SW
2.	AM 2525	1	Dropleg With Pad & Handle 12 SW 25 DL
3.	AM 2534	1	Screw Assembly 4" for 9TW-13
4.	AM 2539	1	Top With/ Bolt On Mounting 4" SD2100F
5.	AP 2407	1	Snap Ring 1" Ring 1" External Heavy Duty
6.	AP 2410	1	Thrust Bearing Nice 609
7.	BP 3003	1	Hex Nut Lock 3/8"-16 Gd. 2 Plated
8.	BP 3015	2	Flat Washer 3/8" Plated
9.	BP 3096	1	Hex Cap Screw 3/8"-16 x 2 1/2" Gd. 5 Plated
10.	EM 1736	1	2"-1/2" x 1.010 ID x 1/4" Bearing Seat Purchased
11.	EM 1739	2	1/2" CRR x 3 9/16 DL Jack Nut Retainer
12.	EM 3016	1	9000# Jack Label
13.	AM 2526	1	Handle With Grip (Not included with jack assembly.)

NOTE: Handle not included in AM2518 assembly.

Hydraulic Gauge Wheel Jack Adjust

LandRunner

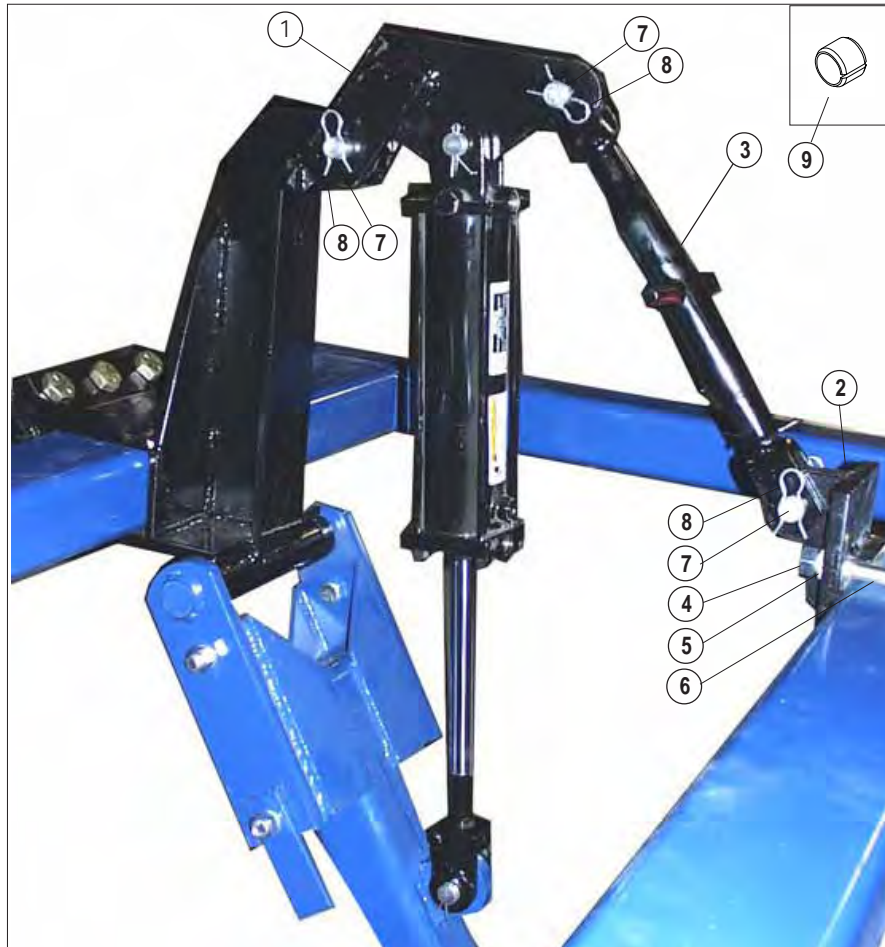
Task

Procedures

Illustrations

► Hydraulic gauge wheel jack adjust parts

► Bundle Number: 27210923



Ref.	Part No.	Req.	Description
1.	AM 2133	2	Bracket, knuckle
2.	AM 3058	2	Bracket, ratchet jack
3.	AP 2896	2	Jack, implement, adjustable, TL1-5-3
4.	BP 3034	8	Nut, hex, 3/4"-10, grade 2, plated
5.	BP 3035	8	Washer, lock, 3/4" plated
6.	BP 3047	4	U-bolt, 3/4"-10 x 4"W x 7-3/4", plated
7.	BP 3403	6	Pin, clevis, 1" x 2-3/4" useable
8.	BP 3511	12	Pin, cotter, 3/16" x 1-3/4"
9.	BP 3516	4	Tension bushing, 1-1/4 x 1" x 1" OAL



NOTE:

Four (BP 3176) 3/4"-10 x 8-1/2" hex cap screws are included with parts. The 3/4" x 8-1/2" hex cap screw will replace the u-bolts if a stagger bracket aligns with the wheel leg upright. The hex cap screw will be inserted through the stagger bracket into the jack bracket and secured with the 3/4" lock washers and 3/4" hex nuts.

Hydraulic Gauge Wheel Jack Adjust

LandRunner

Task

Procedures

Illustrations



Mounting adjustable gauge wheel

1. Unfold toolbar wings and lower machine.
2. Relieve the pressure on the cylinder pins.
3. Remove the top cylinder pin.

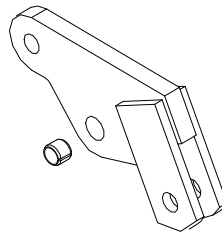


CAUTION
To Prevent Serious Injury: Install with provided hardware only.



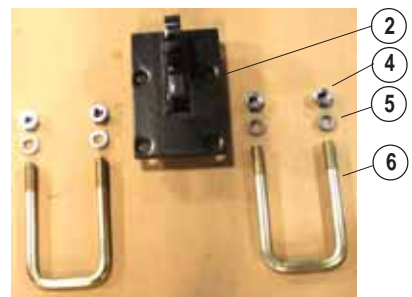
Installing knuckle bracket

4. Position (1) (AM 2133) knuckle bracket on wheel leg upright and secure with (7) (BP 3403) clevis pin 1" x 2-3/4" and (8) (BP 3511) cotter pins 3/16" x 1-3/4".
5. Install (9) (BP 3516) 1-1/4" x 1" x 1" tension bushing in bottom hole of knuckle bracket.



Jack bracket parts

6. 2. AM 3058 (1) Bracket, jack
4. BP 3034 (4) Hex nut, 3/4"-10
5. BP 3035 (4) Washer, lock 3/4"
6. BP 3047 (2) U-bolt, 3/4"-10 x 4"W x 7-3/4" plated



Hydraulic Gauge Wheel Jack Adjust Assembly

LandRunner

Task

Procedures

Illustrations



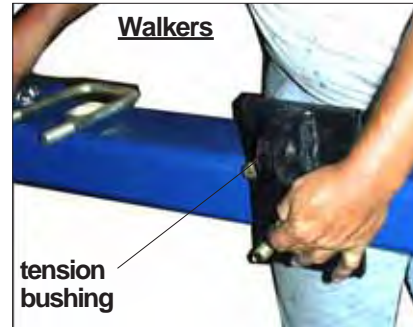
Mounting
jack
bracket

7. Position the (2) (AM 3058) ratchet jack attachment bracket on front tube of the wing. Install (6) (BP 3047) 3/4" x 4"W x 7-3/4" u-bolts, (5) (BP 3035) 3/4" lock washers and (4) (BP 3034) 3/4" hex nuts. Align the bracket with the wheel leg and tighten hex nuts.

The cylinder weldment is mounted to the top with walkers.

The cylinder weldment is mounted to the bottom with singles and duals.

8. Install (9) (BP 3516) 1-1/4" x 1" x 1" tension bushing in cylinder weldment.



Attaching
adjustable
implement
jack

9. Mount (3) (AP 2896) adjustable implement jack with (7) (BP 3403) clevis pin 1" x 2-3/4" and (8) (BP 3511) cotter pins 3/16" x 1-3/4".



Attaching
cylinder to
knuckle
bracket

10. Reattach cylinder to knuckle bracket.



NOTE:
*Retract jack
before
charging
cylinders.*

11. Retract jack before charging cylinders on new assembly.





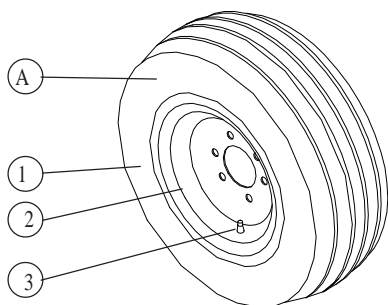
Tires & Rims (LRII)

LandRunner

Task

Procedures

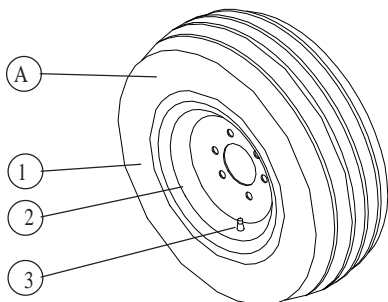
Illustrations



Ref.Part No.	Req.	Description
A. AAM2757	-	Wheel 11L-15, 8 Ply
1. AP2013	1	Tire, 11L-15, 8 Ply, Tubeless
2. AP2016	1	Rim, 15"x 8"x White
3. AP2160	1	Valve Stem

11L-15, 8 Ply, Single, Duals & Walkers

Inflate 11L-15, 8Ply, tire 36 psi. Max.
Max speed 25 m.p.h.



Ref.Part No.	Req.	Description
A. AAM2756	-	Wheel 11L-15, 12 Ply
1. AP2018	1	Tire, 11L-15, 12 Ply, Tubeless
2. AP2016	1	Rim, 15"x 8"x 6" White
3. AP2160	1	Valve Stem

11L-15, 12 Ply Duals & Walkers

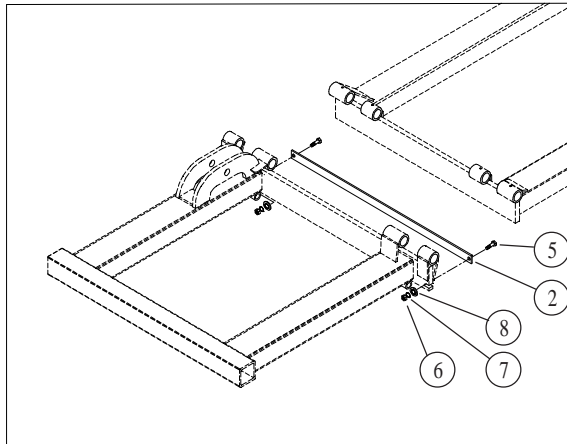
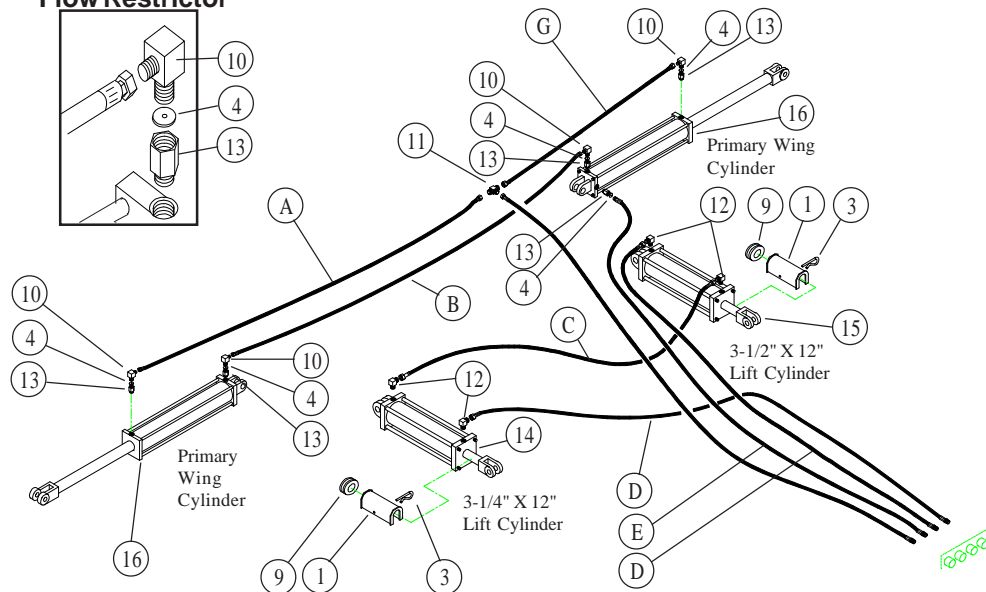
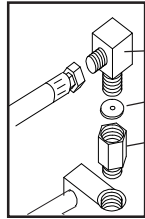
Inflate 11L-15, 12 Ply, tire 52 psi. Max.
Max speed 25 m.p.h.

Hydraulics NH3 Only w/Manual Gauge Wheels

<i>LandRunner</i>	Task	Procedures	Illustrations
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Bundle Number
27210004

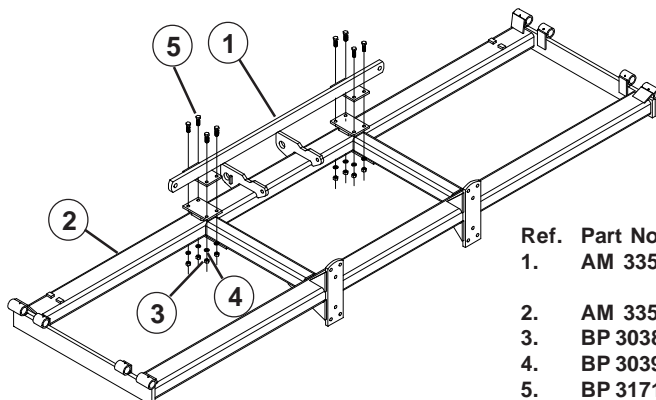
Flow Restrictor



NOTE: Tape all pipe thread fittings only. It is not necessary to tape the J.I.C. flare fittings.



CAUTION: Do not overtighten pipe threaded fittings. This may damage the cylinder.



Ref.	Part No.	Req.	Description
1.	AM 3039	2	Transport Cylinder Lock
2.	AM 3389	2	Bolt-On Wing Spacer
3.	BM 3520	2	Clip Pin Transport Lock 5/16"
4.	BM 3524	5	Oil Flow Restrictor
5.	BP 3041	4	Hex Cap Screw 1/2-18 x 2" Grd 5, Pltd
6.	BP 3042	4	Hex Nut 1/2-13, Grd 2, Pltd
7.	BP 3043	4	Lock Washer 1/2" Pltd
8.	BP 3050	4	Flat Washer 1/2" Pltd
9.	BP 3076	2	Depth Collar Set, 1-1/4" to 1-1/2" Winged
10.	DP 4001	4	Male Elbow 90° 6MJ-8MP Adapter
11.	DP 4004	1	Tee 6MJ-6MJ-6MJ
12.	DP 4143	4	Adapter 90° 10MJIC-8MSAE Male Elbow
13.	DP 4161	5	Adapter O-Ring 8MSAE- 8FP
14.	DP 4483	1	3-1/4"x 12" Rephase Cylinder PMS-AM-2570
15.	DP 4484	1	3-1/2"x 12" Rephase Cylinder PMS-AM-2564
16.	DP 4246	2	Hydraulic Cylinder 3"x 24" (3,000) PSI, SAE-33024
	DP 4086	8	Cable Tie 11-3/8" Standard
	DP 4296	8	Cable Tie 33"
	DDP 1030	1	Hose Kit LRli Standard
A.	DP 5018	1	1/4"x 8'-6" 6FJX-6FJX
B.	DP 5043	1	1/4"x 6'-0" 6FJX-6FJX
C.	DP 5062	1	3/8"x 11'-0" 10FJX-10FJX
D.	DP 5090	2	3/8"x 21'-0" 10FJX-8MP
E.	DP 5088	1	1/4"x 22'-0" 8MP-8MP
F.	DP 5089	1	1/4"x 22'-0" 8MP-6FJX
G.	DP 5060	1	1/4"x 2'-0" 6FJX-6FJX

Ref.	Part No.	Req.	Description
1.	AM 3350	1	Bracket, cylinder lug, LR/LW STANDARD FOLD
2.	AM 3353	1	Frame, main, LR II, 13'6" center
3.	BP 3038	8	Nut, hex 5/8"-11
4.	BP 3039	8	Washer, lock 5/8"
5.	BP 3171	8	Hex cap screw, 5/8"-11 x 2"

Hydraulics Liquid Or Dual Placement w/Manual Gauge Wheels

LandRunner

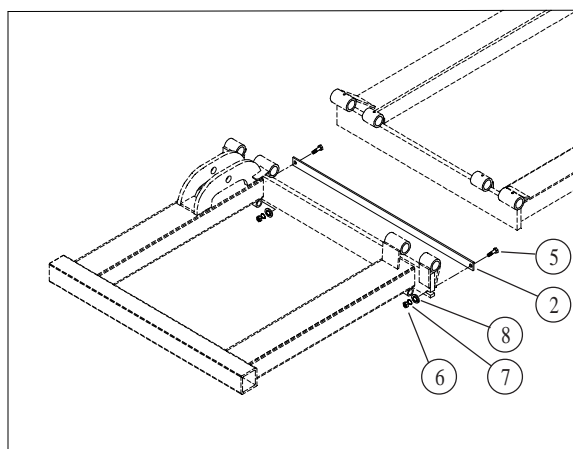
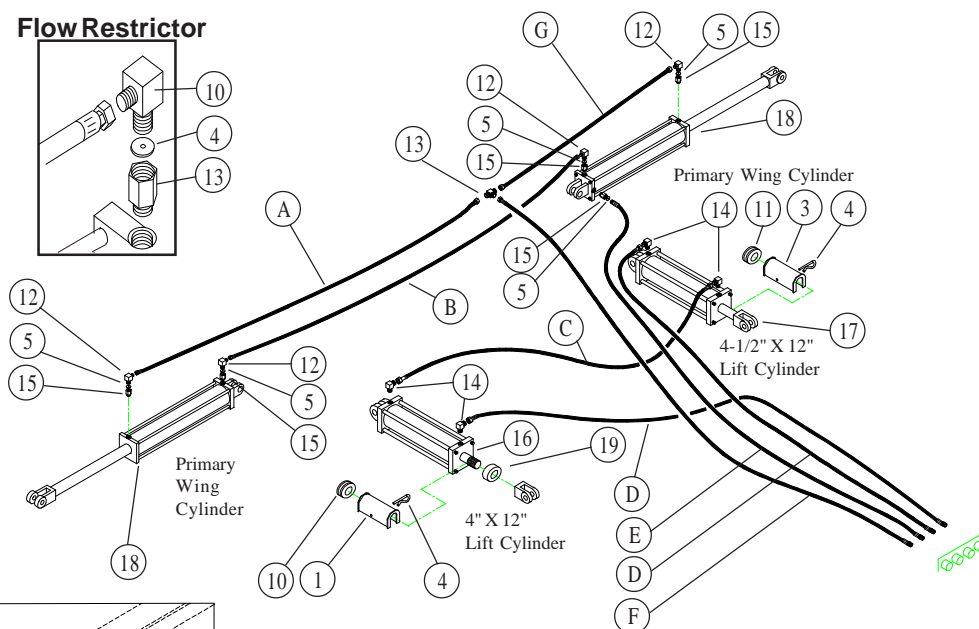
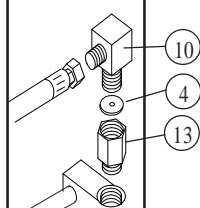
Task

Procedures

Illustrations

Bundle Number
27210005

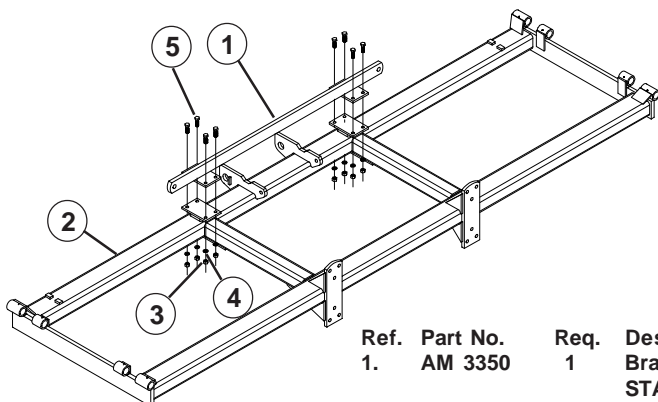
Flow Restrictor



NOTE: Tape all pipe thread fittings only. It is not necessary to tape the J.I.C. flare fittings.



CAUTION: Do not overtighten pipe threaded fittings. This may damage the cylinder.

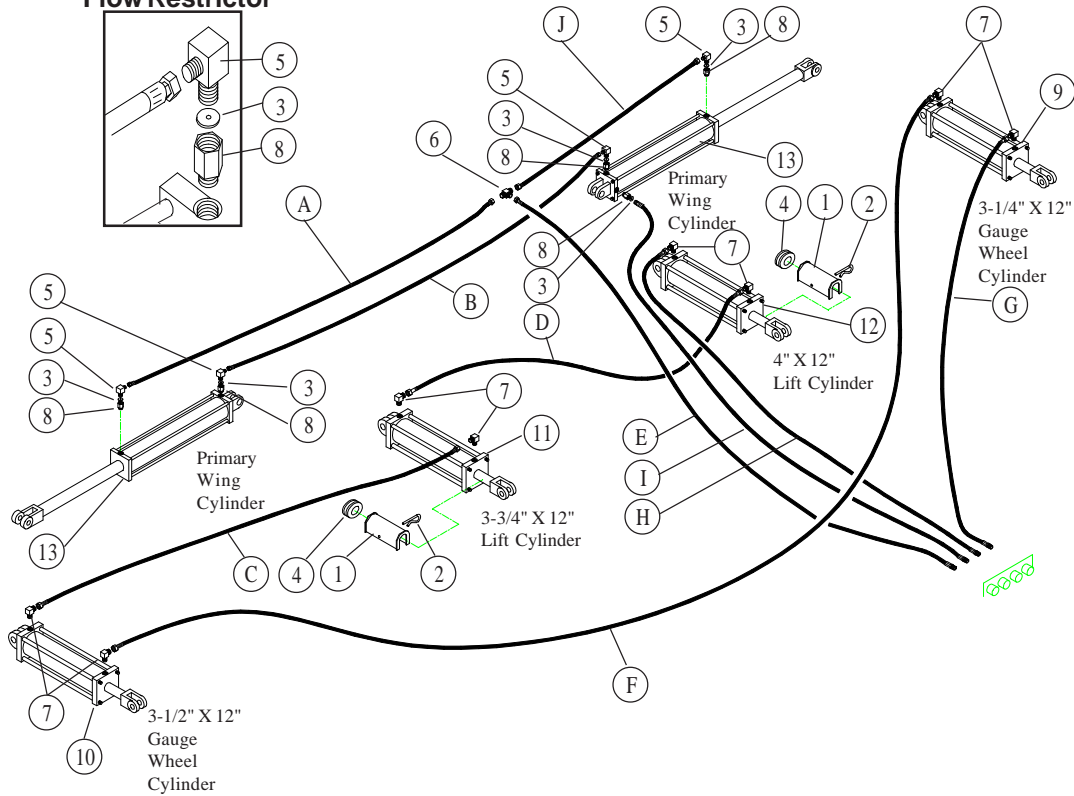


Ref.	Part No.	Req.	Description
1.	AM 3039	1	Transport Cylinder Lock
2.	AM 3389	2	Bolt-On Wing Spacer
3.	AM 4721	1	Extra Heavy Duty Cylinder Lock-Up
4.	BM 3520	2	Clip Pin Transport Lock 5/16"
5.	BM 3524	5	Oil Flow Restrictor
6.	BP 3041	4	Hex Cap Screw 1/2-18 x 2" Grd 5, Pltd
7.	BP 3042	4	Hex Nut 1/2-13, Grd 2, Pltd
8.	BP 3043	4	Lock Washer 1/2" Pltd
9.	BP 3050	4	Flat Washer 1/2" Pltd
10.	BP 3076	1	Depth Collar Set 1-1/4" to 1-1/2" Winged Extra Heavy Duty Depth Collar
11.	BP 3218	1	2" Extra Heavy Duty Depth Collar
12.	DP 4001	4	Male Elbow 90° 6MJ-8MP Adapter
13.	DP 4004	1	Tee 6MJ-6MJ-6MJ
14.	DP 4143	4	Adapter 90° 10MJIC-8MSAE Male Elbow
15.	DP 4161	5	Adapter O-Ring 8MSAE- 8FP
16.	DP 4486	1	4" x 12" Rephase Cylinder PMS-AM-2552
17.	DP 4487	1	4-1/2"x 12" Rephase Cylinder PMS-AM-2546
18.	DP 4246	2	Hydraulic Cylinder 3" x 24"(3,000 PSI) SAE-33024
19.	EM 2697	1	1-1/2" I.D. x 3" O.D. Aluminium Hyd. Cylinder Spacer
	DP 4086	8	Cable Tie 11-3/8" Standard
	DP 4296	8	Cable Tie 33"
	DDP 1030	1	Hose Kit LR II Standard
A.	DP 5018	1	1/4"x 8'-6" 6FJX-6FJX
B.	DP 5043	1	1/4"x 6'-0" 6FJX-6FJX
C.	DP 5062	1	3/8"x 11'-0" 10FJX-10FJX
D.	DP 5090	2	3/8"x 21'-0" 10FJX-8MP
E.	DP 5088	1	1/4"x 22'-0" 8MP-8MP
F.	DP 5089	1	1/4"x 22'-0" 8MP-6FJX
G.	DP 5060	1	1/4"x 2'-0" 6FJX-6FJX

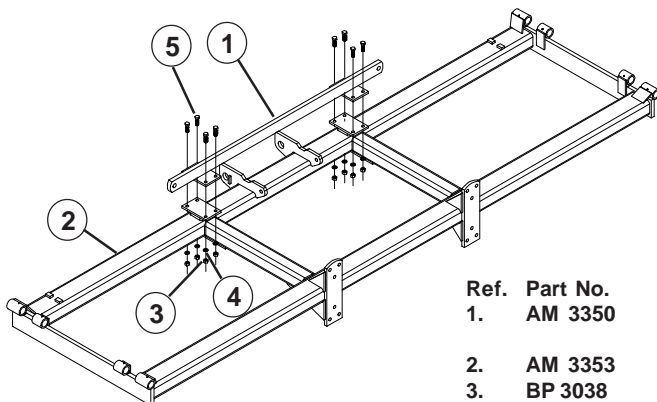
Ref.	Part No.	Req.	Description
1.	AM 3350	1	Bracket, cylinder lug, LR/LW STANDARDFOLD
2.	AM 3353	1	Frame, main, LR II, 13'6" center
3.	BP 3038	8	Nut, hex 5/8"-11
4.	BP 3039	8	Washer, lock 5/8"
5.	BP 3171	8	Hex cap screw, 5/8"-11 x 2"

Bundle Number
27210061

Flow Restrictor



Ref.	Part No.	Req.	Description			
1.	AM 3039	2	Transport Cylinder Lock	12.	DP 4486	1 4" x 12" DA Rephase Cylinder
2.	BM 3520	2	Clip Pin Transport Lock 5/16" 1018 CRR x 12"			PMS-AM-2552
3.	BM 3524	5	Oil Flow Restrictor	13.	DP 4246	2 Hydraulic Cylinder 3" x 24" (3000) PSI
4.	BP 3076	2	Depth Collar Set 1-1/4" to 1-1/2" Winged			SAE-33024
5.	DP 4001	4	Male Elbow 90 Degree 6MJ-8MP Adapter		DP 4086	10 Cable Tie 11 3/8" Standard
6.	DP 4004	1	Tee 6MJ-6MJ-6MJ		DP 4296	10 Cable Tie 33"
7.	DP 4143	8	Adapter 90 Degree 10MJIC-8MSAE Male Elbow	DDP 1041	1	Hose Kit LR II With Hydraulic Gauge Wheel
8.	DP 4161	5	Adapter O-Ring 8MSAE-8FP	A	DP 5038	1 1/4" x 9'0" 6FJX-6FJX Ends
9.	DP 4483	1	3-1/4" x 12" Rephase Cylinder PMS-AM-2570	B	DP 5073	1 1/4" x 6'6" 6FJX-6FJX Ends
10.	DP 4484	1	3-1/2" x 12" Rephase Cylinder PMS-AM-2564	C	DP 5074	1 3/8" x 13'6" 10FJX Ends
11.	DP 4485	1	3-3/4" x 12" DA Rephase Cylinder PMS-AM-2558	D	DP 5062	1 3/8" x 11'0" 10FJX Ends
				E	DP 5089	1 1/4" x 22'0" 8MP-6FJX Ends
				F	DP 5075	1 3/8" x 31'0" 10FJX Ends
				G	DP 5091	1 3/8" x 32'0" 10FJX-8MP Ends
				H	DP 5090	1 3/8" x 21'0" 10FJX-8MP Ends



Ref.	Part No.	Req.	Description
1.	AM 3350	1	Bracket, cylinder lug, LR/LW STANDARD FOLD
2.	AM 3353	1	Frame, main, LR II, 13'6" center
3.	BP 3038	8	Nut, hex 5/8"-11
4.	BP 3039	8	Washer, lock 5/8"
5.	BP 3171	8	Hex cap screw, 5/8"-11 x 2"

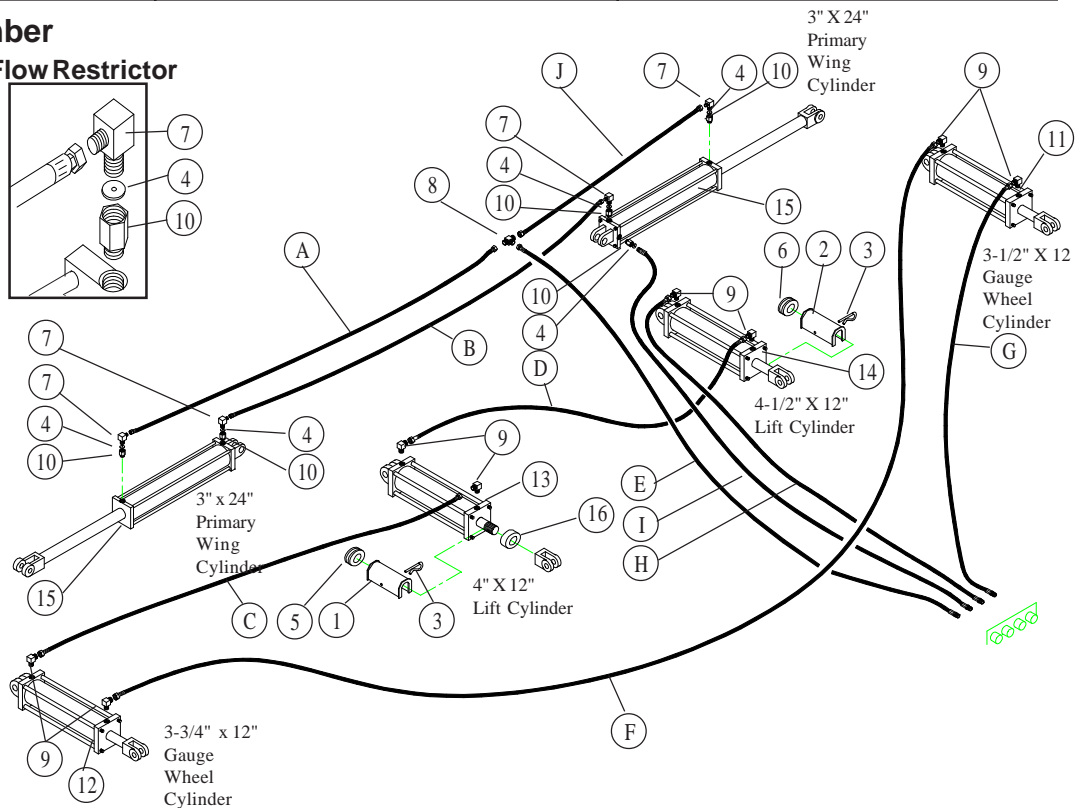
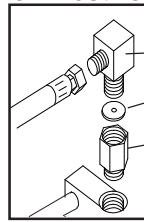
NOTE: Tape all pipe thread fittings only. It is not necessary to tape the J.I.C. flare fittings.



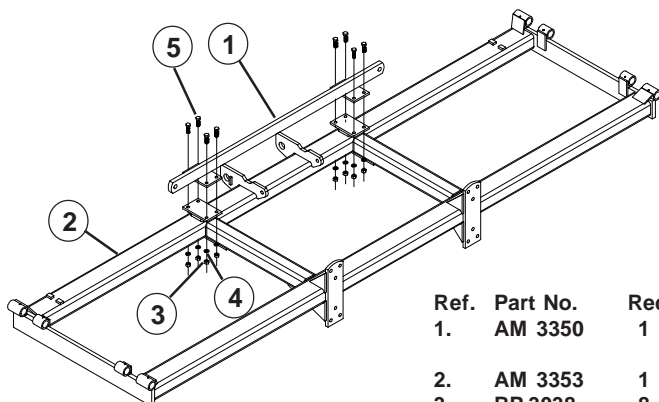
CAUTION: Do not overtighten pipe threaded fittings. This may damage the cylinder.

Bundle Number

27210062 Flow Restrictor



Ref.	Part No.	Req.	Description	Ref.	Part No.	Req.	Description
1.	AM 3039	1	Transport Cylinder Lock	14.	DP 4487	1	4-1/2" x 12" DA Rephase Cylinder
2.	AM 4721	1	Heavy Duty Cylinder Lock-Up	15.	DP 4246	2	Hydraulic Cylinder 3" x 24" (3000) PSI SAE-33024
3.	BM 3520	2	Clip Pin Transport Lock 5/16" 1018 CRR x 12"	16.	EM2697	1	5/16" Hydraulic Cylinder Spacer
4.	BM 3524	5	Oil Flow Restrictor		DP 4086	10	Cable Tie 11 3/8" Standard
5.	BP 3076	1	Depth Collar Set 1-1/4" to 1-1/2" Winged		DP 4296	10	Cable Tie 33"
6.	BP 3218	1	Depth Collar Set, 1-3/4" to 2", Winged		DDP1041	1	Hose Kit LR11 With Hydraulic Gauge Wheel
7.	DP 4001	4	Male Elbow 90 Degree 6MJ-8MP Adapter	A	DP 5038	1	1/4" x 9'0" 6FJX-6FJX Ends
8.	DP 4004	1	Tee 6MJ-6MJ-6MJ	B	DP 5073	1	1/4" x 6'6" 6FJX-6FJX Ends
9.	DP 4143	8	Adapter 90° 10MJIC-8MSAE Male Elbow	C	DP 5074	1	3/8" x 13'6" 10FJX Ends
10.	DP 4161	5	Adapter O-Ring 8MSAE -8FP	D	DP 5062	1	3/8" x 11' 0" 10FJX Ends
11.	DP 4484	1	3-1/2" x 12" Rephase Cylinder PMS-AM-2564	E	DP 5089	1	1/4" x 22'0" 8MP-6FJX Ends
12.	DP 4485	1	3-3/4" x 12" DA Rephase Cylinder PMS-AM-2558	F	DP 5075	1	3/8" x 31' 0" 10FJX Ends
13.	DP 4486	1	4" x 12" DA Rephase Cylinder	G	DP 5091	1	3/8" x 32' 0" 10FJX-8MP Ends
				H	DP 5090	1	3/8" x 21'0" 10FJX-8MP Ends
				I	DP 5088	1	1/4" x 22'0" 8MP Ends
				J	DP 5060	1	1/4" x 2' 0" 6FJX Ends



Ref.	Part No.	Req.	Description
1.	AM 3350	1	Bracket, cylinder lug, LR/LW STANDARDFOLD
2.	AM 3353	1	Frame, main, LR II, 13'6" center
3.	BP 3038	8	Nut, hex 5/8"-11
4.	BP 3039	8	Washer, lock 5/8"
5.	BP 3171	8	Hex cap screw, 5/8"-11 x 2"

NOTE: Tape all pipe thread fittings only. It is not necessary to tape the J.I.C. flare fittings.



CAUTION: Do not overtighten pipe threaded fittings. This may damage the cylinder.



Hydraulics NH3 w/ Hydraulic Gauge Wheel

LandRunner

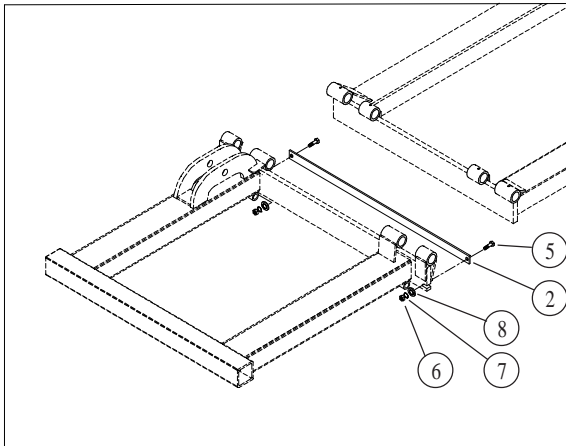
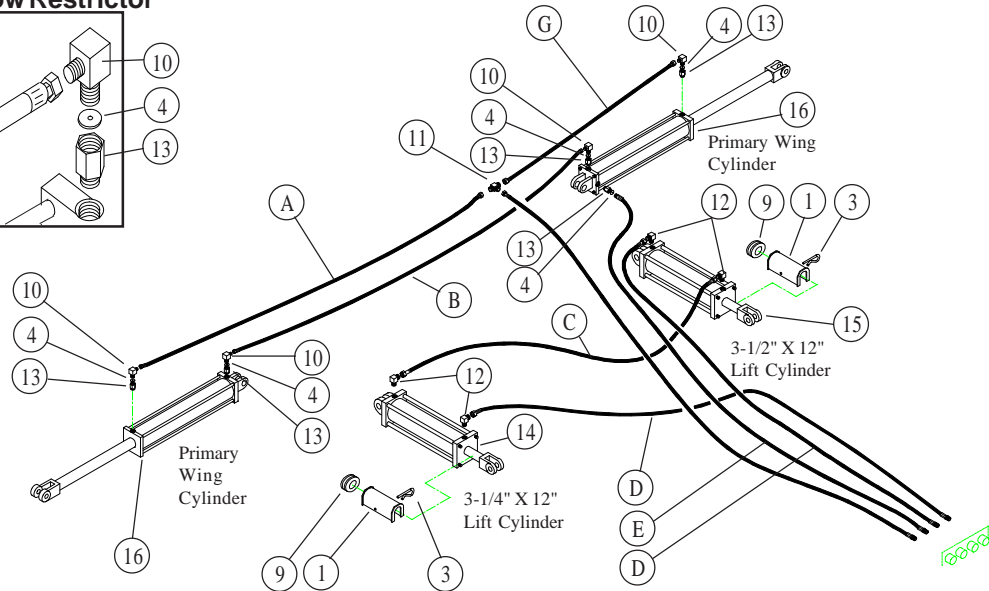
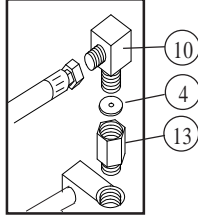
Task

Procedures

Illustrations

Bundle Number
27210246

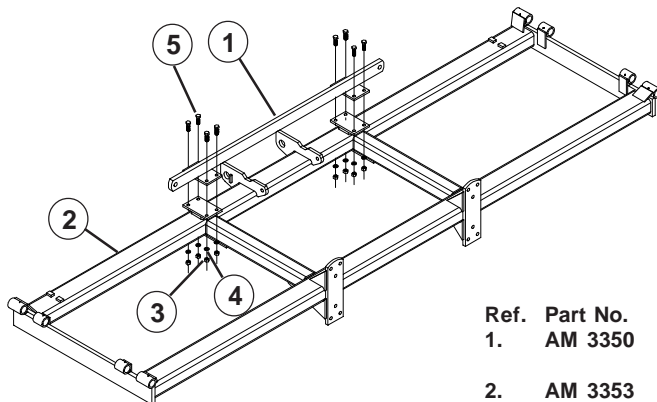
Flow Restrictor



NOTE: Tape all pipe thread fittings only. It is not necessary to tape the J.I.C. flare fittings.



CAUTION: Do not overtighten pipe threaded fittings. This may damage the cylinder.

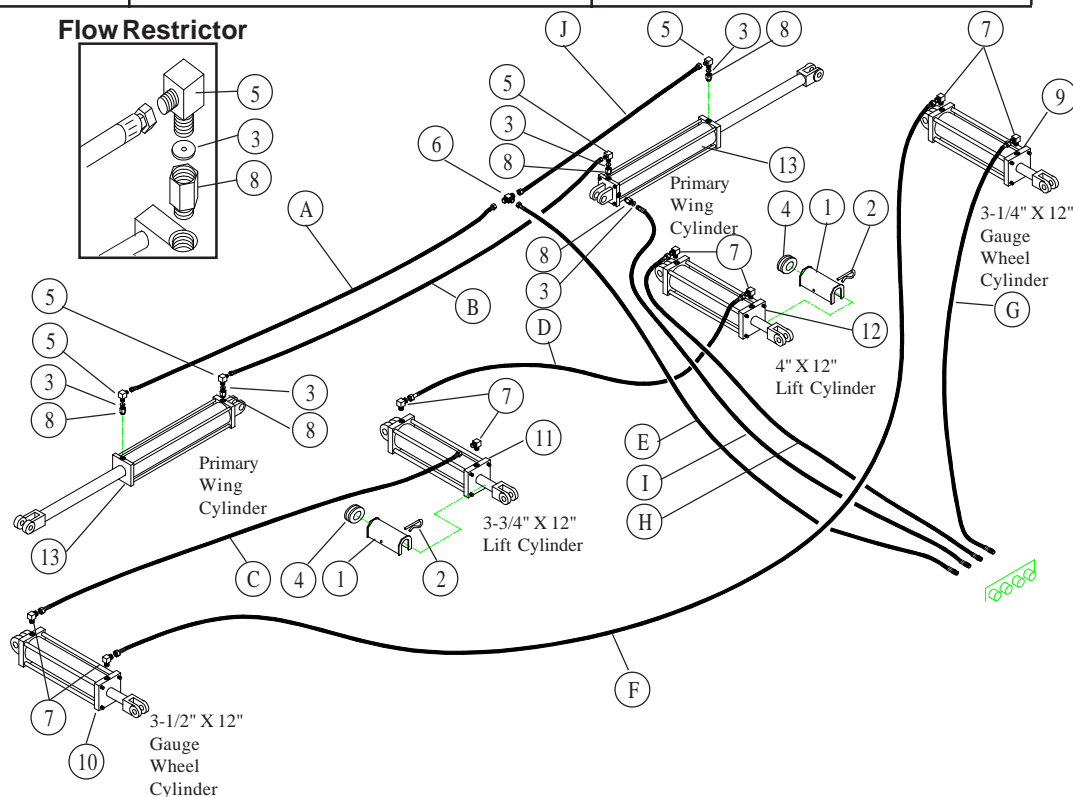
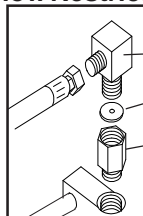


Ref.	Part No.	Req.	Description
1.	AM 3039	2	Transport Cylinder Lock
2.	AM 3389	2	Bolt-On Wing Spacer
3.	BM 3520	2	Clip Pin Transport Lock 5/16"
4.	BM 3524	5	Oil Flow Restrictor
5.	BP 3041	4	Hex Cap Screw 1/2-18 x 2" Grd 5, Pltd
6.	BP 3042	4	Hex Nut 1/2-13, Grd 2, Pltd
7.	BP 3043	4	Lock Washer 1/2" Pltd
8.	BP 3050	4	Flat Washer 1/2" Pltd
9.	BP 3076	2	1-1/4" to 1-1/2" Winged Depth Collar Set
10.	DP 4001	4	Male Elbow 90° 6MJ-8MP Adapter
11.	DP 4004	1	Tee 6MJ-6MJ-6MJ
12.	DP 4143	4	Adapter 90° 10MJIC-8MSAE Male Elbow
13.	DP 4161	5	Adapter O-Ring 8MSAE- 8FP
14.	DP 4483	1	3-1/4"x 12" Rephase Cylinder PMS-AM-2570
15.	DP 4484	1	3-1/2"x 12" Rephase Cylinder PMS-AM-2564
16.	DP 4248	2	Hydraulic Cylinder 4"x 24" (3,000) PSI SAE-34024
	DP 4086	8	Cable Tie 11-3/8" Standard
	DP 4296	8	Cable Tie 33"
	DDP 1030	1	Hose Kit LR II Standard
A.	DP 5018	1	1/4"x 8'-6" 6FJX-6FJX
B.	DP 5043	1	1/4"x 6'-0" 6FJX-6FJX
C.	DP 5062	1	3/8"x 11'-0" 10FJX-10FJX
D.	DP 5090	2	3/8"x 21'-0" 10FJX-8MP
E.	DP 5088	1	1/4"x 22'-0" 8MP-8MP
F.	DP 5089	1	1/4"x 22'-0" 8MP-6FJX
G.	DP 5060	1	1/4"x 2'-0" 6FJX-6FJX

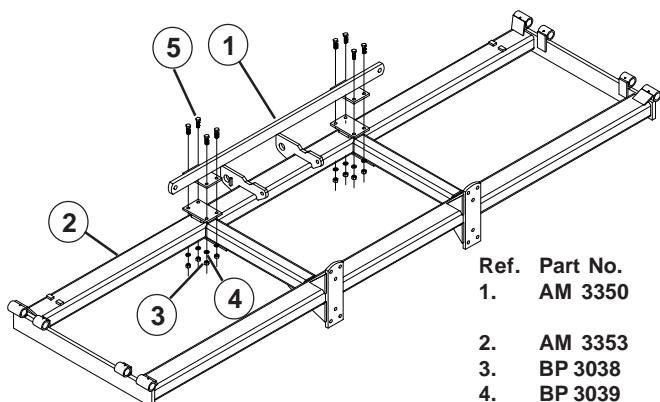
Ref.	Part No.	Req.	Description
1.	AM 3350	1	Bracket, cylinder lug, LR/LW STANDARDFOLD
2.	AM 3353	1	Frame, main, LR II, 13'6" center
3.	BP 3038	8	Nut, hex 5/8"-11
4.	BP 3039	8	Washer, lock 5/8"
5.	BP 3171	8	Hex cap screw, 5/8"-11 x 2"

Bundle Number
27210247

Flow Restrictor



Ref.	Part No.	Req.	Description			
1.	AM 3039	2	Transport Cylinder Lock	13.	DP 4248	2 Hydraulic Cylinder 4" x 24" (3000) PSI
2.	BM 3520	2	Clip Pin Transport Lock 5/16" 1018 CRR x 12"		DP 4086	10 Cable Tie 11 3/8" Standard
3.	BM 3524	5	Oil Flow Restrictor		DP 4296	10 Cable Tie 33"
4.	BP 3076	2	1-1/4" to 1-1/2" Winged Depth Collar Set			
5.	DP 4001	4	Male Elbow 90 Degree 6MJ-8MP Adapter		DDP 1041	1 Hose Kit LR II With Hydraulic Gauge Wheel
6.	DP 4004	1	Tee 6MJ-6MJ-6MJ	A	DP 5038	1 1/4" x 9'0" 6FJX-6FJX Ends
7.	DP 4143	8	Adapter 90 Degree 10MJIC-8MSAE Male Elbow	B	DP 5073	1 1/4" x 6'6" 6FJX-6FJX Ends
8.	DP 4161	5	Adapter O-Ring 8MSAE-8FP	C	DP 5074	1 3/8" x 13'6" 10FJX Ends
9.	DP 4483	1	3-1/4" x 12" Rephase Cylinder PMS-AM-2570	D	DP 5062	1 3/8" x 11' 0" 10FJX Ends
10.	DP 4484	1	3-1/2" x 12" Rephase Cylinder PMS-AM-2564	E	DP 5089	1 1/4" x 22'0" 8MP-6FJX Ends
11.	DP 4485	1	3-3/4" x 12" DA Rephase Cylinder PMS-AM-2558	F	DP 5075	1 3/8" x 31' 0" 10FJX Ends
12.	DP 4486	1	4" x 12" DA Rephase Cylinder PMS-AM-2552	G	DP 5091	1 3/8" x 32' 0" 10FJX-8MP Ends
				H	DP 5090	1 3/8" x 21'0" 10FJX-8MP Ends
				I	DP 5088	1 1/4" x 22'0" 8MP Ends
				J	DP 5060	1 1/4" x 2' 0" 6FJX Ends



Ref.	Part No.	Req.	Description
1.	AM 3350	1	Bracket, cylinder lug, LR/LW STANDARD FOLD
2.	AM 3353	1	Frame, main, LR II, 13'6" center
3.	BP 3038	8	Nut, hex 5/8"-11
4.	BP 3039	8	Washer, lock 5/8"
5.	BP 3171	8	Hex cap screw, 5/8"-11 x 2"

NOTE: Tape all pipe thread fittings only. It is not necessary to tape the J.I.C. flare fittings.



CAUTION: Do not overtighten pipe threaded fittings. This may damage the cylinder.



Hydraulics Liquid Or Dual Placement w/Manual Gauge Wheel

LandRunner

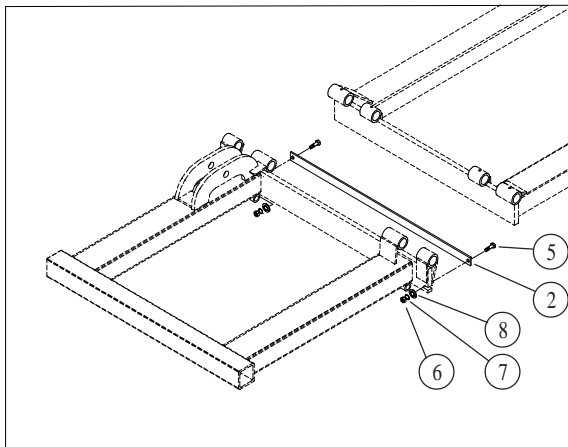
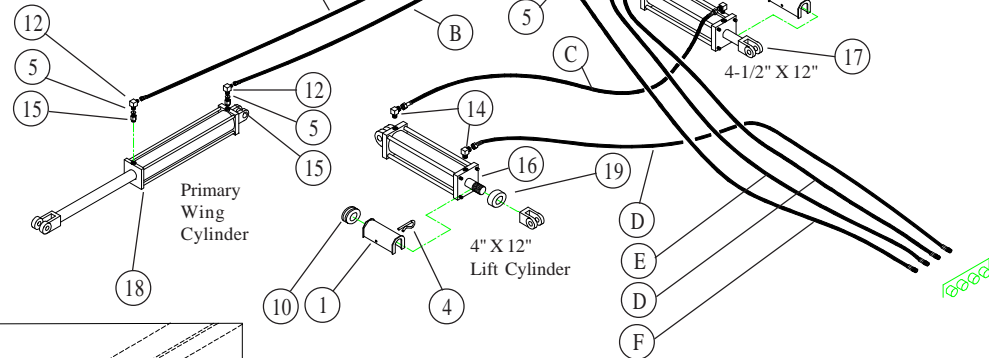
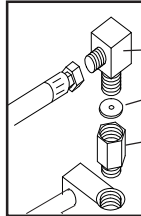
Task

Procedures

Illustrations

Bundle Number
27210248

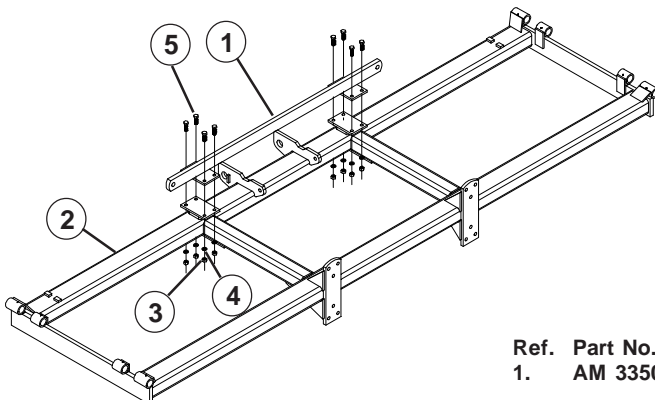
Flow Restrictor



NOTE: Tape all pipe thread fittings only. It is not necessary to tape the J.I.C. flare fittings.



CAUTION: Do not overtighten pipe threaded fittings. This may damage the cylinder.

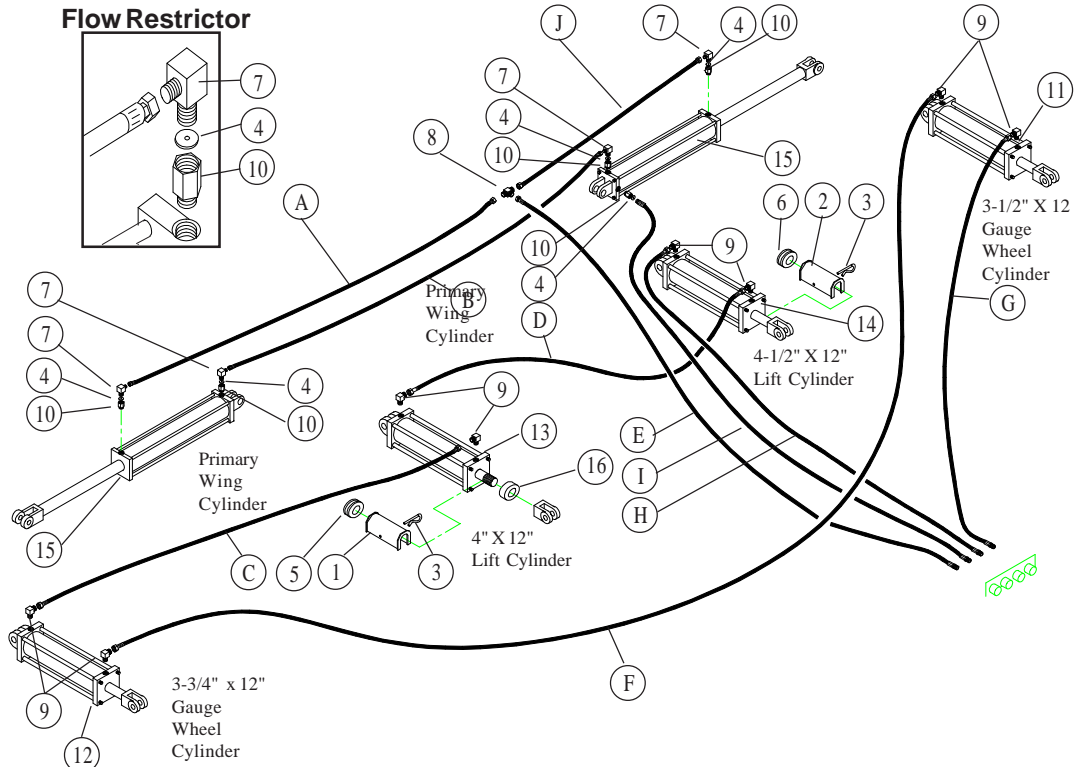
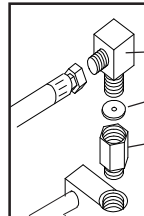


Ref.	Part No.	Req.	Description
1.	AM 3039	1	Transport Cylinder Lock
2.	AM 3389	2	Bolt-On Wing Spacer
3.	AM 4721	1	Extra Heavy Duty Cylinder Lock-Up
4.	BM 3520	2	Clip Pin Transport Lock 5/16"
5.	BM 3524	5	Oil Flow Restrictor
6.	BP 3041	4	Hex Cap Screw 1/2-18 x 2" Grd 5, Pltd
7.	BP 3042	4	Hex Nut 1/2-13, Grd 2, Pltd
8.	BP 3043	4	Lock Washer 1/2" Pltd
9.	BP 3050	4	Flat Washer 1/2" Pltd
10.	BP 3076	1	1-3/4" to 1-1/2" Depth Collar Set Extra Heavy Duty Depth Collar
11.	BP 3218	1	1-3/4" to 2" Extra Heavy Duty Depth Collar
12.	DP 4001	4	Male Elbow 90° 6MJ-8MP Adapter
13.	DP 4004	1	Tee 6MJ-6MJ-6MJ
14.	DP 4143	4	Adapter 90° 10MJIC-8MSAE Male Elbow
15.	DP 4161	5	Adapter O-Ring 8MSAE- 8FP
16.	DP 4486	1	4" x 12" Rephase Cylinder PMS-AM-2552
17.	DP 4487	1	4-1/2"x 12" Rephase Cylinder PMS-AM-2546
18.	DP 4248	2	Hydraulic Cylinder 4" x 24" (3,000 PSI) SAE-34-24
19.	EM 2697	1	1-1/2" I.D. x 3" O.D. Aluminium Hyd. Cylinder Spacer
	DP 4086	8	Cable Tie 11-3/8" Standard
	DP 4296	8	Cable Tie 33"
	DDP 1030	1	Hose Kit LR II Standard
A.	DP 5018	1	1/4"x 8'-6" 6FJX-6FJX
B.	DP 5043	1	1/4"x 6'-0" 6FJX-6FJX
C.	DP 5062	1	3/8"x 11'-0" 10FJX-10FJX
D.	DP 5090	2	3/8"x 21'-0" 10FJX-8MP
E.	DP 5088	1	1/4"x 22'-0" 8MP-8MP
F.	DP 5089	1	1/4"x 22'-0" 8MP-6FJX
G.	DP 5060	1	1/4"x 2'-0" 6FJX-6FJX

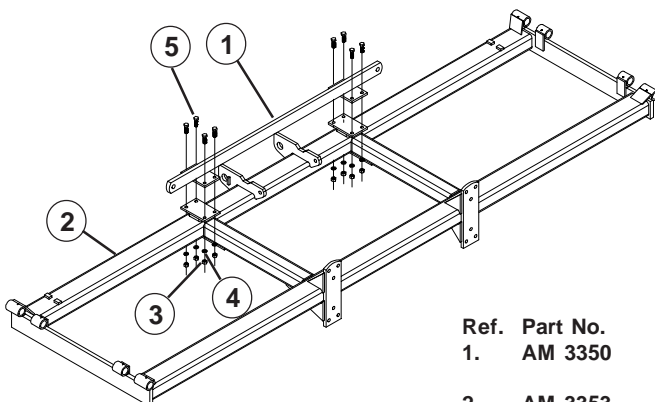
Ref.	Part No.	Req.	Description
1.	AM 3350	1	Bracket, cylinder lug, LR/LW STANDARD FOLD
2.	AM 3353	1	Frame, main, LR II, 13'6" center
3.	BP 3038	8	Nut, hex 5/8"-11
4.	BP 3039	8	Washer, lock 5/8"
5.	BP 3171	8	Hex cap screw, 5/8"-11 x 2"

Bundle Number
27210249

Flow Restrictor



Ref.	Part No.	Req.	Description			
1.	AM 3039	1	Transport Cylinder Lock	14.	DP 4487	1 4-1/2" x 12" DA Rephase Cylinder PMS-AM-2546
2.	AM 4721	1	Heavy Duty Cylinder Lock-Up	15.	DP 4248	2 Hydraulic Cylinder 4" x 24" (3000) PSI SAE-34024
3.	BM 3520	2	Clip Pin Transport Lock 5/16" 1018 CRR x 12"	16.	EM2697	1 5/16" Hydraulic Cylinder Spacer
4.	BM 3524	5	Oil Flow Restrictor		DP 4086	10 Cable Tie 11 3/8" Standard
5.	BP 3076	1	1-1/4" to 1-1/2" Depth Collar Set Winged		DP 4296	10 Cable Tie 33"
6.	BP 3218	1	1-3/4" to 2" Extra Heavy Duty Depth Collar		DDP1041	1 Hose Kit LR II With Hydraulic Gauge Wheel
7.	DP 4001	4	Male Elbow 90 Degree 6MJ-8MP Adapter	A	DP 5038	1 1/4" x 9'0" 6FJX-6FJX Ends
8.	DP 4004	1	Tee 6MJ-6MJ-6MJ	B	DP 5073	1 1/4" x 6'6" 6FJX-6FJX Ends
9.	DP 4143	8	Adapter 90° 10MJIC-8MSAE Male Elbow	C	DP 5074	1 3/8" x 13'6" 10FJX Ends
10.	DP 4161	5	Adapter O-Ring 8MSAE -8FP	D	DP 5062	1 3/8" x 11' 0" 10FJX Ends
11.	DP 4484	1	3-1/2" x 12" Rephase Cylinder PMS-AM-2564	E	DP 5089	1 1/4" x 22'0" 8MP-6FJX Ends
12.	DP 4485	1	3-3/4" x 12" DA Rephase Cylinder PMS-AM-2558	F	DP 5075	1 3/8" x 31' 0" 10FJX Ends
13.	DP 4486	1	4" x 12" DA Rephase Cylinder PMS-AM-2552	G	DP 5091	1 3/8" x 32' 0" 10FJX-8MP Ends
				H	DP 5090	1 3/8" x 21'0" 10FJX-8MP Ends
				I	DP 5088	1 1/4" x 22'0" 8MP Ends
				J	DP 5060	1 1/4" x 2' 0" 6FJX Ends



NOTE: Tape all pipe thread fittings only. It is not necessary to tape the J.I.C. flare fittings.



CAUTION: Do not overtighten pipe threaded fittings. This may damage the cylinder.

Ref.	Part No.	Req.	Description
1.	AM 3350	1	Bracket, cylinder lug, LR/LW STANDARDFOLD
2.	AM 3353	1	Frame, main, LR II, 13'6" center
3.	BP 3038	8	Nut, hex 5/8"-11
4.	BP 3039	8	Washer, lock 5/8"
5.	BP 3171	8	Hex cap screw, 5/8"-11 x 2"



**Bundle
Number
27210915**





Hydraulics 41' LRll 4" Cylinders 180 Degree Fold

LandRunner

Task

Procedures

Illustrations



Bundle
Number
27210915

Ref.	Part No.	Req.	Description
1.	AM 3039	2	Transport cylinder lock
2.	AM 3351	1	Bracket, cylinder lug, 4" cylinder, LR/LW 180 degree fold
3.	BM 3520	2	Clip pin, transport lock, 5/16" x 12"
4.	BP 3038	8	Nut, hex, 5/8"-11, grade 2, plated
5.	BP 3039	8	Washer, lock, 5/8", plated
6.	BP 3076	2	Depth collar set, 1-3/4", heavy duty
7.	BP 3171	8	Hex cap screw, 5/8"-11 x 2", grade 5, plated
8.	BP 3570	2	Tension bushing, 1-1/2" x 1" x 1"
9.	DP 4004	1	Tee, 6MJ-6MJ-6MJ
10.	DP 4143	8	Adapter, 10MIJ-8MSAE, 90 degree
11.	DP 4181	4	Tee, side, 6MJ-6MJ 8M, O-Ring
12.	DP 4248	2	Cylinder, hydraulic 4" x 24", 3000 psi, SAE W/Adapters
13.	DP 4301	4	Adapter, 6MJ-8MSAE, 90 degree
14.	DP 4375	2	Cylinder, hydraulic, 4" x 20", 3000 psi, SAE-34020
15.	DP 4394	1	Adapter, 8MSAE-6MJIC 6400-6-8
16.	DP 4483	1	Cylinder, rephase, 3-1/4" x 12", PMS-AM-2570
17.	DP 4484	1	Cylinder, rephase, 3-1/2" x 12", PMS-AM-2564
18.	DP 4485	1	Cylinder, rephase, 3-3/4" x 12", PMS-AM-2558
19.	DP 4486	1	Cylinder, rephase, 4" x 12", PMS-AM-2552
	DP 4086	10	Cable tie, 11-3/8", standard
	DP 4296	10	Cable tie, 33"
	DDP 1106	1	Hose kit, LRll deluxe fold,
20.	DP 5055	1	Hose, hydraulic, 1/4" x 66" (5'6"), 6FJX-6FJX
21.	DP 5062	1	Hose, hydraulic, 3/8" x 132" (11'), 10FJX-10FJX
22.	DP 5072	4	Hose, hydraulic, 1/4" x 120" (10'), 6FJX-6FJX
23.	DP 5073	1	Hose, hydraulic, 1/4" x 78" (6'6"), 6FJX-6FJX
24.	DP 5074	1	Hose, hydraulic, 3/8" x 162" (13'6"), 10FJX-10FJX
25.	DP 5075	1	Hose, hydraulic, 3/8" x 372" (31'), 10FJX-10FJX
26.	DP 5089	2	Hose, hydraulic, 1/4" x 264" (22'), 8MP-6FJX
27.	DP 5090	1	Hose, hydraulic, 3/8" x 252" (21'), 10FJX-8MP
28.	DP 5091	1	Hose, hydraulic, 3/8" x 384" (32') 10JX-8MP
29.	DP 5019	1	Hose, hydraulic, 1/4" x 90" (7'6"), 6FJX-6FJX



Hydraulics 41' LRII 4" Cylinders 180 Degree Fold

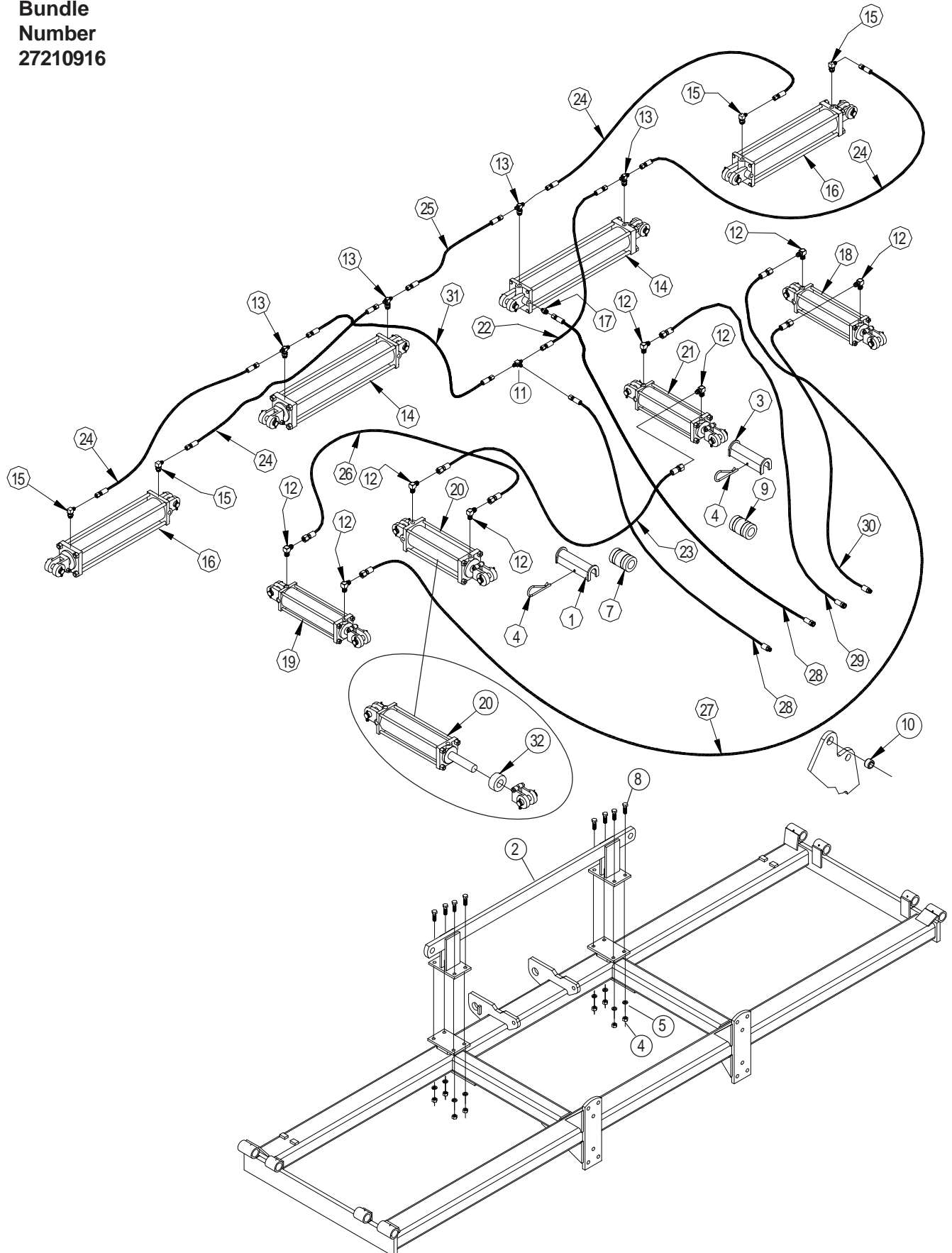
LandRunner

Task

Procedures

Illustrations

► Bundle
Number
27210916





Hydraulics 41' LRII 4" Cylinders 180 Degree Fold

LandRunner

Task

Procedures

Illustrations

► Bundle Number	Ref.	Part No.	Req.	Description
27210916	1.	AM3039	1	Transport cylinder lock
	2.	AM3351	1	Bracket, cylinder lug, 4" cylinder, LR/LW 180 degree fold
	3.	AM4721	1	Transport lock, heavy duty, 1-3/4" x 2" cylinder rod
	4.	BM3520	2	Clip pin, transport lock, 5/16" x 12"
	5.	BP3038	8	Nut, hex, 5/8"-11, grade 2, plated
	6.	BP3039	8	Washer, lock, 5/8" plated
	7.	BP3076	1	Depth collar set, 1-3/4", heavy duty
	8.	BP3171	8	Hex cap screw, 5/8"-11 x 2", grade 5, plated
	9.	BP3218	1	Depth collar set, 2", extra heavy duty
	10.	BP3570	2	Tension bushing, 1-1/2" x 1" x 1"
	11.	DP4004	1	Tee, 6MJ-6MJ-6MJ
	12.	DP4143	8	Adapter, 10MJIC-8MSAE, 90 degree
	13.	DP4181	4	Tee, side, 6MJ-6MJ-8M, O-Ring
	14.	DP4248	2	Cylinder, hydraulic 4" x 24", 3000 psi, SAE w/adapters
	15.	DP4301	4	Adapter, 6MJ-8MSAE, 90 degree, 6801-6-8
	16.	DP4375	2	Cylinder, hydraulic, 4" x 20", 3000 psi, SAE-34020
	17.	DP4394	1	Adapter, 8MSAE-6MJIC 6400-6-8
	18.	DP4484	1	Cylinder, rephase, 3-1/2" x 12", PMS-AM-2564
	19.	DP4485	1	Cylinder, rephase, 3-3/4" x 12", PMS-AM-2558
	20.	DP4486	1	Cylinder, rephase, 4" x 12", PMS-AM-2552
	21.	DP4487	1	Cylinder, rephase, 4-1/2" x 12" PMS-AM-2546
		DP4086	10	Cable tie, 11-3/8", standard
		DP4296	10	Cable tie, 33"
		DDP1106	1	Hose kit, LRII deluxe fold, shoemaker '99
	22.	DP5055	1	Hose, hydraulic, 1/4" x 66" (5'6"), 6FJX-6FJX
	23.	DP5062	1	Hose, hydraulic, 3/8" x 132" (11'), 10FJX-10FJX
	24.	DP5072	4	Hose, hydraulic, 1/4" x 120" (10'), 6FJX-6FJX
	25.	DP5073	1	Hose, hydraulic, 1/4" x 78" (6'6"), 6FJX-6FJX
	26.	DP5074	1	Hose, hydraulic, 3/8" x 162" (13'6"), 10FJX-10FJX
	27.	DP5075	1	Hose, hydraulic, 3/8" x 372" (31'), 10FJX-10FJX
	28.	DP5089	2	Hose, hydraulic, 1/4" x 264" (22'), 8MP-6FJX
	29.	DP5090	1	Hose, hydraulic, 3/8" x 252" (21'), 10FJX-8MP
	30.	DP5091	1	Hose, hydraulic, 3/8" x 384" (32'), 10FJX-8MP
	31.	DP5019	1	Hose, hydraulic, 1/4" x 90" (7'6"), 6FJX-6FJX
	32.	EM2697	1	1-1/2" ID x 3" OD aluminum x 1-5/16" hydraulic cylinder spacer



Hydraulics 41' LRII 4-1/2" Cylinders 180 Degree Fold

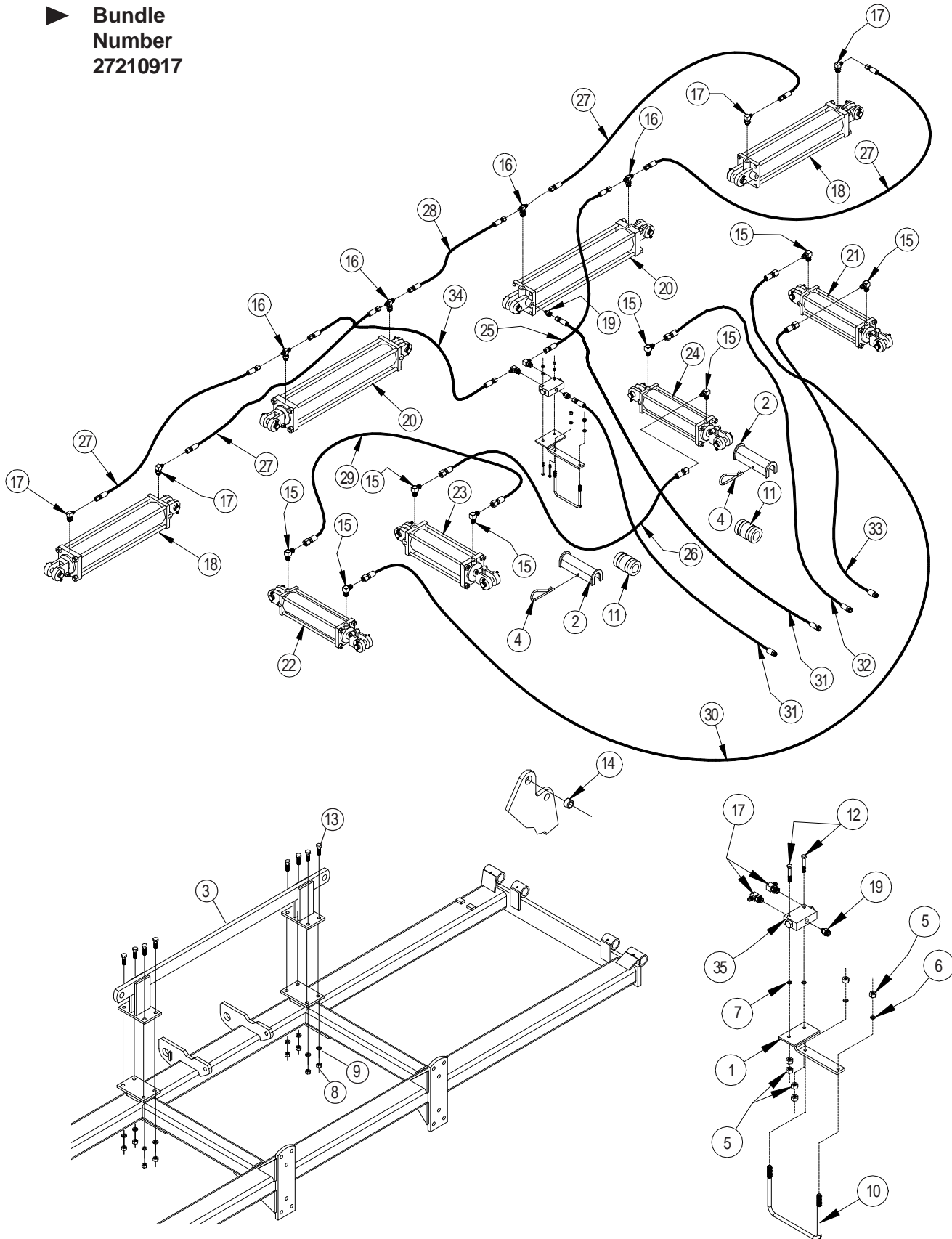
LandRunner

Task

Procedures

Illustrations

► Bundle
Number
27210917





Hydraulics 41' LRII 4-1/2" Cylinders 180 Degree Fold

LandRunner

Task	Procedures	Illustrations
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Bundle Number 27210917	Ref.	Part No.	Req.	Description
	1.	AM 3029	1	Mounting bracket divider combiner
	2.	AM 3039	2	Transport cylinder lock
	3.	AM 3352	1	Bracket, cylinder lug, 4-1/2" cylinder, LR/LW 180 degree fold
	4.	BM 3520	2	Clip pin, transport lock 5/16" x 12"
	5.	BP 3001	6	Nut, hex, 3/8"-16, grade 2, plated
	6.	BP 3002	2	Washer, lock, 3/8", plated
	7.	BP 3015	2	Washer, flat, 3/8", plated
	8.	BP 3038	8	Nut, hex, 5/8"-11, grade 2, plated
	9.	BP 3039	8	Washer, lock, 5/8", plated
	10.	BP 3045	1	U-bolt, 3/8"-16 x 6" x 5", plated
	11.	BP 3076	2	Depth collar set, 1-3/4" heavy duty
	12.	BP 3096	2	Hex cap screw, 3/8"-16 x 2-1/2", grade 5, plated
	13.	BP 3171	8	Hex cap screw, 5/8"-11 x 2", grade 5, plated
	14.	BP 3560	2	Tension bushing, 1-1/2" x 1-1/4" x 1"
	15.	DP 4143	8	Adapter, 10MJ-8MP, 90 degree male elbow
	16.	DP 4181	4	Tee, side, 6MJ-6MJ 8M, O-Ring
	17.	DP 4301	6	Adapter, 6MJ-8MSAE, 90 degree
	18.	DP 4375	2	Cylinder, hydraulic, 4" x 20", 3000 psi, SAE-34020
	19.	DP 4394	2	Adapter, 8MSAE-6MJIC 6400-6-8
	20.	DP 4281	2	Cylinder, hydraulic 4-1/2" x 24", 3000 psi, SAE w/adapters
	21.	DP 4483	1	Cylinder, rephase, 3-1/4" x 12", PMS-AM-2570
	22.	DP 4484	1	Cylinder, rephase, 3-1/2" x 12", PMS-AM-2564
	23.	DP 4485	1	Cylinder, rephase, 3-3/4" x 12", PMS-AM-2558
	24.	DP 4486	1	Cylinder, rephase, 4" x 12", PMS-AM-2552
		DP 4086	10	Cable tie, 11-3/8", standard
		DP 4296	10	Cable tie, 33"
		DDP 1106	1	Hose kit, LRII deluxe fold, shoemaker '99
	25.	DP 5055	1	Hose, hydraulic, 1/4" x 66" (5'6"), 6FJX-6FJX
	26.	DP 5062	1	Hose, hydraulic, 3/8" x 132" (11'), 10FJX-10FJX
	27.	DP 5072	4	Hose, hydraulic, 1/4" x 120" (10'), 6FJX-6FJX
	28.	DP 5073	1	Hose, hydraulic, 1/4" x 78" (6'6"), 6FJX-6FJX
	29.	DP 5074	1	Hose, hydraulic, 3/8" x 162" (13'6"), 10FJX-10FJX
	30.	DP 5075	1	Hose, hydraulic, 3/8" x 372" (31'), 10FJX-10FJX
	31.	DP 5089	2	Hose, hydraulic, 1/4" x 264" (22'), 8MP-6FJX
	32.	DP 5090	1	Hose, hydraulic, 3/8" x 252" (21'), 10FJX-8MP
	33.	DP 5091	1	Hose, hydraulic, 3/8" x 384" (32') 10JX-8MP
	34.	DP 5019	1	Hose, hydraulic, 1/4" x 90" (7'6"), 6FJX-6FJX
	35.	DP 5222	1	Flow divider combiner, shoemaker



Hydraulics 41' LRII 4-1/2" Cylinders 180 Degree Fold

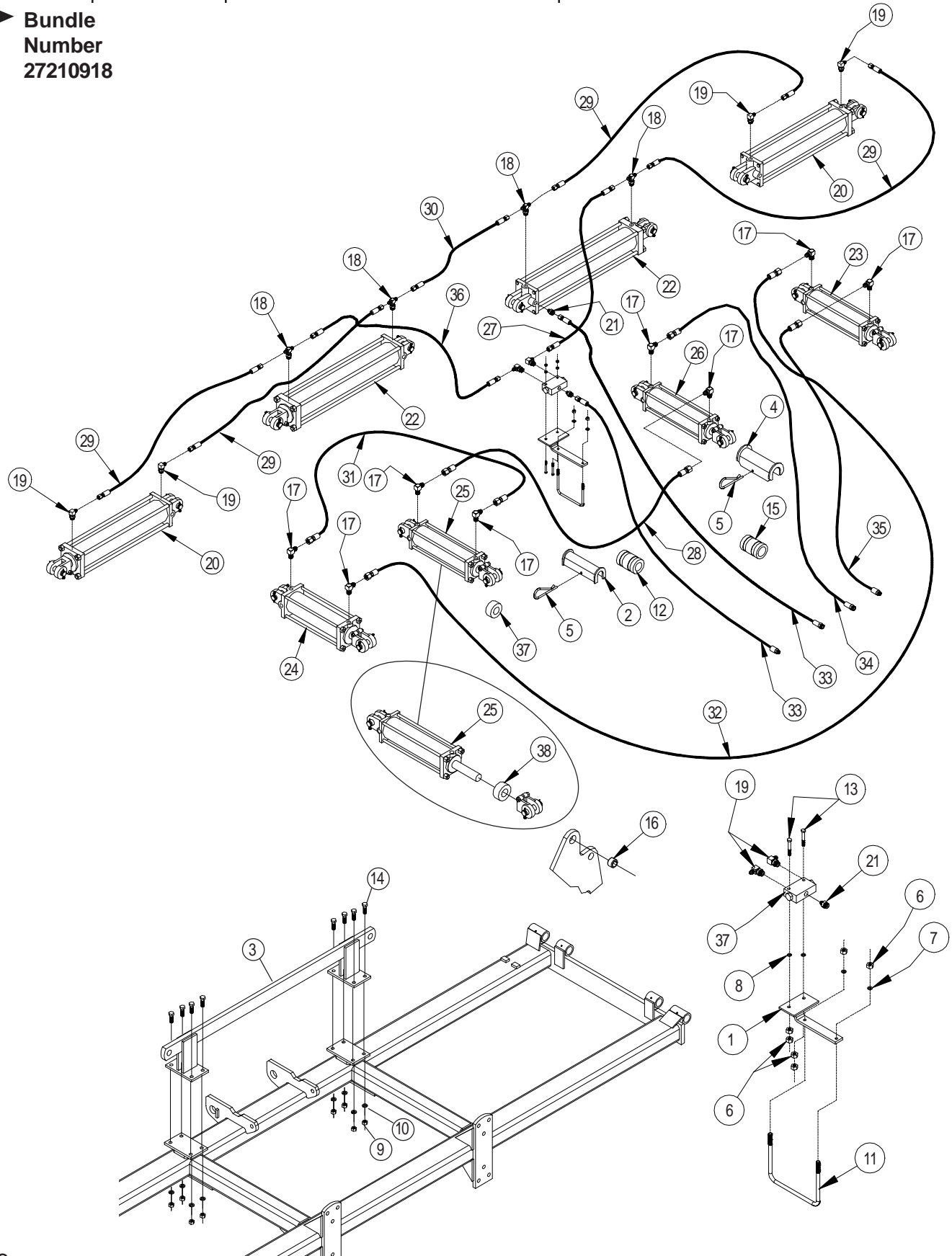
LandRunner

Task

Procedures

Illustrations

► Bundle
Number
27210918





Hydraulics 41' LRII 4-1/2" Cylinders 180 Degree Fold

LandRunner

Task

Procedures

Illustrations

► Bundle Number	Ref. Part No.	Req.	Description
27210918	1. AM 3029	1	Mounting bracket divider combiner
	2. AM 3039	1	Transport cylinder lock
	3. AM 3352	1	Bracket, cylinder lug, 4-1/2" cylinder, LR/LW 180 degree fold
	4. AM 4721	1	Transport lock, heavy duty, 1-3/4" x 2" cylinder rod
	5. BM 3520	2	Clip pin, transport lock 5/16" x 12"
	6. BP 3001	6	Nut, hex, 3/8"-16, grade 2, plated
	7. BP 3002	2	Washer, lock, 3/8", plated
	8. BP 3015	2	Washer, flat, 3/8", plated
	9. BP 3038	8	Nut, hex, 5/8"-11, grade 2, plated
	10. BP 3039	8	Washer, lock, 5/8" plated
	11. BP 3045	1	U-bolt, 3/8"-16 x 6" x 5", plated
	12. BP 3076	1	Depth collar set, 1-3/4", heavy duty
	13. BP 3096	2	Hex cap screw, 3/8"-16 x 2-1/2", grade 5, plated
	14. BP 3171	8	Hex cap screw, 5/8"-11 x 2", grade 5, plated
	15. BP 3218	1	Depth collar set, 2", extra heavy duty
	16. BP 3560	2	Tension bushing, 1-1/2" x 1-1/4" x 1"
	17. DP 4016	8	Adapter, 10MJ-8MP, 90 degree male elbow
	18. DP 4181	4	Tee, side, 6MJ-6MJ-8M, O-Ring
	19. DP 4301	6	Adapter, 6MJ-8MSAE, 90 degree
	20. DP 4375	2	Cylinder, hydraulic, 4" x 20", 3000 psi, SAE-34020
	21. DP 4394	2	Adapter, 8MSAE-6MJIC 6400-6-8
	22. DP 4481	2	Cylinder, hydraulic 4-1/2" x 24", 3000 psi, SAE w/adapters
	23. DP 4484	1	Cylinder, rephase, 3-1/2" x 12", PMS-AM-2564
	24. DP 4485	1	Cylinder, rephase, 3-3/4" x 12", PMS-AM-2558
	25. DP 4486	1	Cylinder, rephase, 4" x 12", PMS-AM-2552
	26. DP 4487	1	Cylinder, rephase, 4-1/2" x 12" PMS-AM-2546
	DP 4086	10	Cable tie, 11-3/8", standard
	DP 4296	10	Cable tie, 33"
	DDP 1106	1	Hose kit, LRII deluxe fold, shoemaker '99
27.	DP 5055	2	Hose, hydraulic, 1/4" x 66" (5'6"), 6FJX-6FJX
28.	DP 5062	1	Hose, hydraulic, 3/8" x 132" (11'), 10FJX-10FJX
29.	DP 5072	4	Hose, hydraulic, 1/4" x 120" (10'), 6FJX-6FJX
30.	DP 5073	1	Hose, hydraulic, 1/4" x 78" (6'6"), 6FJX-6FJX
31.	DP 5074	1	Hose, hydraulic, 3/8" x 162" (13'6"), 10FJX-10FJX
32.	DP 5075	1	Hose, hydraulic, 3/8" x 372" (31'), 10FJX-10FJX
33.	DP 5089	2	Hose, hydraulic, 1/4" x 264" (22'), 8MP-6FJX
34.	DP 5090	1	Hose, hydraulic, 3/8" x 252" (21'), 10FJX-8MP
35.	DP 5091	1	Hose, hydraulic, 3/8" x 384" (32'), 10FJX-8MP
36.	DP 5019	1	Hose, hydraulic, 1/4" x 90" (7'6"), 6FJX-6FJX
37.	DP 5222	1	Flow divider combiner, shoemaker
38.	EM2697	1	1-1/2" ID x 3" OD aluminum x 1-5/16" hydraulic cylinder spacer

Hydraulic Selector Valve

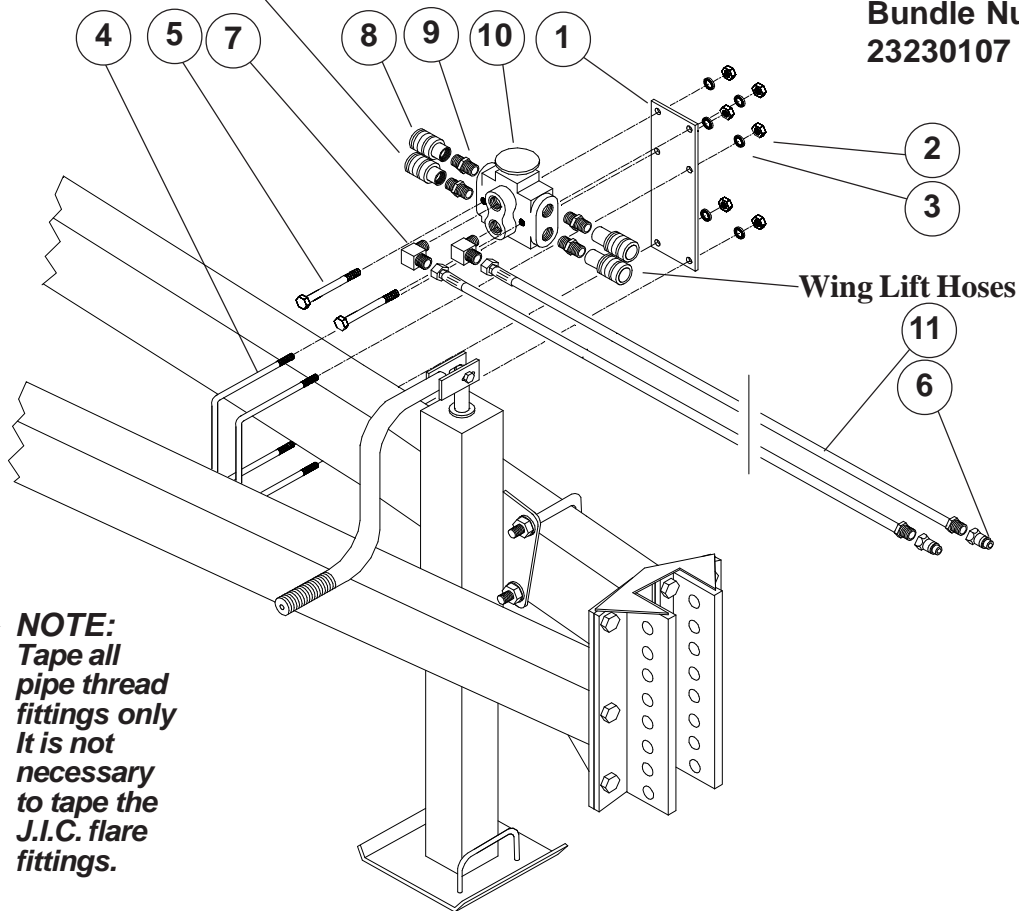
LandRunner

Task

Procedures

Illustrations

Wheel Lift Hoses



Bundle Number
23230107

NOTE:
Tape all
pipe thread
fittings only
It is not
necessary
to tape the
J.I.C. flare
fittings.



NOTE: Wire retainers are not included.

Ref.	Part No.	Req.	Description
1.	AM3331	1	Bracket, universal
2.	BP3001	6	Nut, hex, 3/8"-16, grade 2, plated
3.	BP3002	6	Washer, lock, 3/8", plated
4.	BP3045	2	U-bolt, 3/8"-16 x 6" x 5", plated
5.	BP3116	2	Hex cap screw, 3/8"-16 x 3", grade 5, plated
6.	DP4007	2	1/2" male tip quick coupler 8FP
7.	DP4016	2	Adapter 10MJ-8MP 90 degree male elbow
8.	DP4072	4	Quick coupler body, 1/2" hydraulic
9.	DP4094	4	Adapter 8MP-8MP
10.	DP4132	1	Selector valve 6 outlet, 1/2" PT
11.	DP5146	2	Hose, hydraulic, 3/8" x 96"(8'-0"), 8MP-10FJX



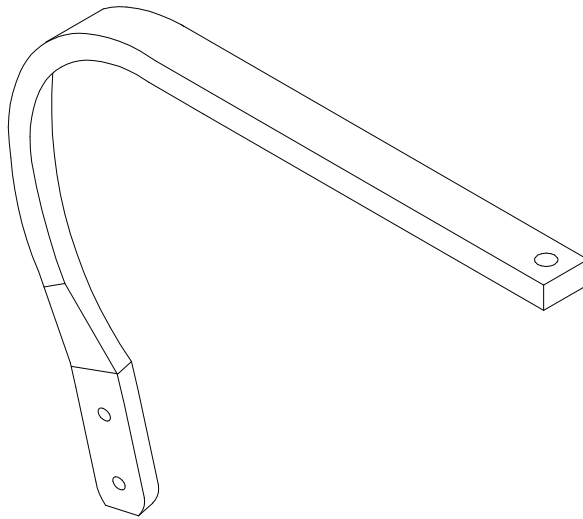
Shanks

LandRunner

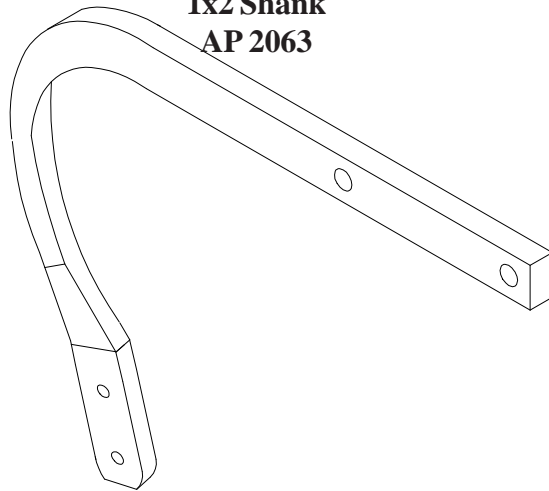
Task

Procedures

Illustrations



**1x2 Shank
AP 2063**

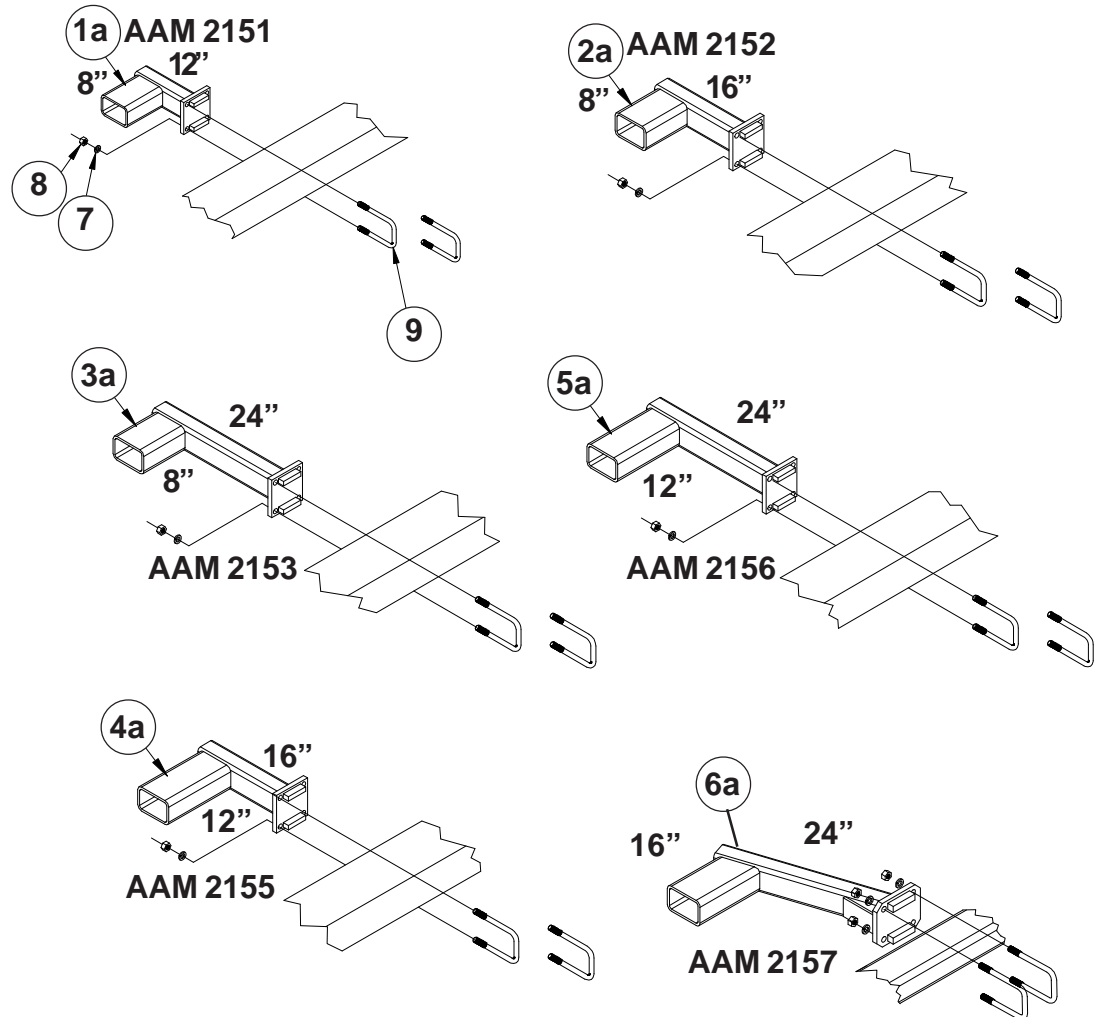


**Edge Bent Shank
AP 2125**

Offset Stagger Brackets

LandRunner

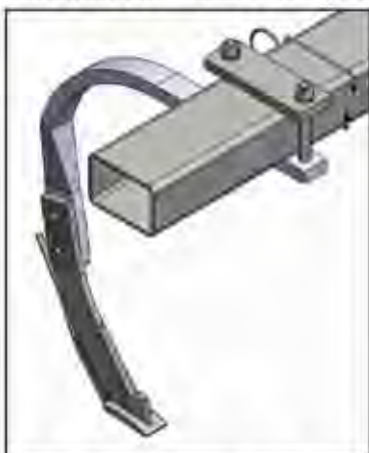
Task	Procedures	Illustrations
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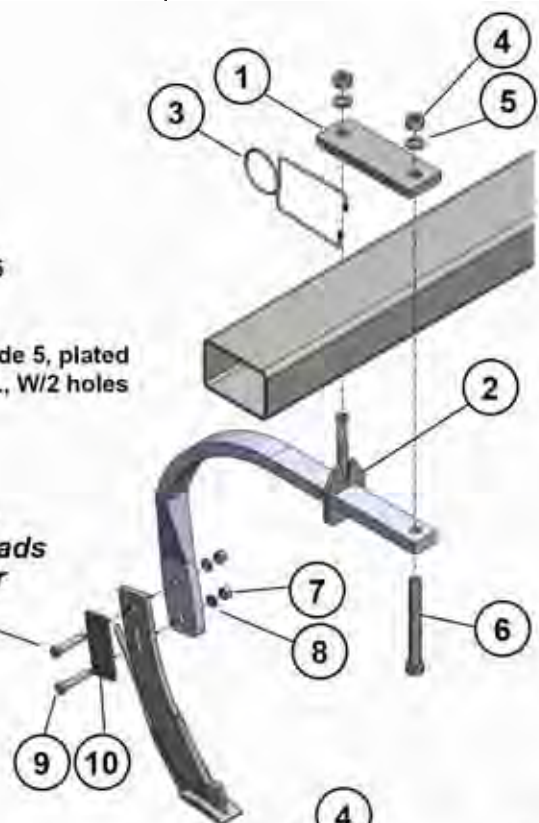
Ref.	Part No.	Req.	Description
1.	AAM2151		Bracket, offset, 12" x 8" w/mounting hardware
1a.	AM 2393	1	Bracket, offset, 12" x 8", TMC Blue
2.	AAM2152		Bracket, offset, 16" x 8", w/mounting hardware
2a.	AM 2394	1	Bracket, offset, 16" x 8", TMC Blue
3.	AAM2153		Bracket, offset, 24" X 8", w/mounting hardware
3a.	AM 2395	1	Bracket, offset, 24" x 8", TMC Blue
4.	AAM2155		Bracket, offset, 16" x 12", w/mounting hardware
4a.	AM 2397	1	Bracket, offset , 16" x 12", TMC Blue
5.	AAM2156		Bracket, offset, 24" x 12", w/mounting hardware
5a.	AM 2398	1	Bracket, offset, 24" x 12", TMC Blue
6.	AAM2157	1	Bracket, offset, angled 24" x 16", w/mounting hardware
6a.	AM 3349	1	Bracket, offset, angled, 24" x 16" TMC Blue
7.	BP 3034	4	Nut, hex, 3/4"-10, grade 2, plated
8.	BP 3035	4	Washer, lock, 3/4", plated
9.	BP 3047	2	U-bolt, 3/4"-10 x 4" x 7-3/4", plated

AAM 3712, 1" x 2" Flat

Ref. Part No.	Req. Description
1. AM 2011	1 Top plate shank mounting
2. AM 2146	1 Combination coil & flat NH3 shank clamp (4" x 6" Mtg.)
3. AP 2282-1	1 Hose retainer, 4" x 6"
4. BP 3034	2 Hex nut, 3/4"-10, plated
5. BP 3035	2 Lock washer, 3/4", plated
6. BP 3037	1 Hex cap screw, 3/4"-10 x 7", grade 5
7. BP 3042	2 1/2"-13, hex nut, grade 2
8. BP 3043	2 1/2", lock washer
9. BP 3128	2 Hex cap screw, 1/2"-13 x 2-1/2", grade 5, plated
10. CM 2311	1 Knife washer, 1/4" x 2" x 4-3/4" OAL, W/2 holes

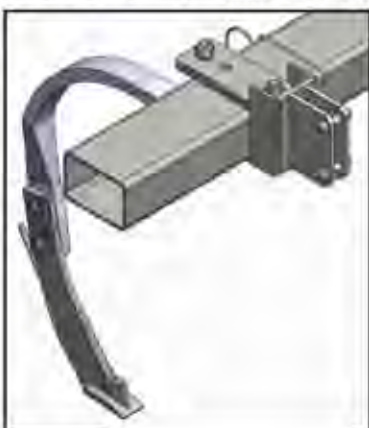


NOTE:
No threads
in shear
area

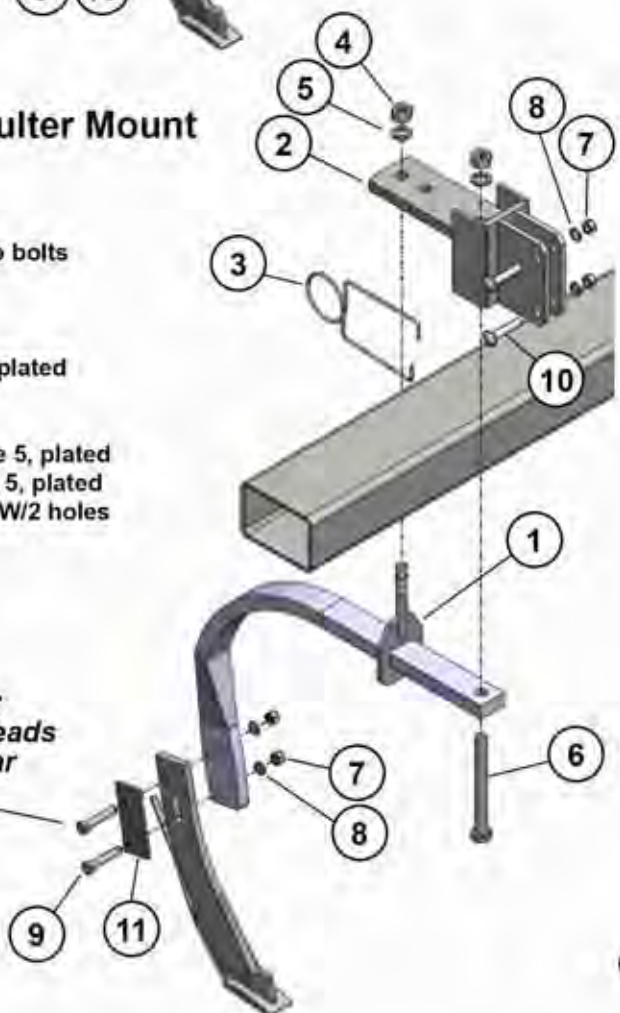


AAM 3814, 1" x 2" Flat Rigid With Coulter Mount

Ref. Part No.	Req. Description
1. AM 2146	1 Combination coil & flat NH3 shank clamp (4" x 6" Mtg.)
2. AM 2719	1 Universal top plate coulter bracket no bolts
3. AP 2282-1	1 Hose retainer, 4" x 6"
4. BP 3034	2 Hex nut, 3/4"-10, grade 2, plated
5. BP 3035	2 Lock washer, 3/4", plated
6. BP 3037	1 3/4"-10 x 7", hex cap screw, grade 5, plated
7. BP 3042	4 1/2"-13 hex nut, grade 2, plated
8. BP 3043	4 1/2", lock washer, 1/2", plated
9. BP 3128	2 Hex cap screw, 1/2"-13 x 2-1/2", grade 5, plated
10. BP 3229	2 Bolt, Carriage, 1/2"-13 x 2-1/2", grade 5, plated
11. CM 2311	1 Knife washer, 1/4" x 2" x 4-3/4" OAL, W/2 holes

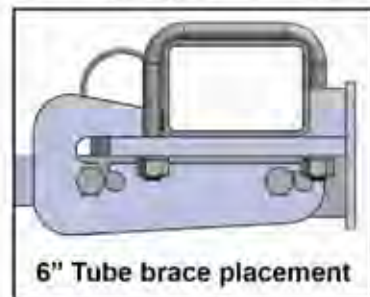


NOTE:
No threads
in shear
area

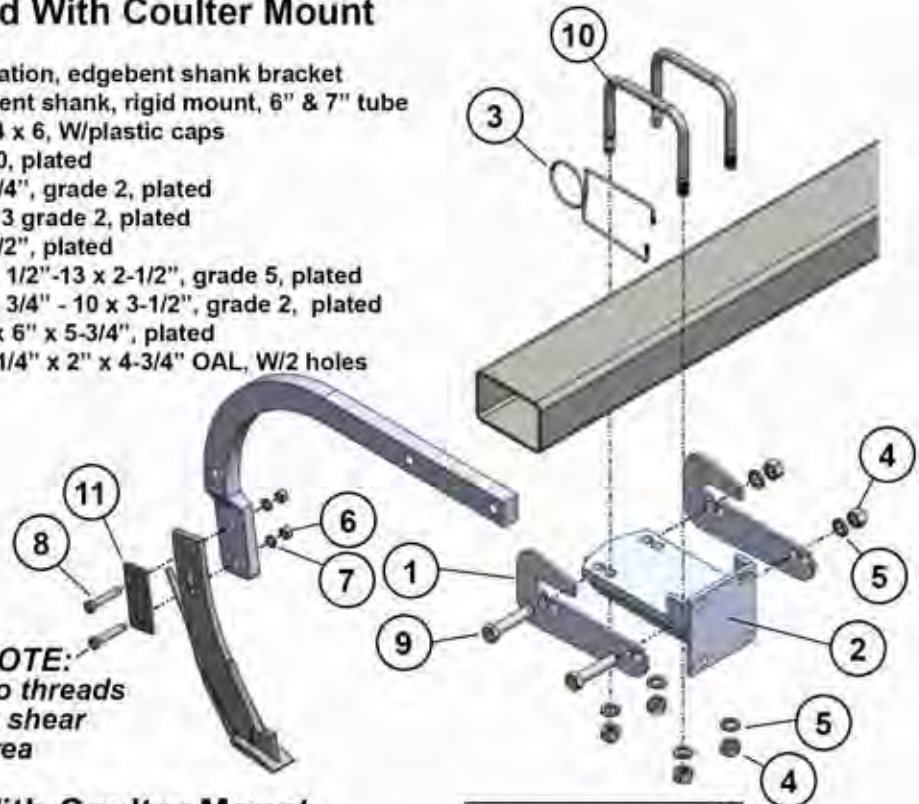


AAM 3733, Edge Bent Rigid With Coulter Mount

Ref.	Part No.	Req.	Description
1.	AM 4891	2	Brace, anti-Rotation, edgebent shank bracket
2.	AM 4893	1	Bracket, edgebent shank, rigid mount, 6" & 7" tube
3.	AP 2282-1	1	Hose retainer, 4 x 6, W/plastic caps
4.	BP 3034	6	Hex nut, 3/4"-10, plated
5.	BP 3035	6	Lock washer, 3/4", grade 2, plated
6.	BP 3042	2	Nut, hex, 1/2"-13 grade 2, plated
7.	BP 3043	2	Lock washer, 1/2", plated
8.	BP 3128	2	Hex cap screw, 1/2"-13 x 2-1/2", grade 5, plated
9.	BP 3142	2	Hex cap screw, 3/4" - 10 x 3-1/2", grade 2, plated
10.	BP 3208	2	U-Bolt 3/4"-10 x 6" x 5-3/4", plated
11.	CM 2311	1	Knife washer, 1/4" x 2" x 4-3/4" OAL, W/2 holes



NOTE:
No threads
in shear
area

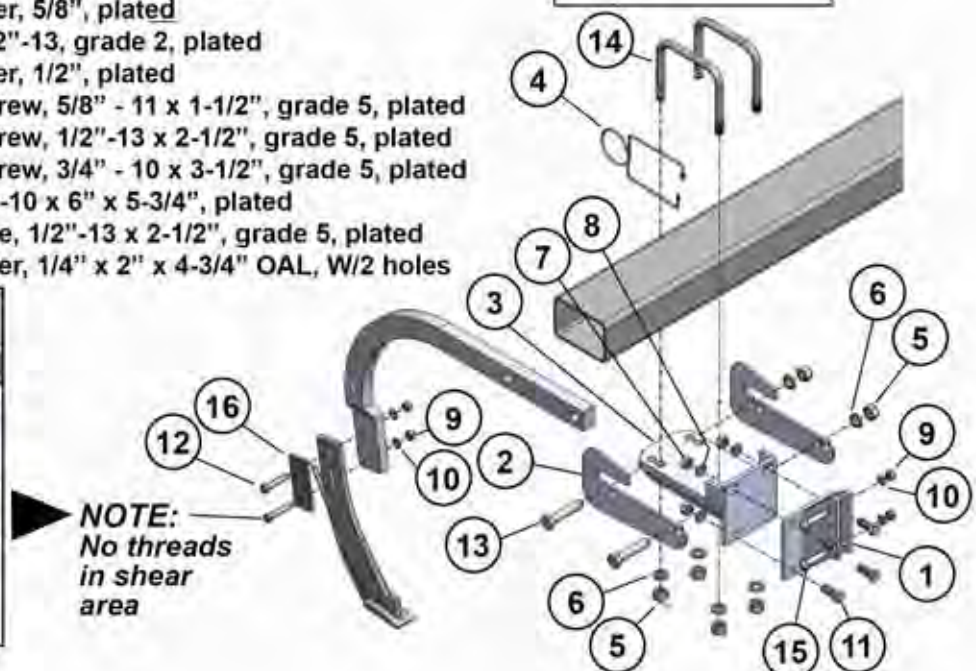
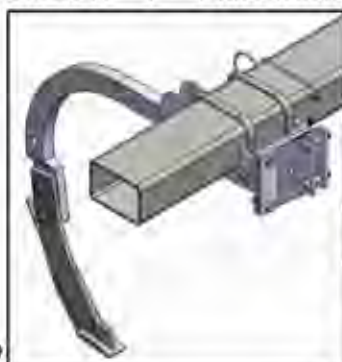


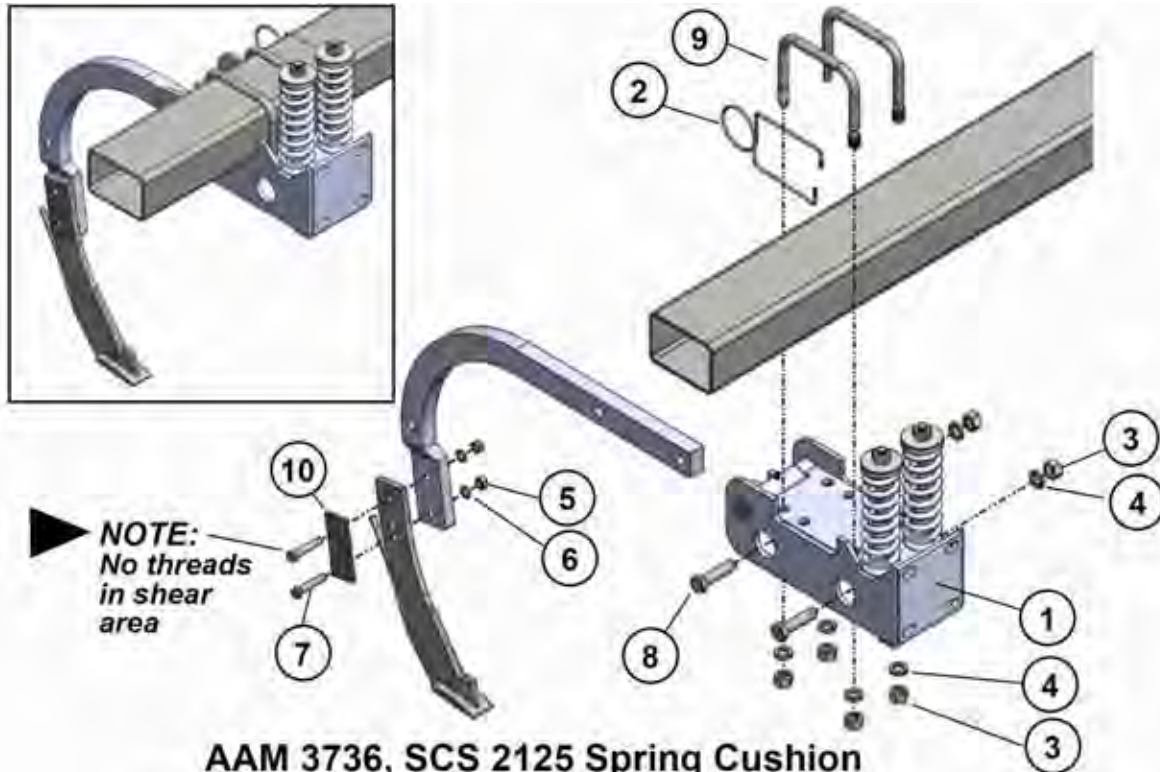
AAM 3734, Edge Bent Rigid With Coulter Mount

Ref.	Part No.	Req.	Description
1.	AM 2699	1	Bracket, spring bundle flatback, 4" x 6"
2.	AM 4891	2	Brace, anti-rotation, edgebent shank bracket
3.	AM 4893	1	Bracket, edgebent shank, rigid mount, 6" & 7" tube
4.	AP 2282-1	1	Hose retainer, 4" x 6", W/plastic caps
5.	BP 3034	6	Hex nut, 3/4"-10, plated
6.	BP 3035	6	Lock washer, 3/4", plated
7.	BP 3038	4	Hex nut, 5/8" - 11, grade 2, plated
8.	BP 3039	4	Lock washer, 5/8", plated
9.	BP 3042	4	Hex nut, 1/2"-13, grade 2, plated
10.	BP 3043	4	Lock washer, 1/2", plated
11.	BP 3097	4	Hex cap screw, 5/8" - 11 x 1-1/2", grade 5, plated
12.	BP 3128	2	Hex cap screw, 1/2"-13 x 2-1/2", grade 5, plated
13.	BP 3142	2	Hex cap screw, 3/4" - 10 x 3-1/2", grade 5, plated
14.	BP 3208	2	U-bolt, 3/4"-10 x 6" x 5-3/4", plated
15.	BP 3229	2	Bolt, carriage, 1/2"-13 x 2-1/2", grade 5, plated
16.	CM 2311	1	Knife washer, 1/4" x 2" x 4-3/4" OAL, W/2 holes



NOTE:
No threads
in shear
area





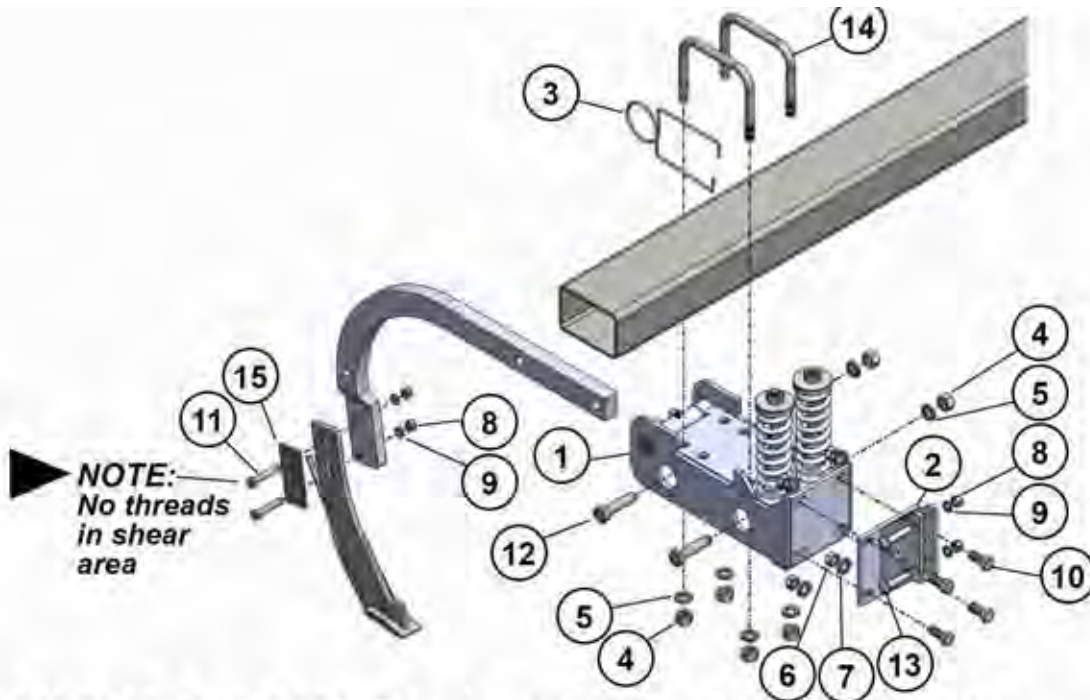
AAM 3736, SCS 2125 Spring Cushion

Ref.	Part No.	Req.	Description
1.	AM 2155	1	Spring bundle base assembly
2.	AP 2282-1	1	Hose retainer, 4" x 6"
3.	BP 3034	6	Hex nut, 3/4"-10, plated
4.	BP 3035	6	Lock washer, 3/4", plated
5.	BP 3042	2	1/2"-13, hex nut, grade 2, plated
6.	BP 3043	2	1/2", lock washer, plated
7.	BP 3128	2	Hex cap screw, 1/2"-13 x 2-1/2", grade 5, plated
8.	BP 3141	2	Hex cap screw, 3/4"-10 x 3", grade 5, plated
9.	BP 3334	2	U-bolt, 3/4"-10 x 6" x 5-7/16", plated
10.	CM 2311	1	Knife washer, 1/4" x 2" x 4-3/4" OAL, W/2 holes

AM 2155 Spring bundle base assembly

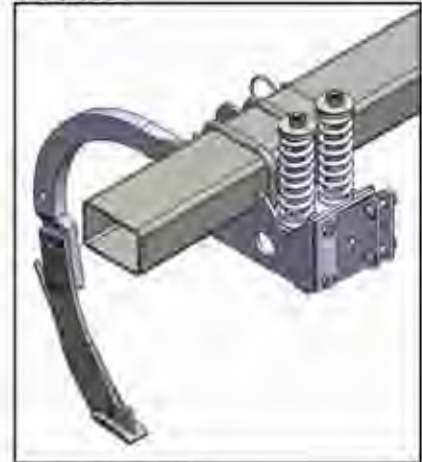
a.	AM 2156	2	Spring bottom sleeve spring sundie
b.	AP 2407	2	Snap ring, 1", external heavy duty
c.	BP 3027	2	Hex nut lock, 3/4"-10, grade 2, plated
d.	BP 3072	1	Grease zerk, 1/4"-28
e.	BP 3104	2	Compression spring, spring bundle
f.	BP 3105	2	Spring plug, spring cushion bundle
g.	BP 3106	1	3/4" u-bolt, 3"x 11"
h.	EM 2959	1	RND 1" 1045 CR round x 7-1/4" pivot pin
i.	EM2977	1	Weldment, insert, edgebent shank
j.	EM2978	1	Weldment, spring bundle bracket





AAM 3735, SCS 2125, Edgebent, Spring Cushion W/Coulter

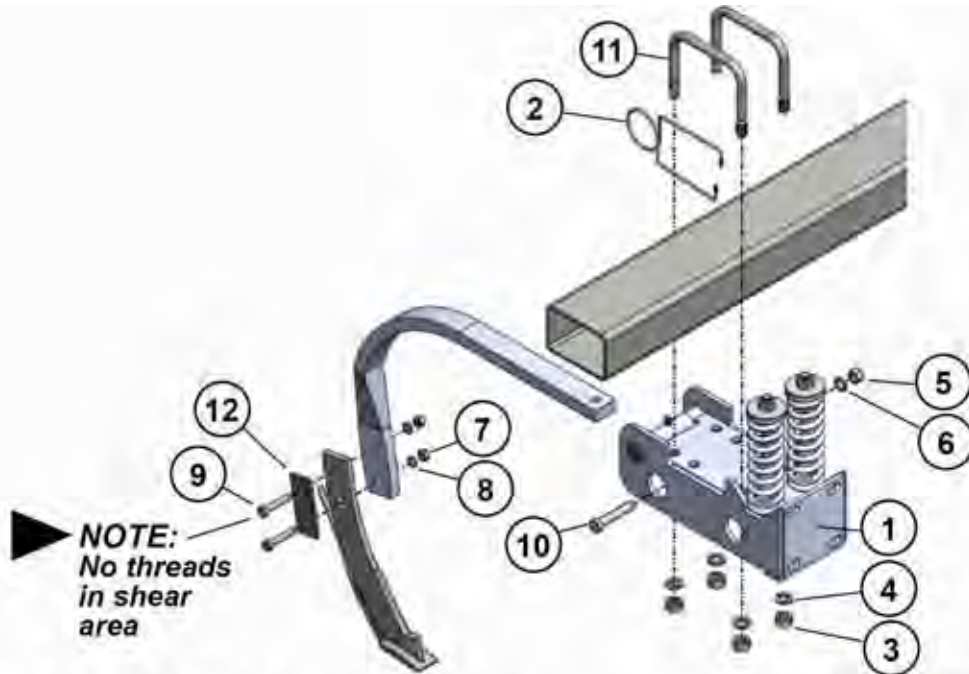
Ref.	Part No.	Req.	Description
1.	AM 2155	1	Spring bundle base assembly
2.	AM 2699	1	Bracket, spring bundle flatback, 4 x 6
3.	AP 2282-1	1	Hose retainer, 4" x 6"
4.	BP 3034	6	Hex nut, 3/4"-10, plated
5.	BP 3035	6	Lock washer, 3/4", plated
6.	BP 3038	4	Hex Nut, 5/8"-11, grade 2, plated
7.	BP 3039	4	Lock washer, 5/8"; plated
8.	BP 3042	4	Nut, hex, 1/2"-13, grade 2, plated
9.	BP 3043	4	Washer lock, 1/2", plated
10.	BP 3097	4	Hex cap screw, 5/8"-11 x 1-1/2", grade 5, plated
11.	BP 3128	2	Hex cap screw, 1/2"-13 x 2-1/2", grade 5, plated
12.	BP 3141	2	Hex cap screw, 3/4"-10 x 3", grade 5, plated
13.	BP 3229	2	Bolt, carriage, 1/2"-13 x 2-1/2", grade 5, plated
14.	BP 3334	2	U-bolt, 3/4"-10 x 6" x 5-7/16", plated
15.	CM 2311	1	Knife washer, 1/4" x 2" x 4-3/4" OAL, W/2 holes



AM 2155 Spring bundle base assembly

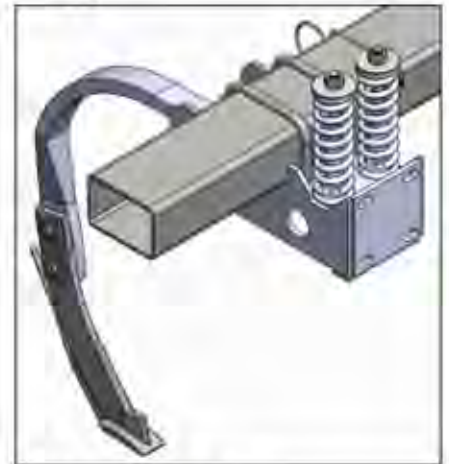
a.	AM 2156	2	Spring bottom sleeve spring sundle
b.	AP 2407	2	Snap ring, 1", external heavy duty
c.	BP 3027	2	Hex nut lock, 3/4"-10, grade 2, plated
d.	BP 3072	1	Grease zerk, 1/4"-28
e.	BP 3104	2	Compression spring, spring bundle
f.	BP 3105	2	Spring plug, spring cushion bundle
g.	BP 3106	1	3/4" u-bolt, 3"x 11"
h.	EM 2959	1	RND 1" 1045 CR round x 7-1/4" pivot pin
i.	EM 2977	1	Weldment, insert, edgebent shank
j.	EM 2978	1	Weldment, spring bundle bracket





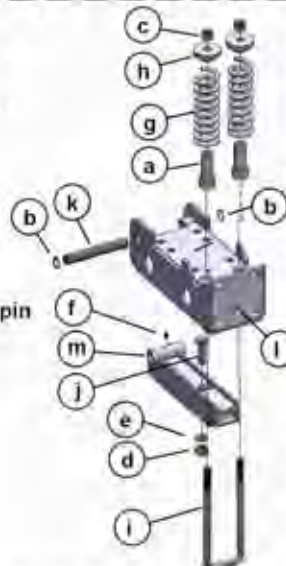
AAM 3738, SCS 2100 Spring Cushion

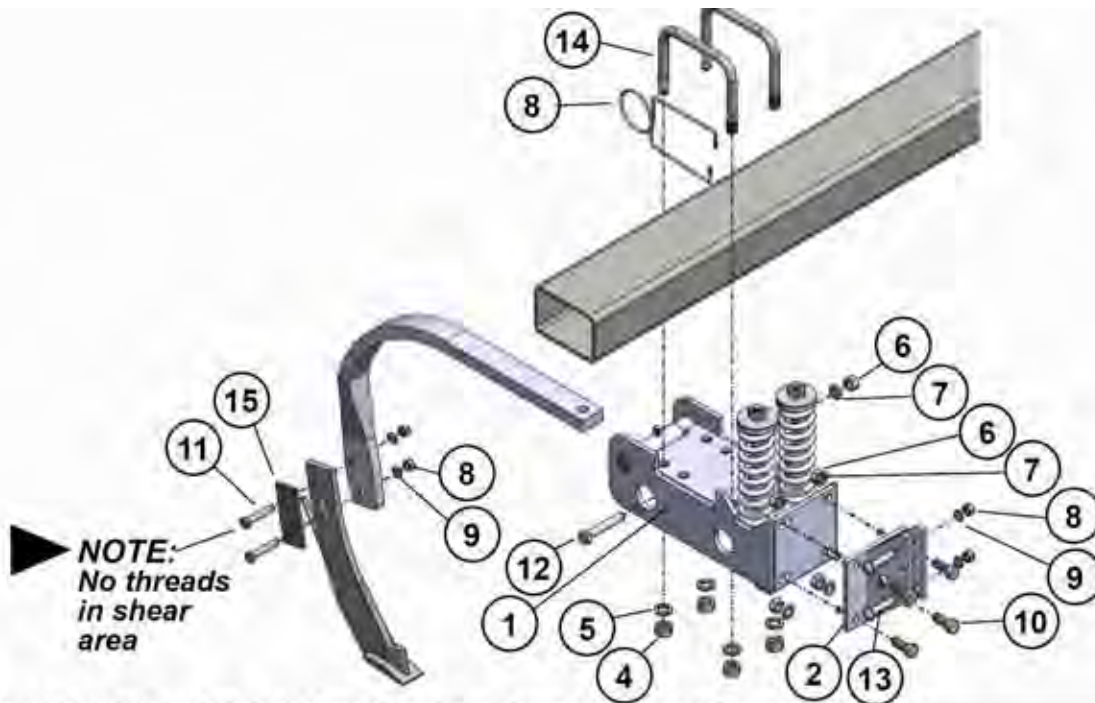
Ref.	Part No.	Req.	Description
1.	AM 2189	1	Spring bundle base assembly
2.	AP 2282-1	1	Hose retainer, 4" x 6"
3.	BP 3034	4	Hex nut, 3/4"-10, plated
4.	BP 3035	4	Lock washer, 3/4", plated
5.	BP 3038	1	Nut, hex, 5/8"-11, grade 2
6.	BP 3039	1	Washer, lock, 5/8", plated
7.	BP 3042	2	1/2"-13, hex nut, grade 2, plated
8.	BP 3043	2	1/2", lock washer, plated
9.	BP 3128	2	Hex cap screw, 1/2"-13 x 2-1/2", grade 5, plated
10.	BP 3135	1	Hex cap screw, 5/8"-11 x 3-1/2", grade 5, plated
11.	BP 3334	2	U-bolt, 3/4"-10 x 6" x 5-7/16", plated
12.	CM 2311	1	Knife washer, 1/4" x 2" x 4-3/4" OAL, W/2 holes



AM 2189 Spring bundle base assembly

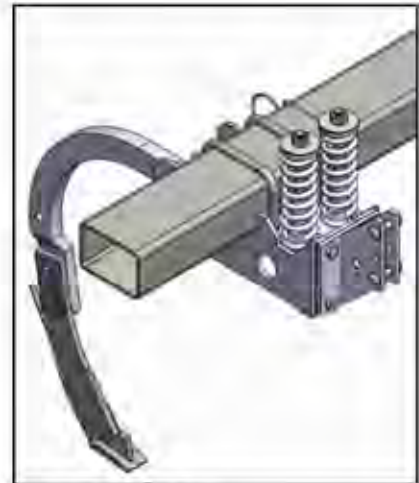
a.	AM 2156	2	Spring bottom sleeve spring bundle
b.	AP 2407	2	Snap ring, 1" external, heavy duty
c.	BP 3027	2	Hex nut lock, 3/4"-10, grade 2, plated
d.	BP 3034	1	Nut, hex, 3/4"-10, grade 2, plated
e.	BP 3035	1	Washer, lock, 3/4", plated
f.	BP 3072	1	Grease zerk, 1/4"-28
g.	BP 3104	2	Compression spring, spring bundle
h.	BP 3105	2	Spring plug, spring cushion bundle
i.	BP 3106	1	3/4" u-bolt, 3"x 11"
j.	BP 3140	1	Hex cap screw, 3/4"-10 x 2-1/2"
k.	EM 2959	1	RND 1" 1045 CR round x 7-1/4" pivot pin
l.	EM 2978	1	Weldment, spring bundle bracket
m.	EM 3074	1	Weldment, insert, 1" x 2" shank





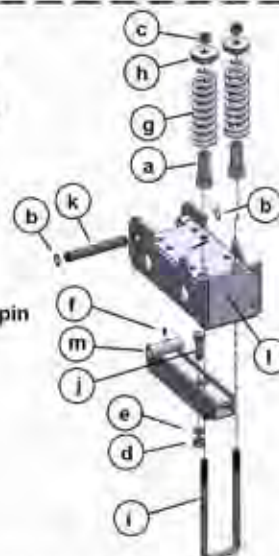
AAM 3737, SCS 2100 Spring Cushion W/Coulter

Ref.	Part No.	Req.	Description
1.	AM 2189	1	Spring bundle base assembly
2.	AM 2699	1	Bracket, spring, bundle flatback, 4" x 6"
3.	AP 2282-1	1	Hose retainer, 4" x 6"
4.	BP 3034	4	Hex nut, 3/4"-10, plated
5.	BP 3035	4	Lock washer, 3/4", plated
6.	BP 3038	5	Hex nut, 5/8"-11, grade 2, plated
7.	BP 3039	5	Lock washer, 5/8", plated
8.	BP 3042	4	1/2"-13, hex nut, grade 2, plated
9.	BP 3043	4	Washer, lock, 1/2", plated
10.	BP 3097	4	Hex cap screw, 5/8"-11 x 1-1/2", grade 5, plated
11.	BP 3128	2	Hex cap screw, 1/2"-13 x 2-1/2", grade 5, plated
12.	BP 3135	1	Hex cap screw, 5/8"-11 x 3-1/2", grade 5, plated
13.	BP 3229	2	Bolt, carriage, 1/2"-13 x 2-1/2", grade 5, plated
14.	BP 3334	2	U-bolt 3/4"-10 x 6" x 5-7/16" plated
15.	CM 2311	1	Knife washer, 1/4" x 2" x 4-3/4" OAL, W/2 holes



AM 2189 Spring bundle base assembly

a.	AM 2156	2	Spring bottom sleeve spring bundle
b.	AP 2407	2	Snap ring, 1" external, heavy duty
c.	BP 3027	2	Hex nut lock, 3/4"-10, grade 2, plated
d.	BP 3034	1	Nut, hex, 3/4"-10, grade 2, plated
e.	BP 3035	1	Washer, lock, 3/4", plated
f.	BP 3072	1	Grease zerk, 1/4"-28
g.	BP 3104	2	Compression spring, spring bundle
h.	BP 3105	2	Spring plug, spring cushion bundle
i.	BP 3106	1	3/4" u-bolt, 3" x 11"
j.	BP 3140	1	Hex cap screw, 3/4"-10 x 2-1/2"
k.	EM 2959	1	RND 1" 1045 CR round x 7-1/4" pivot pin
l.	EM 2978	1	Weldment, spring bundle bracket
m.	EM 3074	1	Weldment, insert, 1" x 2" shank



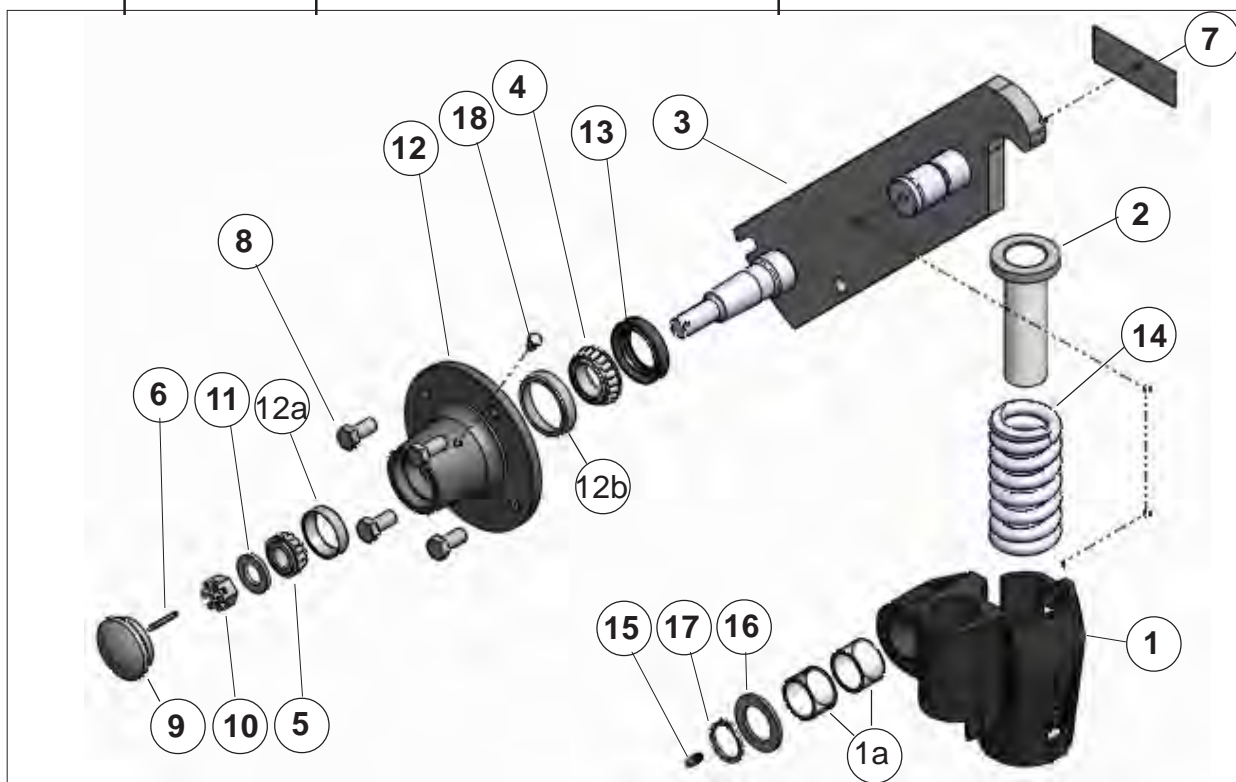
Super 1200 Flex Coulter and Shank Parts

LandRunner

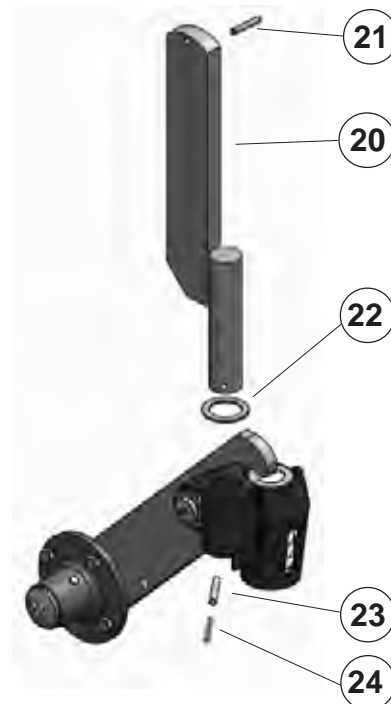
Task


Procedures

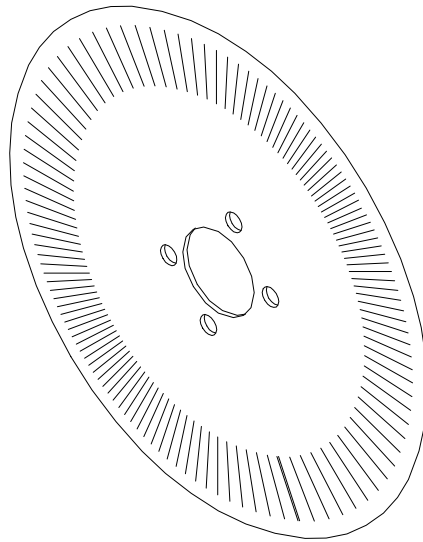
Illustrations



- | | | | | | |
|--------|-----------|--|-------------------------|---------|--|
| 1 | AM 2799 | Coulter HD Super 1200 | 13.1 | AP 2747 | Grease seal, 15235TB |
| 1. 1 | AM 2743 | Casting, coulter knee HD, machined with bushings | 14.1 | AP 2881 | *Spring 2.472" OD x 5.875" OAL, .468" wire DIA. |
| 1a. 2 | AP 2274 | Bushing, 1-17/32"OD x 1-3/8" ID x 1" OAL | 15.1 | BP 3072 | 1/4"-28 grease zerk |
| 2. 1 | AM 2796 | Spring cap & guide heavy duty coulter | 16.1 | BP 3404 | 2-1/8" OD x 1-3/8" ID x 10 GA. machinery bushing |
| 3. 1 | AM 2797 | Coulter arm weldment HD | <u>And or as needed</u> | | |
| 4. 1 | AP 2023 | Bearing cone LM 67048 | 16a. | BP 3406 | Machinery Bushing, 2-1/8" OD x 1-3/8" ID x 14 GA |
| 5. 1 | AP 2024 | Bearing cone LM 11949 | 17.1 | BP3405 | Snap ring 1-3/8" External, 5160-137 |
| 6. 1 | AP 2029 | 5/32" x 1-1/2" cotter pin | 18.1 | BP 3552 | 1/4"-28 x 3/8" Hex cap bolt grade 5 |
| 7. 1 | AP 2216 | BLU-JET small decal 1-1/2" x 4" | 20.1 | AM 2735 | Coulter shank 16" |
| 8. 4 | AP 2702 | 1/2"-20 x 1" hex cap bolt | 21.1 | BP 3162 | 3/8"x 2" roll pin |
| 9. 1 | AP 2703 | Hub cap 1610 | 22.1 | BP 3205 | Machine bushing 2-1/2"x 1-3/4" 10 ga. |
| 10.1 | AP 2704 | 3/4"-16 spindle nut | 23.1 | BP 3519 | 3/8"x 2-1/2" roll pin |
| 11.1 | AP 2705 | 1-1/2" x 13/16" x .134" spindle washer | 24.1 | BP 3534 | 7/32"x 2-1/2" roll pin |
| 12.1 | AP 2706-1 | Hub with cups, 4 Bolt 5" BC, 3.62" pilot | | | |
| 12a. 1 | AP 2075 | Bearing Cup, LM 11910 | | | |
| 12b. 1 | AP 2524 | Bearing Cup, LM 67010 | | | |



	Blades		
LandRunner	Task	Procedures	Illustrations



**Coultter Blade
Fluted Blade 20"
AP 2701**

SealPro (Disc Sealer) Blade Options



**AM 2479
17" Notched Blade**



**AM 2473
18" hoe wheel**



**AP 2728
17" wavy**

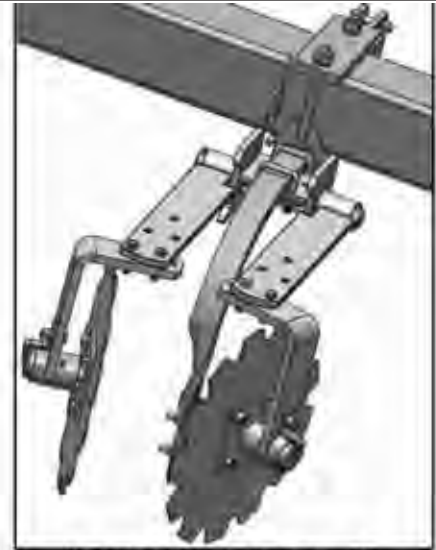
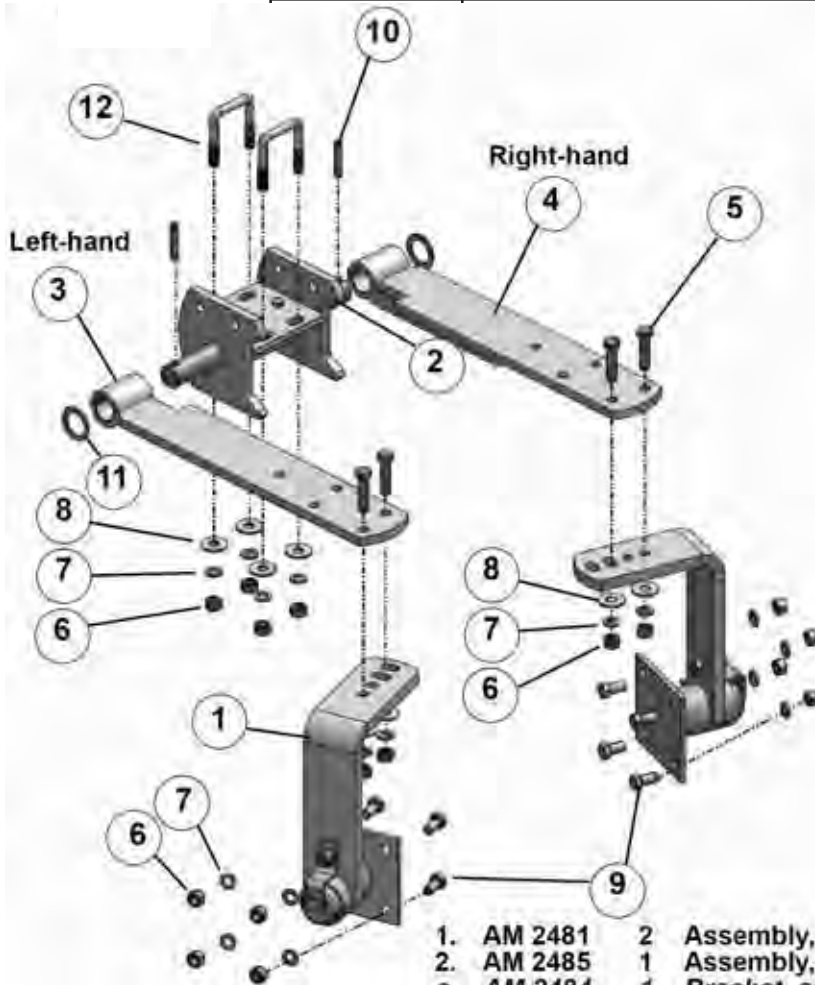
SealPro (AAM 2855) Disc Sealer 1 x 2 Shank Parts

LandRunner

Task

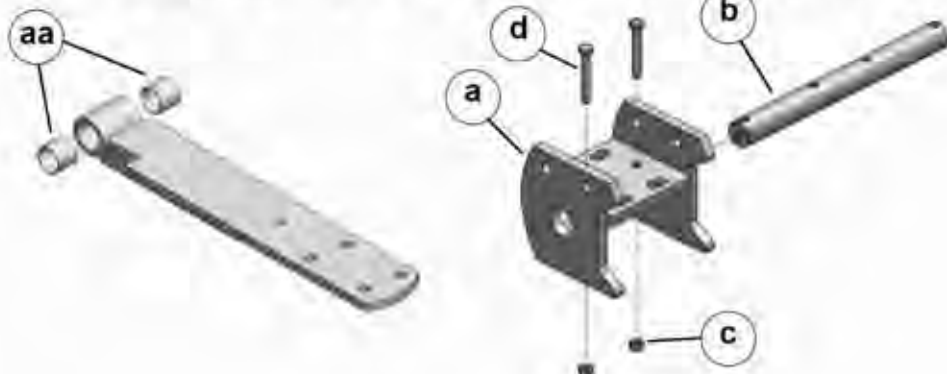
Procedures

Illustrations

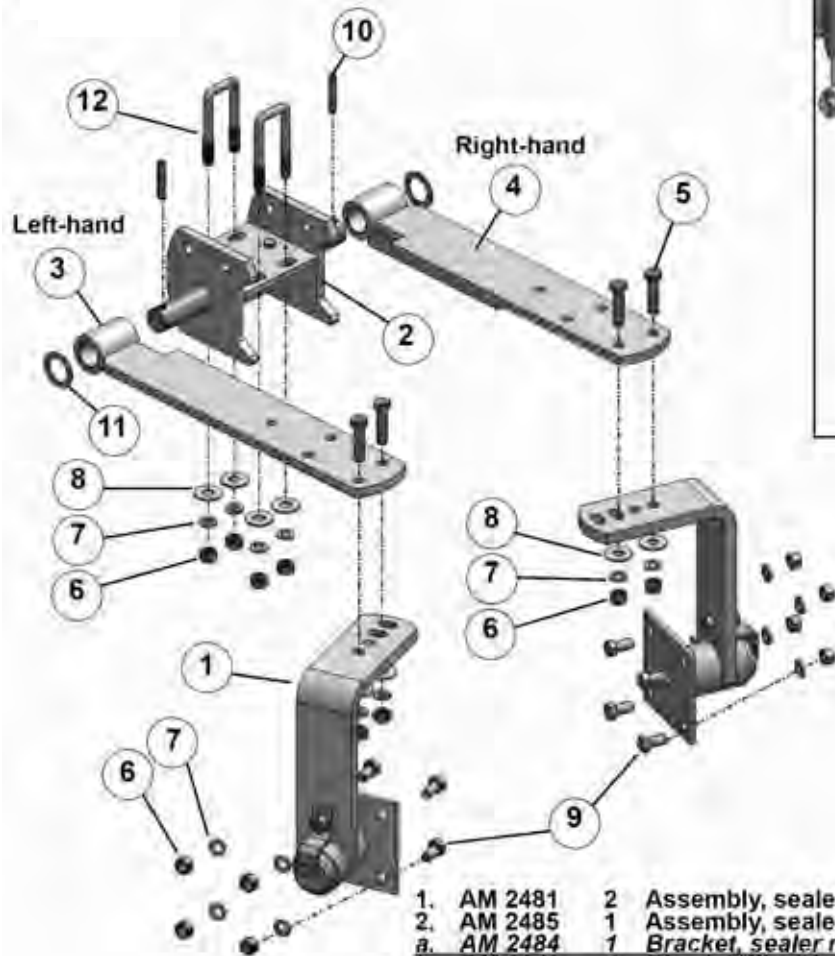


Notched Blade Optional

- | | | |
|-------------|----|--|
| 1. AM 2481 | 2 | Assembly, sealer mounting w/blade mounting |
| 2. AM 2485 | 1 | Assembly, sealer mounting bracket, w/o arms |
| a. AM 2484 | 1 | Bracket, sealer mounting |
| b. BM 3643 | 1 | Pin, 1-1/4" x 12-3/8" OAL, sealer shaft |
| c. BP 3003 | 2 | Nut, hex lock, 3/8"-16, grade 2, plated |
| d. BP 3096 | 2 | Hex cap screw, 3/8"-16 x 2-1/2", grade 5, plated |
| 3. AM 2486 | 1 | Sealer arm, LH, W/2 hanger positions |
| aa. AP 3115 | 1 | Bushing, self-lubricated 1-1/4" ID x 1-1/4" long |
| 4. AM 2487 | 1 | Sealer arm, RH, W/2 hanger positions |
| aa. AP 3115 | 1 | Bushing, self-lubricated 1-1/4" ID x 1-1/4" long |
| 5. BP 3041 | 4 | Hex, cap screw, 1/2"-13 x 2", grade 5, plated |
| 6. BP 3042 | 16 | Nut, hex, 1/2"-13, grade 2, plated |
| 7. BP 3043 | 16 | Washer, lock, 1/2", plated |
| 8. BP 3050 | 8 | Washer, flat, 1/2", plated |
| 9. BP 3125 | 8 | Hex cap screw, 1/2"-13 x 1", grade 5, plated |
| 10. BP 3162 | 2 | Pin, roll, 3/8" x 2", plated |
| 11. BP 3249 | 2 | Machinery bushing, 1-7/8" OD x 1-1/4" ID, 14 GA. |
| 12. BP 3313 | 2 | U-bolt, 1/2"-13 x 2"W x 2-3/4"L, plated |

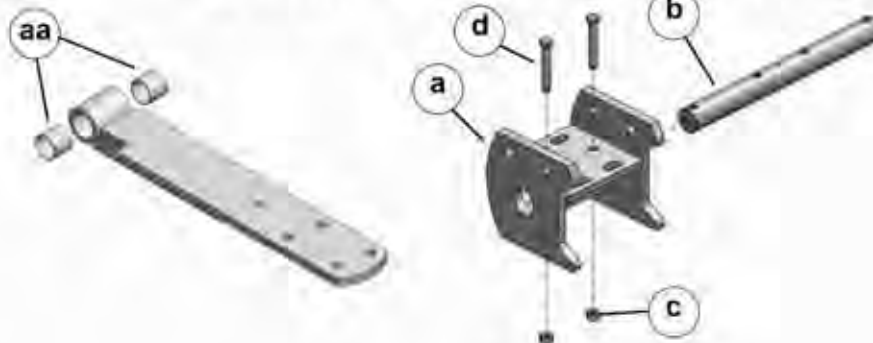


SealPro (AAM 2856) Disc Sealer Edgebent Shank

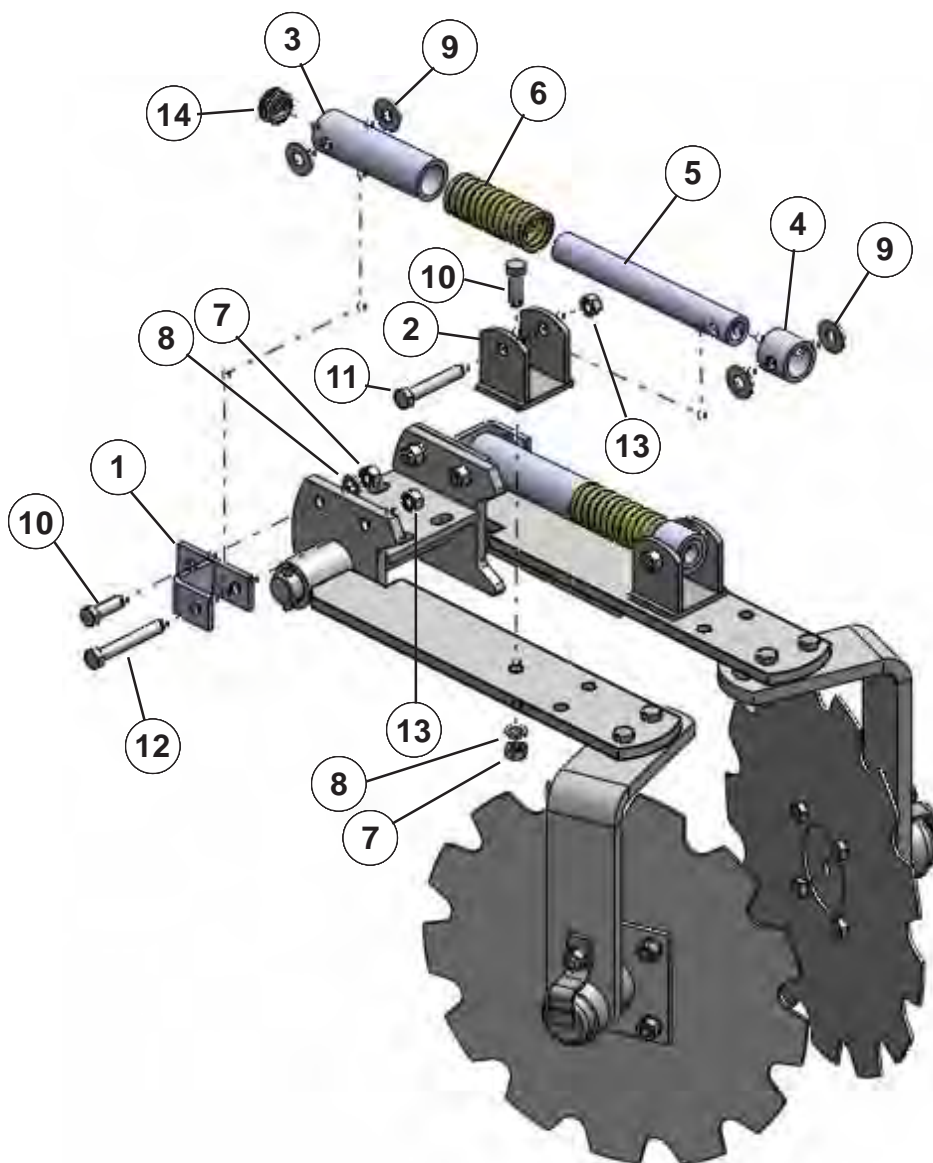
LandRunner
Task
Procedures
Illustrations


Notched Blade Optional

- | | |
|-------------|--|
| 1. AM 2481 | 2 Assembly, sealer mounting w/blade mounting |
| 2. AM 2485 | 1 Assembly, sealer mounting bracket, w/o arms |
| a. AM 2484 | 1 Bracket, sealer mounting |
| b. BM 3643 | 1 Pin, 1-1/4" x 12-3/8" OAL, sealer shaft |
| c. BP 3003 | 2 Nut, hex lock, 3/8"-16, grade 2, plated |
| d. BP 3096 | 2 Hex cap screw, 3/8"-16 x 2-1/2", grade 5, plated |
| 3. AM 2486 | 1 Sealer arm, LH, w/2 hanger positions |
| aa. AP 3115 | 1 Bushing, self-lubricated 1-1/4" ID x 1-1/4" long |
| 4. AM 2487 | 1 Sealer arm, RH, w/2 hanger positions |
| aa. AP 3115 | 1 Bushing, self-lubricated 1-1/4" ID x 1-1/4" long |
| 5. BP 3041 | 4 Hex, cap screw, 1/2"-13 x 2", grade 5, plated |
| 6. BP 3042 | 16 Nut, hex, 1/2"-13, grade 2, plated |
| 7. BP 3043 | 16 Washer, lock, 1/2", plated |
| 8. BP 3050 | 8 Washer, flat, 1/2", plated |
| 9. BP 3125 | 8 Hex cap screw, 1/2"-13 x 1", grade 5, plated |
| 10. BP 3162 | 2 Pin, roll, 3/8" x 2", plated |
| 11. BP 3249 | 2 Machinery bushing, 1-7/8" OD x 1-1/4" ID, 14 GA. |
| 12. BP 3314 | 2 U-bolt, 1/2"-13 x 1-1/4"W x 3-3/4"L, plated |



SealPro II (AAM 2857) Assembly, Optional Sealer II Spring Add-on Kit 1 Row

LandRunner
Task
Procedures
Illustrations


- | | |
|-------------|---|
| 1. AM 2488 | 2. Clevis, sealer spring, upper |
| 2. AM 2489 | 2. Clevis, sealer spring, lower |
| 3. AM 2490 | 2. Tube, upper spring, plated |
| 4. AM 2491 | 2. Bushing, spring collar, plated |
| 5. AM 2492 | 2. Tube, spring guide, plated |
| 6. AP 2997 | 2. Spring, 1.75 OD x 1.313 ID x 6.00 OAL |
| 7. BP 3042 | 4. Nut, hex, 1/2"-13, grade 2, plated |
| 8. BP 3043 | 4. Washer, lock, 1/2", plated |
| 9. BP 3050 | 8. Washer, flat, 1/2", plated |
| 10. BP 3126 | 4. Hex cap screw, 1/2"-13 x 1-1/2", grade 5, plated |
| 11. BP 3129 | 2. Hex cap screw, 1/2"-13 x 3", grade 5, plated |
| 12. BP 3130 | 2. Hex cap screw, 1/2"-13 x 3-1/2", grade 5, plated |
| 13. BP 3244 | 4. Nut, hex lock, 1/2"-13, plated |
| 14. AP 3116 | 2. Plug, Tube, 1-5/16" |

SealPro II (AAM 2857) Assembly, Optional Sealer II Spring Add-on Kit 1 Row

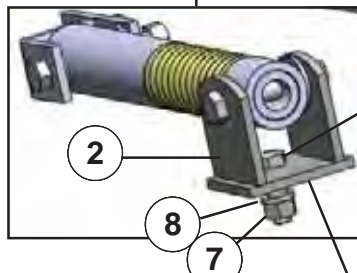
LandRunner

Task

Procedures

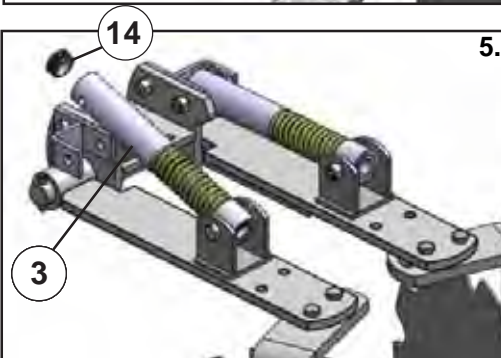
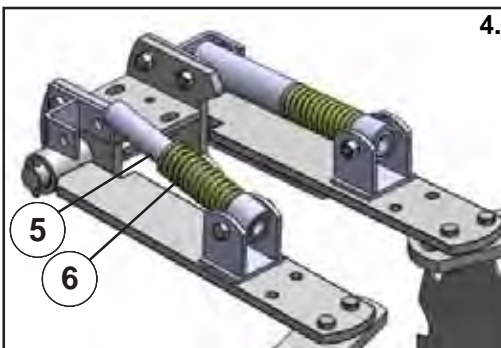
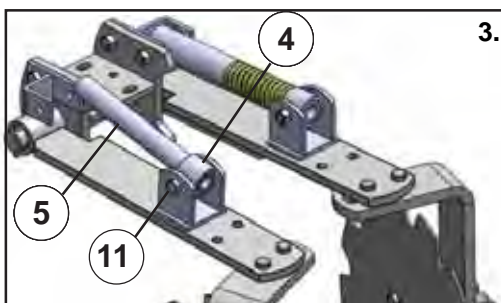
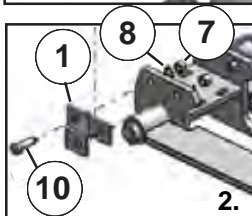
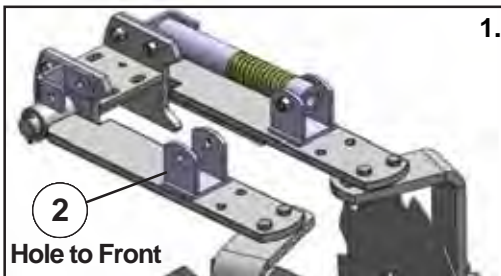
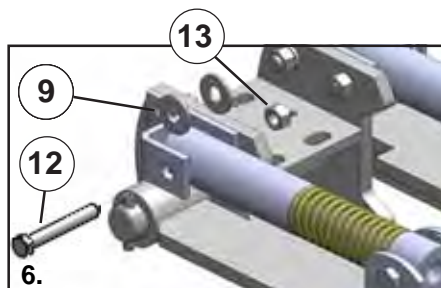
Illustrations

**Mounting
Spring
Add-on Kit**



NOTE:
(2) (AM 2489)
sealer spring
clevis must
be mounted
with the hole
to the front

1. Mount (2) (AM 2489) sealer spring clevis lower to arm with clevis hole to the front. Install (10) (BP 3126) 1/2" x 1-1/2" grade 5 hex cap screw. Secure with (8) (BP 3043) 1/2" lock washer and (7) (BP 3042) 1/2" hex nut.
2. Mount (1) (AM 2488) upper sealer spring clevis to sealer mounting bracket with (10) (BP 3126) 1/2" x 1-1/2" grade 5 hex cap screw. Secure with (8) (BP 3043) 1/2" lock washer and (7) (BP 3042) 1/2" hex nut.
3. Insert (5) (AM 2492) spring guide tube into (4) (AM 2491) spring collar bushing and align the holes. Place in lower clevis. Insert (11) (BP 3129) 1/2" x 3" hex cap screw through clevis. Place (9) (BP 3050) 1/2" flat washers on both sides of bushing. Secure with (13) (BP 3244) 1/2" lock hex nut.
4. Place (6) (AP 2997) spring over (5) (AM 2492) spring guide tube.
5. Place (3) (AM 2490) upper spring tube over spring guide. Insert (14) (AP 3116) tube plug in end of upper spring tube.
6. Lower spring assembly into upper clevis and insert (12) (BP 3130) 1/2" x 3-1/2" hex cap screw. Place (9) (BP 3050) 1/2" flat washers on both sides of upper tube. Secure with (13) (BP 3244) 1/2" lock hex nut.



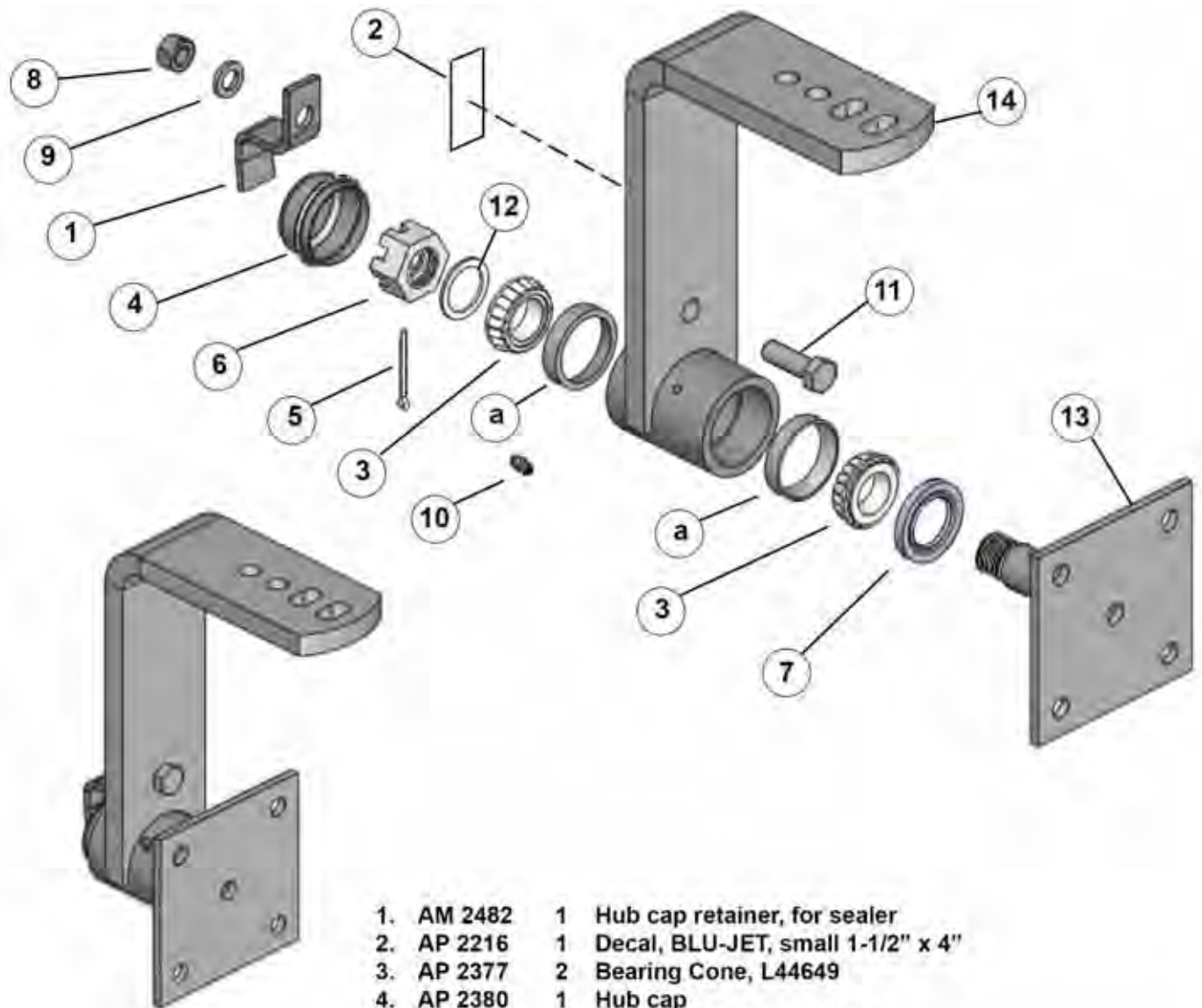
SealPro II (AM 2481) Assembly, Sealer Hanger With Blade Mounting

LandRunner

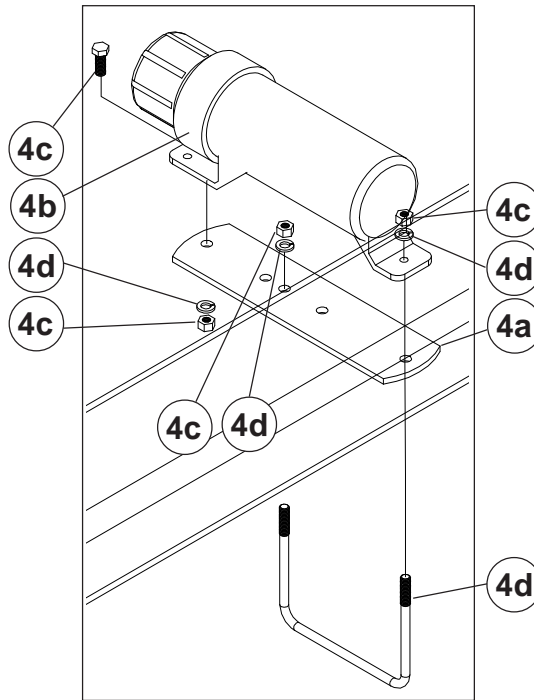
Task

Procedures

Illustrations



- | | |
|-------------|--|
| 1. AM 2482 | 1 Hub cap retainer, for sealer |
| 2. AP 2216 | 1 Decal, BLU-JET, small 1-1/2" x 4" |
| 3. AP 2377 | 2 Bearing Cone, L44649 |
| 4. AP 2380 | 1 Hub cap |
| 5. AP 2426 | 1 Pin, Cotter, 5/32" x 1-3/4" |
| 6. AP 2811 | 1 Nut, spindle, 1"-14 |
| 7. AP 4209 | 1 Grease seal, double lip, CR 12428, TCM 121982TB |
| 8. BP 3042 | 1 Nut, hex, 1/2"-13, grade 2, plated |
| 9. BP 3043 | 1 Washer, lock, 1/2", plated |
| 10. BP 3072 | 1 Grease zerk, 1/4"-28 |
| 11. BP 3126 | 1 Hex cap screw, 1/2"-13 x 1-1/2", grade 5, plated |
| 12. BP 3739 | 1 Machinery bushing, 1-1/2" OD x 1" ID x 18 GA. |
| 13. EM 3245 | 1 Weldment, blade mounting |
| 14. EM 3246 | 1 Weldment, sealer hanger, w/cups |
| a. AP 2376 | 2 Bearing cup L44610 |



- | | | | |
|-----|----------|---|--|
| 4. | AAM 2639 | 1 | Manual Holder w/6" x 4 |
| 4a. | AM 7640 | 1 | Bracket, mounting, manual holder |
| 4b. | AP 4254 | 1 | Manual holder, Black, 01-315 |
| 4c. | BP 3001 | 3 | Nut, hex, 3/8"-16, grade 2, plated |
| 4d. | BP 3002 | 3 | Washer, lock, 3/8", plated, |
| 4c. | BP 3006 | 1 | Hex cap screw, 3/8"-16 x 1", grade 5, plated |
| 4d. | BP 3045 | 1 | U-bolt, 3/8"-16 x 6" x 5", plated |



Generic Photo



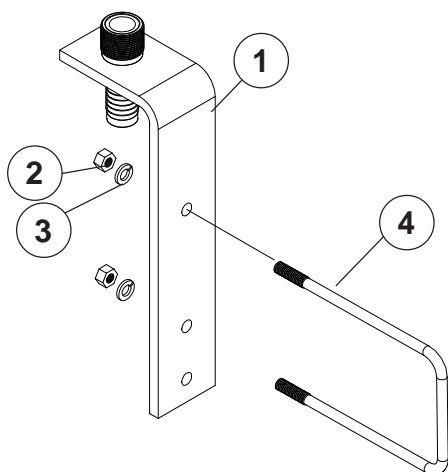
Impellicone and Mounting Hardware

LandRunner

Task

Procedures

Illustrations



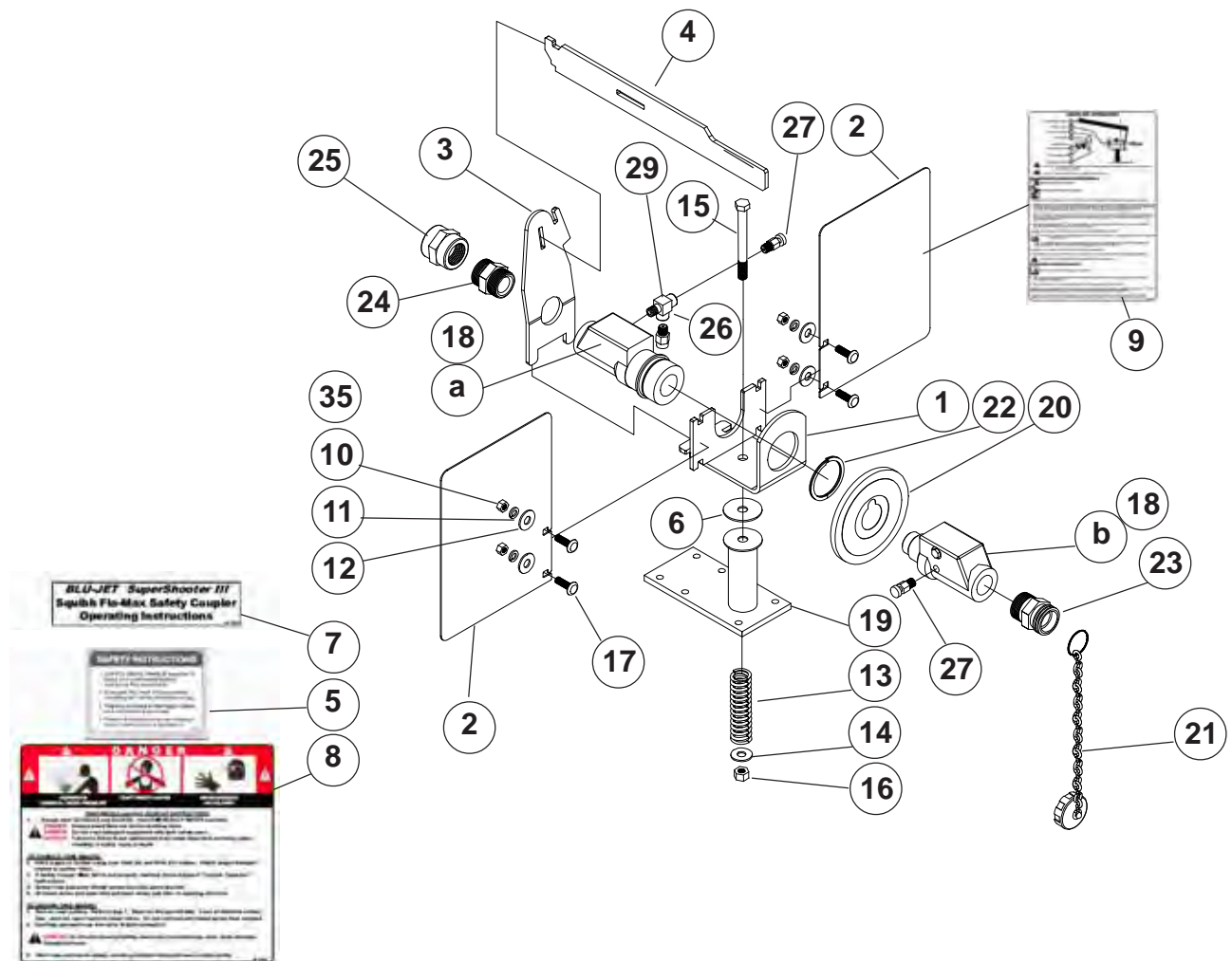
AAM 2632 Impellacone 13 port W/Mount & Hardware, 4 x 6

Ref.	Part No.	Req.	Description
1.	AM 7639	1	Bracket, Impellicone Mounting
2.	BP 3001	2	Nut, hex, 3/8"-16, grade 2, plated
3.	BP 3002	2	Washer, lock, 3/8", plated
4.	BP 3214	1	U-bolt, 3/8"-16 x 4-1/16" x 7", plated
5.	CP 2564	1	Manifold, 13 port, Impellicone

AAM 2633 Impellacone 18 port W/Mount & Hardware, 4 x 6

Ref.	Part No.	Req.	Description
1.	AM 7639	1	Bracket, Impellicone Mounting
2.	BP 3001	2	Nut, hex, 3/8"-16, grade 2, plated
3.	BP 3002	2	Washer, lock, 3/8", plated
4.	BP 3214	1	U-bolt, 3/8"-16 x 4-1/16" x 7", plated
5.	CP 2565	1	Manifold, 18 port, Impellicone





28

Cable tie 11-3/4"
Standard



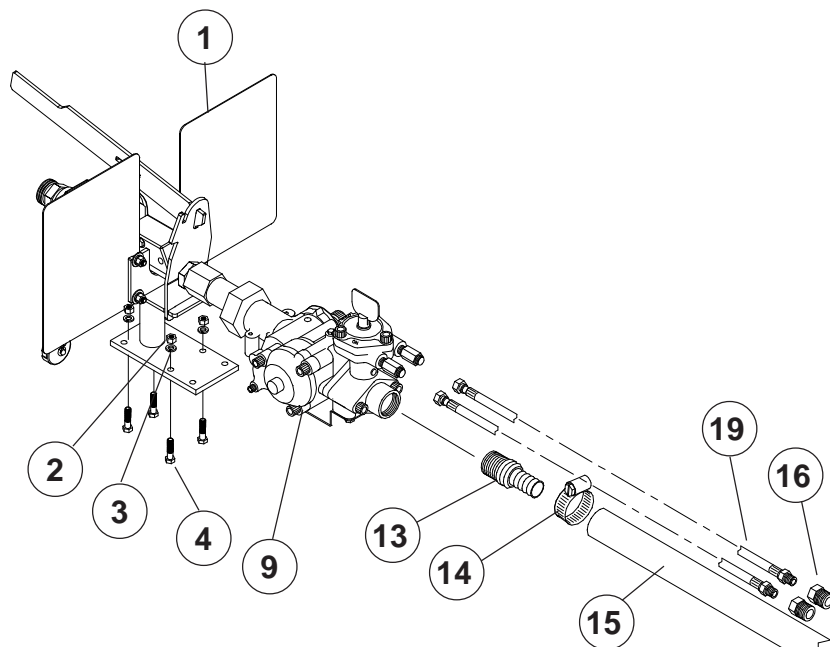
SuperShooter III Parts

LandRunner

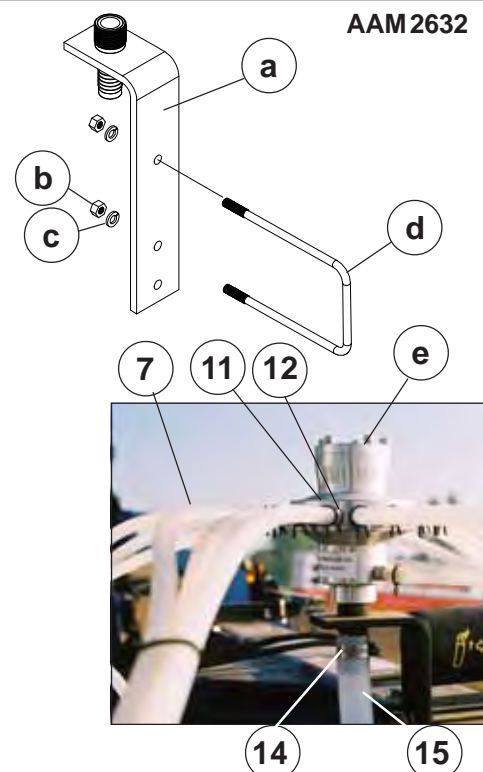
Task	Procedures	Illustrations
------	------------	---------------

- | | | |
|--------------|---|--|
| AAM 3514 | 1 | Super Shooter III Squibb Coupler/BodyGuard III |
| 1. AM 7634 | 1 | Valve mounting, SuperShooter III |
| 2. AM 7635 | 2 | Decal plate, 9" x 12", SuperShooter III |
| 3. AM 7660 | 1 | Coupler release plate, SuperShooter III |
| 4. AM 7661 | 1 | Coupler release handle, SuperShooter III |
| 5. AP 2227 | 1 | Decal, Safety Instruction, NH3, 4" x 3" |
| 6. AP 2418 | 1 | Spring retainer washer |
| 7. AP 2972 | 1 | Decal, BLU-JET SuperShooter III |
| 8. AP 2973 | 1 | Decal, SuperShooter III Hookup instructions |
| 9. AP 2974 | 1 | Decal, SuperShooter III, Squibb coupler operation\ |
| 10. BP 3001 | 4 | Nut, hex, 3/8"-16, grade 2, plated |
| 11. BP 3002 | 4 | Washer, lock, 3/8", plated |
| 12. BP 3015 | 4 | Washer, flat, 3/8", plated |
| 13. BP 3084 | 1 | Compression spring SuperShooter |
| 14. BP 3087 | 1 | Washer, flat, 7/16", plated |
| 15. BP 3132 | 1 | Hex cap screw, 1/2"-13 x 5", grade 5, plated |
| 16. BP 3244 | 1 | Nut, hex lock, 1/2"-13, plated |
| 17. BP 3701 | 4 | Bolt, carriage, 3/8"-16 x 1", grade 5, plated |
| 18. CCP 2403 | 1 | Quick coupler set, Squibb-Taylor FM125 |
| a. CP 2405 | 1 | Quick coupler, Squibb, Female half, FM125-1101 |
| b. CP 2406 | 1 | Quick coupler, Squibb, Male half, FM125-1200 |
| 19. CM 2225 | 1 | SuperShooter pedestal |
| 20. CM 2249 | 1 | Body Guard, SuperShooter III |
| 21. CP 2401 | 1 | Dust cap w/chain ACME adapter 22-63FC |
| 22. CP 2416 | 1 | Snap ring, 1-1/4" quick coupler |
| 23. CP 2423 | 1 | ACME adapter 1-1/4" MPT x 1-3/4" AM |
| 24. CP 2522 | 1 | Nipple, hex, 1-1/4" NPT, 3000 PSI-cadmium plated |
| 25. CP 2566 | 1 | Coupler, 1-1/4" hex pipe steel, plated |
| 26. CP 2837 | 1 | Valve, pressure relief, 350 psi, A-3184 |
| 27. CP 2838 | 1 | Valve, bleeder, 104851-01 |
| 28. DP 4081 | 1 | Tee, 4MP-4FP-4FP |

Bundle Number: 27210129



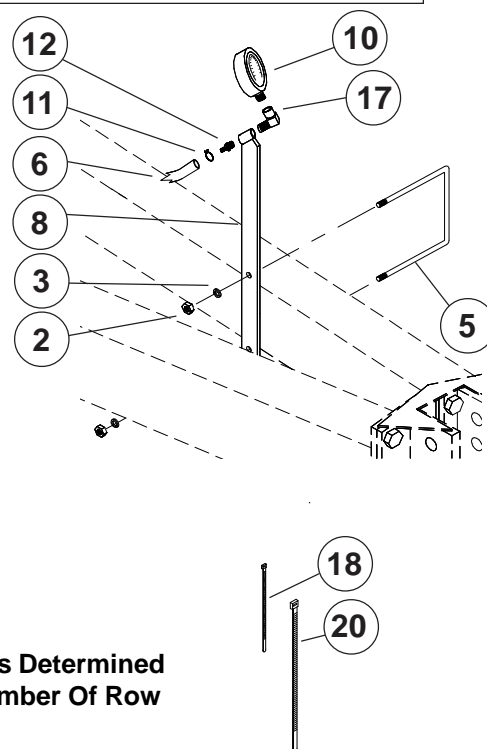
AAM 2632



Ref. Part No. Req. Description
AAM 2632 Impellacone 13 port W/Mount & Hardware, 4 x 6

Ref. Part No.	Req.	Description
a. AM7639	1	Bracket, Impellicone Mounting
b. BP3001	2	Nut, hex, 3/8"-16, grade 2, plated
c. BP3002	2	Washer, lock, 3/8", plated
d. BP3214	1	U-bolt, 3/8"-16 x 4-1/16" x 7", plated
e. CP2564	1	Manifold, 13 port, Impellicone

1	AAM3514	1	SuperShooter III/Squibb coupler/BodyGuard III
2	BP3001	6	Nut, Hex, 3/8"-16, grade 2, plated
3	BP3002	6	Washer, lock, 3/8", plated
4	BP3005	4	Hex cap screw, 3/8"-16 x 1-1/2", grade 5, plated
5	BP3045	1	U-bolt, 3/8"-16 x 6" x 5", plated
6	CCP2561	1	Hose, EVA, 3/8" 23 ft (CP 2504 scored @ 23 ft)
7	CCP2564	13	Hose, EVA, 3/8" 235 ft (CP 2504 scored @ 23 ft)
8	CM2221	1	NH3 gauge holder, tongue mount
9	CP2012	1	Meter Matic B9500 w/hydraulic shutoff
10	CP2100	1	Gauge NH3 0-60#
11	CP2305	30	Hose clamp wire 3/8" hose
12	CP2308	15	Hose barb 1/4" x 3/8" hose A1132
13	CP2310	1	Hose barb 1" Black pipe
14	CP2314	2	Hose clamp, worm gear, 1/2"-1 tubing, SS
15	CP2521A	1	Hose, EVA, 1" reinforced x 38 (3'2") w/tie & tag
16	DP4006	2	Adapter, 8MP-4FP, 5406-8-4
17	DP4012	1	Elbow, street, 4MP-4FP 90 degree
18	DP4086	26	Cable tie 11-3/8" standard
19	DP4096	2	Hose, hydraulic, 1/4" x 264 (22' 0")
20	DP4296	13	Cable tie 3/32"



NOTE: 3/8 EVA Hose Comes Partially Pre-cut to Length, Length Of Hose is Determined By Width Of Tool Bar. Number Of Pre-cut Sections Are Determined By Number Of Row Spacings.



NH3 Pump Distribution 13R30

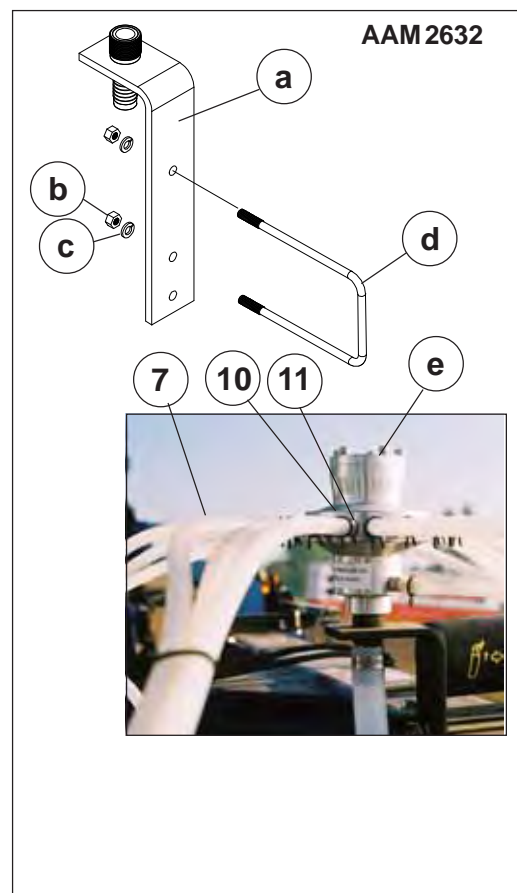
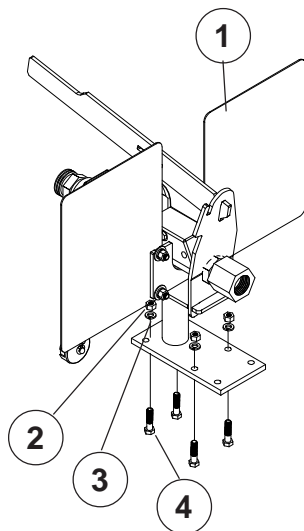
LandRunner

Task

Procedures

Illustrations

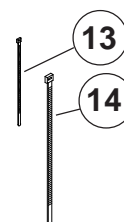
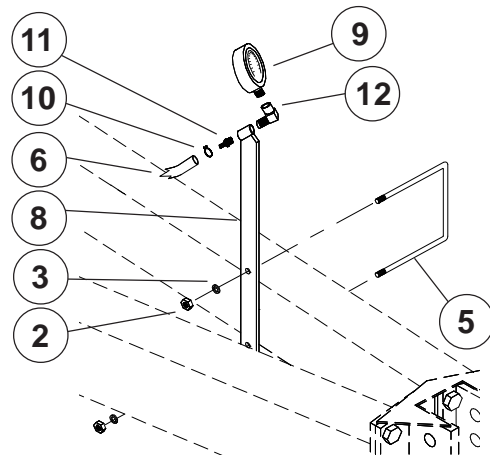
Bundle Number: 27200030



Ref. Part No. Req. Description
AAM 2632 Impellacone 13 port W/Mount & Hardware, 4 x 6

Ref.	Part No.	Req.	Description
a.	AM7639	1	Bracket, Impellicone Mounting
b.	BP3001	2	Nut, hex, 3/8"-16, grade 2, plated
c.	BP3002	2	Washer, lock, 3/8", plated
d.	BP3214	1	U-bolt, 3/8"-16 x 4-1/16" x 7", plated
e.	CP2564	1	Manifold, 13 port, Impellicone

1.	AAM3514	1	SuperShooter III/Squibb coupler/BodyGuard III
2.	BP3001	6	Nut, Hex, 3/8"-16, grade 2, plated
3.	BP3002	6	Washer, lock, 3/8", plated
4.	BP3005	4	Hex cap screw, 3/8"-16 x 1-1/2", grade 5, plated
5.	BP3045	1	U-bolt, 3/8"-16 x 6" x 5", plated
6.	CCP2561	1	Hose, EVA, 3/8" 23 ft (CP 2504 scored @ 23 ft)
7.	CCP2564	13	Hose, EVA, 3/8" 235 ft (CP 2504 scored @ 23 ft)
8.	CM2221	1	NH3 gauge holder, tongue mount
9.	CP2100	1	Gauge NH3 0-60#
10.	CP2305	30	Hose clamp wire 3/8" hose
11.	CP2308	15	Hose barb 1/4" x 3/8" hose A1132
12.	DP4012	1	Elbow, street, 4MP-4FP 90 degree
13.	DP4086	26	Cable tie 11-3/8" standard
14.	DP4296	13	Cable tie 33"



NOTE: 3/8 EVA Hose Comes Partially Pre-cut to Length, Length Of Hose is Determined By Width Of Tool Bar. Number Of Pre-cut Sections Are Determined By Number Of Row Spacings.



NH3 Pump Distribution 15R30

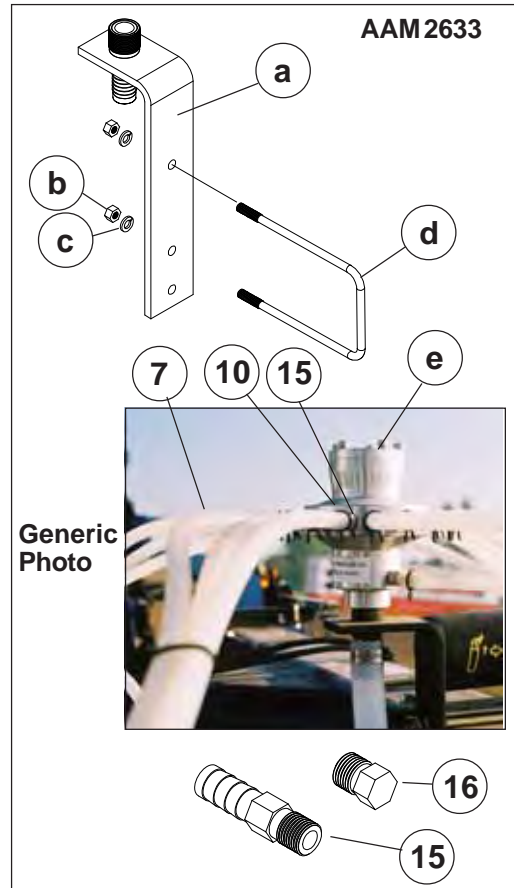
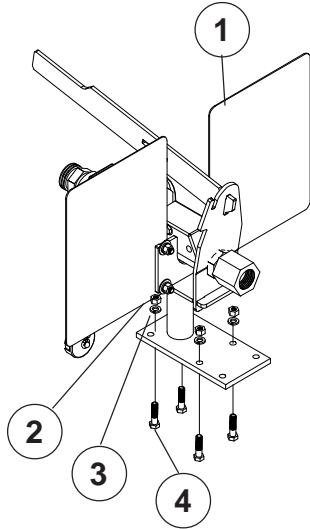
LandRunner

Task

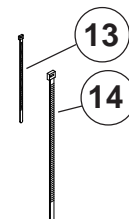
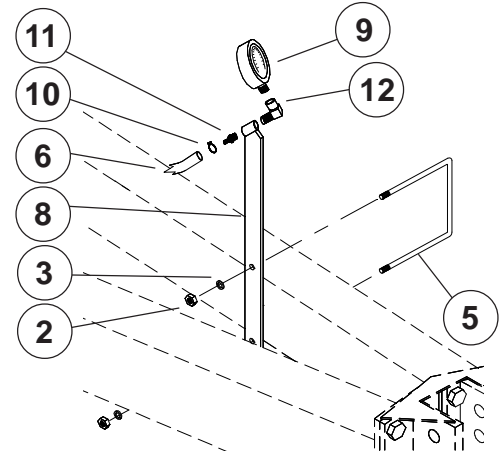
Procedures

Illustrations

Bundle Number: 20200031



Ref.	Part No.	Req.	Description
AAM 2633	Impellacone 18 port W/Mount & Hardware, 4 x 6		
Ref.	Part No.	Req.	Description
a.	AM 7639	1	Bracket, Impellicone Mounting
b.	BP 3001	2	Nut, hex, 3/8"-16, grade 2, plated
c.	BP 3002	2	Washer, lock, 3/8", plated
d.	BP 3214	1	U-bolt, 3/8"-16 x 4-1/16" x 7", plated
e.	CP 2565	1	Manifold, 18 port, Impellicone
1.	AAM 3514	1	SuperShooter III/Squibb coupler/BodyGuard III
2.	BP 3001	6	Nut, Hex, 3/8"-16, grade 2, plated
3.	BP 3002	6	Washer, lock, 3/8", plated
4.	BP 3005	4	Hex cap screw, 3/8"-16 x 1-1/2", grade 5, plated
5.	BP 3045	1	U-bolt, 3/8"-16 x 6" x 5", plated
6.	CCP 2561	1	Hose, EVA, 3/8" 15 ft (CP 2504 scored @ 15 ft)
7.	CCP 2565	15	Hose, EVA, 3/8" 25 ft (CP 2504 scored @ 25 ft)
8.	CM 2221	1	NH3 gauge holder, tongue mount
9.	CP 2100	1	Gauge NH3 0-60#
10.	CP 2305	32	Hose clamp wire 3/8" hose
11.	CP 2308	17	Hose barb 1/4" x 3/8" hose A1132
12.	DP 4012	1	Elbow, street, 4MP-4FP 90 degree
13.	DP 4086	30	Cable tie 11-3/8" standard
14.	DP 4296	15	Cable tie 33"
15.	CP 2300	16	Hose barb 1/8" MP x 3/8" hose A6132
16.	CP 2303	2	Plug, 1/8" pipe, A61135



NOTE: 3/8 EVA Hose Comes Partially Pre-cut to Length, Length Of Hose is Determined By Width Of Tool Bar. Number Of Pre-cut Sections Are Determined By Number Of Row Spacings.



NH3 Pump Distribution 17R30

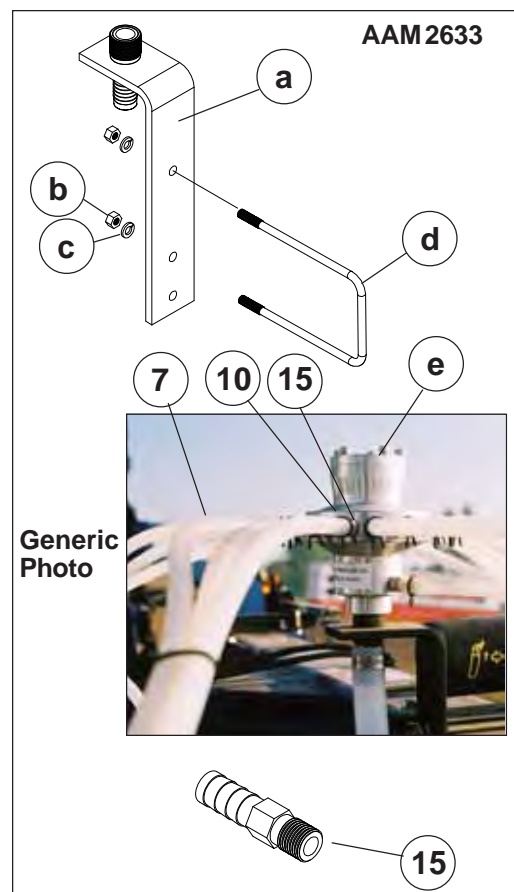
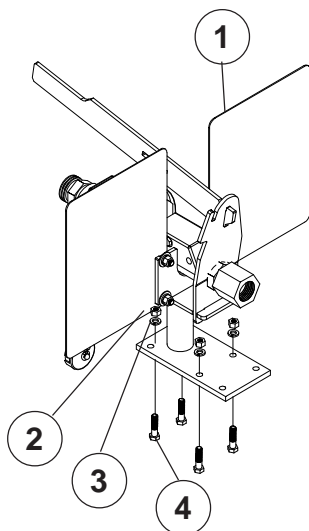
LandRunner

Task

Procedures

Illustrations

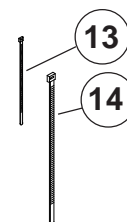
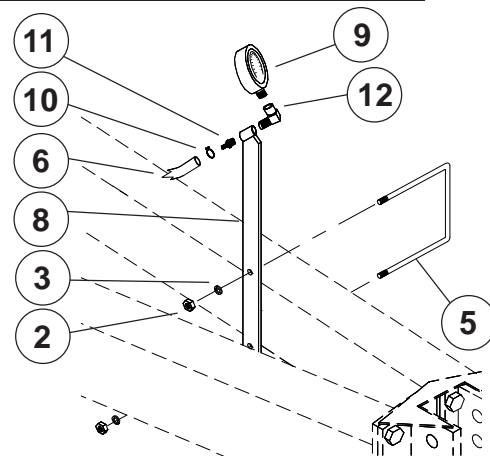
Bundle Number: 20200032



Ref. Part No. Req. Description
AAM 2633 Impellacone 18 port W/Mount & Hardware, 4 x 6

Ref. Part No.	Req.	Description
a. AM 7639	1	Bracket, Impellicone Mounting
b. BP 3001	2	Nut, hex, 3/8"-16, grade 2, plated
c. BP 3002	2	Washer, lock, 3/8", plated
d. BP 3214	1	U-bolt, 3/8"-16 x 4-1/16" x 7", plated
e. CP 2565	1	Manifold, 18 port, Impellicone

1	AAM 3514	1	SuperShooter III/Squibb coupler/BodyGuard III
2.	BP 3001	6	Nut, Hex, 3/8"-16, grade 2, plated
3.	BP 3002	6	Washer, lock, 3/8", plated
4.	BP 3005	4	Hex cap screw, 3/8"-16 x 1-1/2", grade 5, plated
5.	BP 3045	1	U-bolt, 3/8"-16 x 6" x 5", plated
6.	CCP 2561	1	Hose, EVA, 3/8" 15 ft (CP 2504 scored @ 15 ft)
7.	CCP 2566	17	Hose, EVA, 3/8" 27 ft (CP 2504 scored @ 27 ft)
8.	CM 2221	1	NH3 gauge holder, tongue mount
9.	CP 2100	1	Gauge NH3 0-60#
10.	CP 2305	36	Hose clamp wire 3/8" hose
11.	CP 2308	119	Hose barb 1/4" x 3/8" hose A1132
12.	DP 4012	1	Elbow, street, 4MP-4FP 90 degree
13.	DP 4086	34	Cable tie 11-3/8" standard
14.	DP 4296	17	Cable tie 33"
15.	CP 2300	18	Hose barb 1/8" MP x 3/8" hose A6132



NOTE: 3/8 EVA Hose Comes Partially Pre-cut to Length, Length Of Hose is Determined By Width Of Tool Bar. Number Of Pre-cut Sections Are Determined By Number Of Row Spacings.



NH3 Pump Distribution 15R30

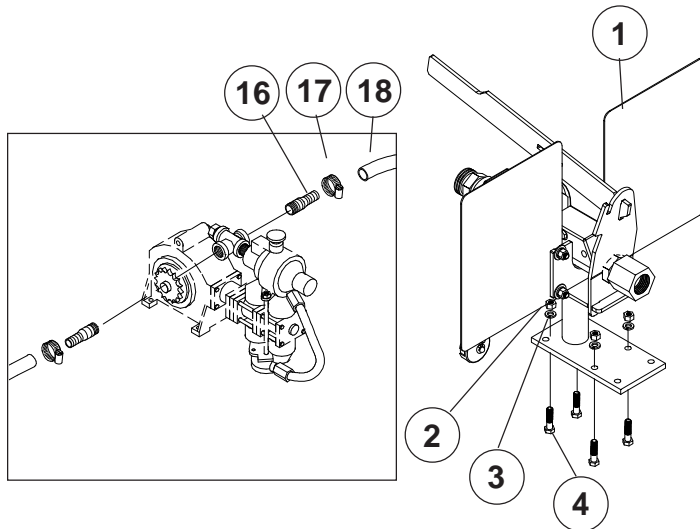
LandRunner

Task

Procedures

Illustrations

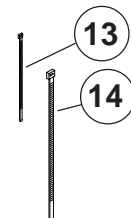
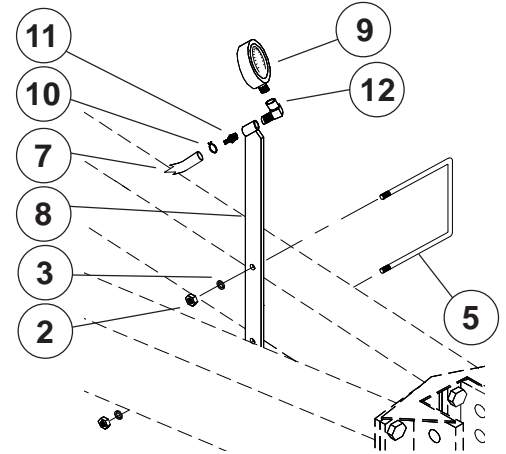
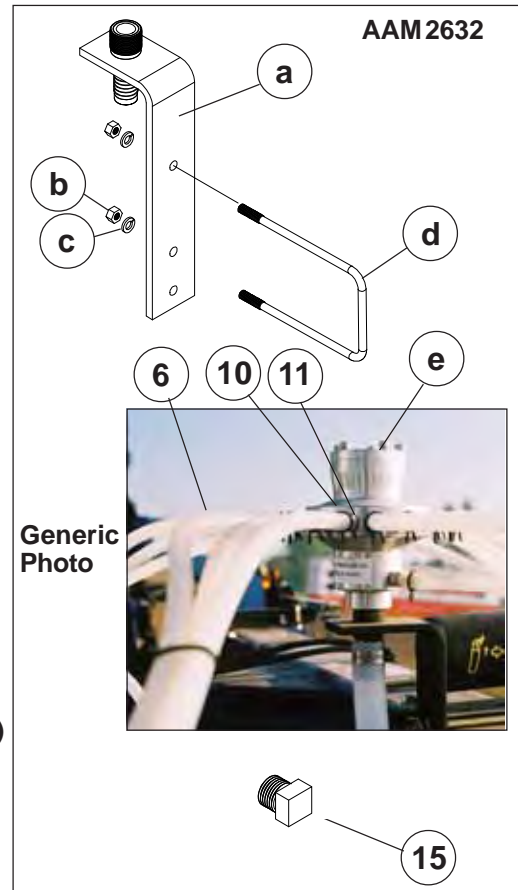
Bundle Number: 20200075



Ref. Part No. Req. Description
AAM 2632 Impellacone 13 port W/Mount & Hardware, 4 x 6 (Qty. 2)

Ref.	Part No.	Req.	Description
a.	AM7639	1	Bracket, Impellicone Mounting
b.	BP3001	2	Nut, hex, 3/8"-16, grade 2, plated
c.	BP3002	2	Washer, lock, 3/8", plated
d.	BP3214	1	U-bolt, 3/8"-16 x 4-1/16" x 7", plated
e.	CP2564	1	Manifold, 13 port, Impellicone

1.	AAM3514	1	SuperShooter III/Squibb coupler/BodyGuard III
2.	BP3001	8	Nut, Hex, 3/8"-16, grade 2, plated
3.	BP3002	8	Washer, lock, 3/8", plated
4.	BP3005	4	Hex cap screw, 3/8"-16 x 1-1/2", grade 5, plated
5.	BP3045	2	U-bolt, 3/8"-16 x 6" x 5", plated
6.	CCP2562	15	Hose, EVA, 3/8" 18 ft (CP 2504 scored @ 18 ft)
7.	CCP2564	2	Hose, EVA, 3/8" 23 ft (CP 2504 scored @ 23 ft)
8.	CM2221	2	NH3 gauge holder, tongue mount
9.	CP2100	2	Gauge NH3 0-60#
10.	CP2305	34	Hose clamp wire 3/8" hose
11.	CP2308	19	Hose barb 1/4" x 3/8" hose A1132
12.	DP4012	2	Elbow, street, 4MP-4FP 90 degree
13.	DP4086	15	Cable tie 11-3/8" standard
14.	DP4296	8	Cable tie 33"
15.	CP2304	11	Plug, 1/4" pipe, square head
16.	CP2310	2	Hose barb 1" Black pipe
17.	CP2314	2	Hose clamp, worm gear, 1/2"-1" tubing, SS
18.	CP3000	1	Hose, EVA, 1" reinforced x 144 (12') w/tie & tag



NOTE: 3/8 EVA Hose Comes Partially Pre-cut to Length, Length Of Hose is Determined By Width Of Tool Bar. Number Of Pre-cut Sections Are Determined By Number Of Row Spacings.



NH3 Pump Distribution 17R30

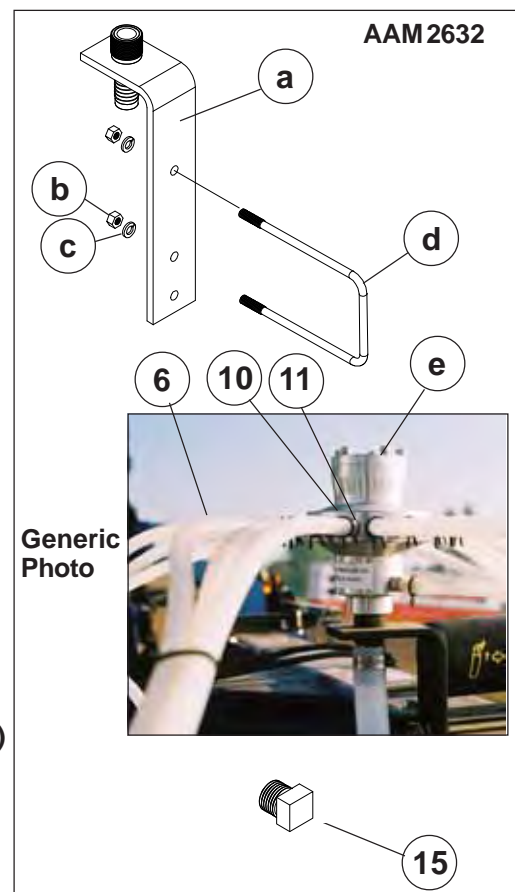
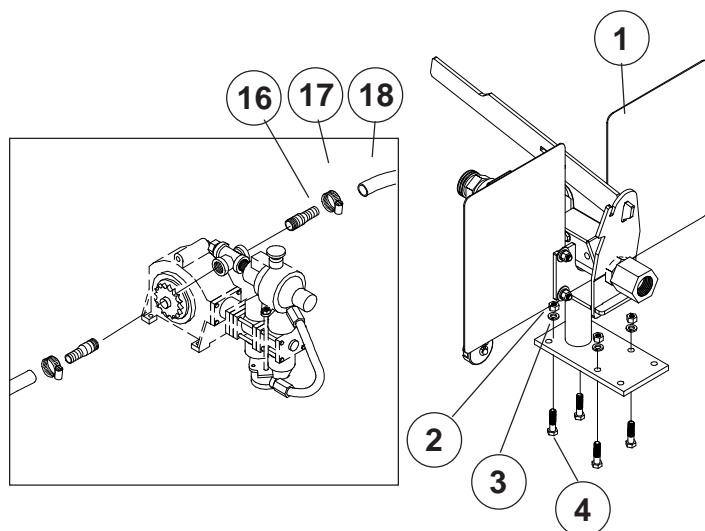
LandRunner

Task

Procedures

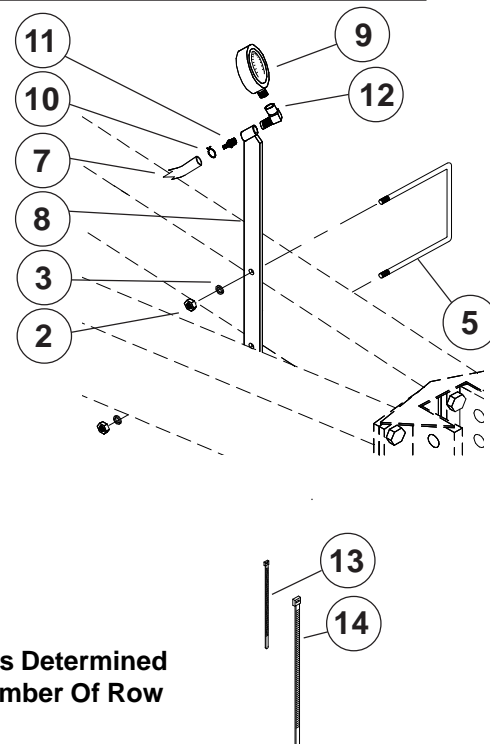
Illustrations

Bundle Number: 20200076



Ref.	Part No.	Req.	Description
AAM	2632	Impellacone 13 port W/Mount & Hardware, 4 x 6 (Qty. 2)	
Ref.	Part No.	Req.	Description
a.	AM 7639	1	Bracket, Impellicone Mounting
b.	BP 3001	2	Nut, hex, 3/8"-16, grade 2, plated
c.	BP 3002	2	Washer, lock, 3/8", plated
d.	BP 3214	1	U-bolt, 3/8"-16 x 4-1/16" x 7", plated
e.	CP 2564	1	Manifold, 13 port, Impellicone
1.	AAM 3514	1	SuperShooter III/Squibb coupler/BodyGuard III
2.	BP 3001	8	Nut, Hex, 3/8"-16, grade 2, plated
3.	BP 3002	8	Washer, lock, 3/8", plated
4.	BP 3005	4	Hex cap screw, 3/8"-16 x 1-1/2", grade 5, plated
5.	BP 3045	2	U-bolt, 3/8"-16 x 6" x 5", plated
6.	CCP 2562	17	Hose, EVA, 3/8" 18 ft (CP 2504 scored @ 18 ft)
7.	CCP 2564	2	Hose, EVA, 3/8" 23 ft (CP 2504 scored @ 23 ft)
8.	CM 2221	2	NH3 gauge holder, tongue mount
9.	CP 2100	2	Gauge NH3 0-60#
10.	CP 2305	38	Hose clamp wire 3/8" hose
11.	CP 2308	21	Hose barb 1/4" x 3/8" hose A1132
12.	DP 4012	2	Elbow, street, 4MP-4FP 90 degree
13.	DP 4086	17	Cable tie 11-3/8" standard
14.	DP 4296	9	Cable tie 33"
15.	CP 2304	9	Plug, 1/4" pipe, square head
16.	CP 2310	2	Hose barb 1" Black pipe
17.	CP 2314	2	Hose clamp, worm gear, 1/2"-1" tubing, SS
19.18.	CP 3000	1	Hose, EVA, 1" reinforced x 144

(12') w/tie & tag

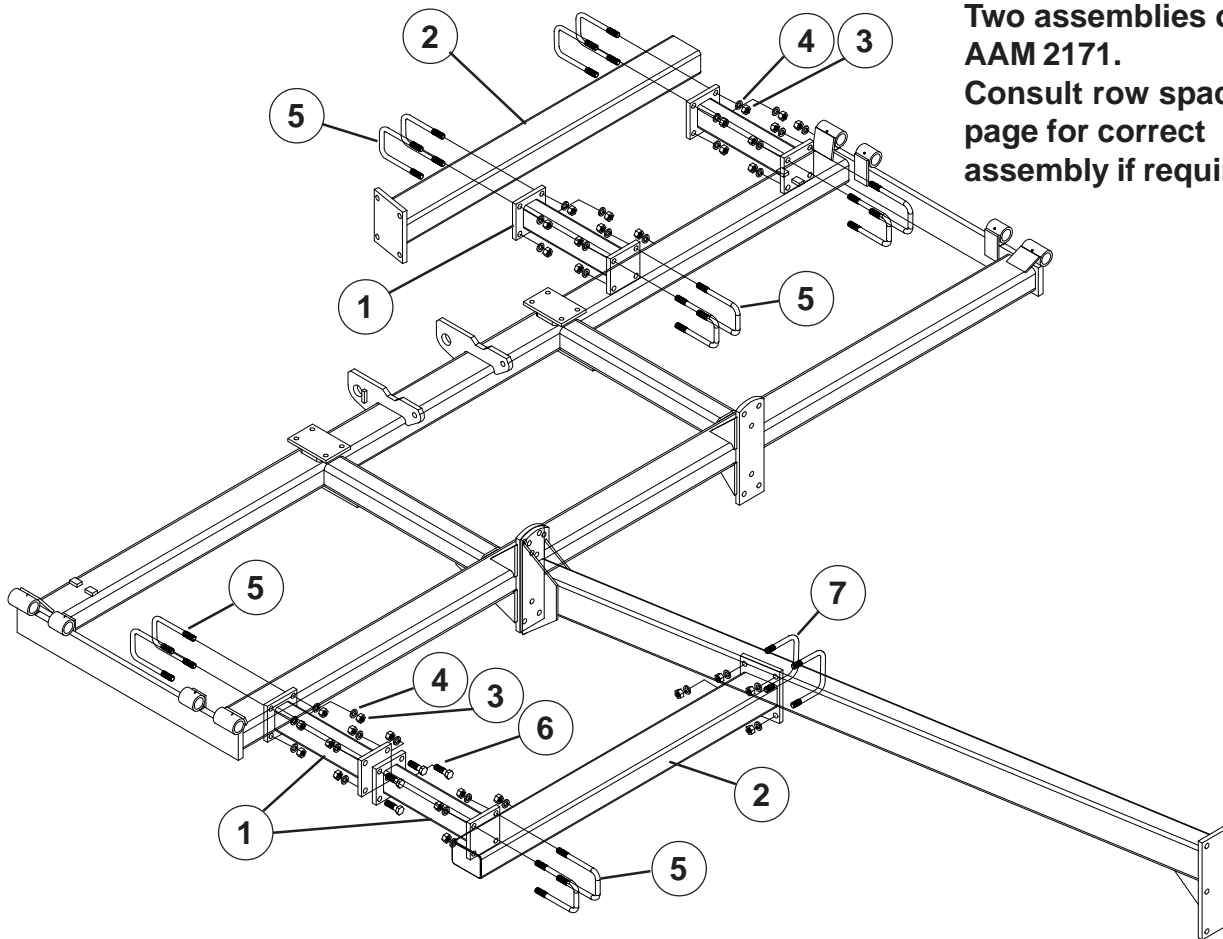


NOTE: 3/8 EVA Hose Comes Partially Pre-cut to Length, Length Of Hose is Determined By Width Of Tool Bar. Number Of Pre-cut Sections Are Determined By Number Of Row Spacings.

AAM 2171 Extension Bracket

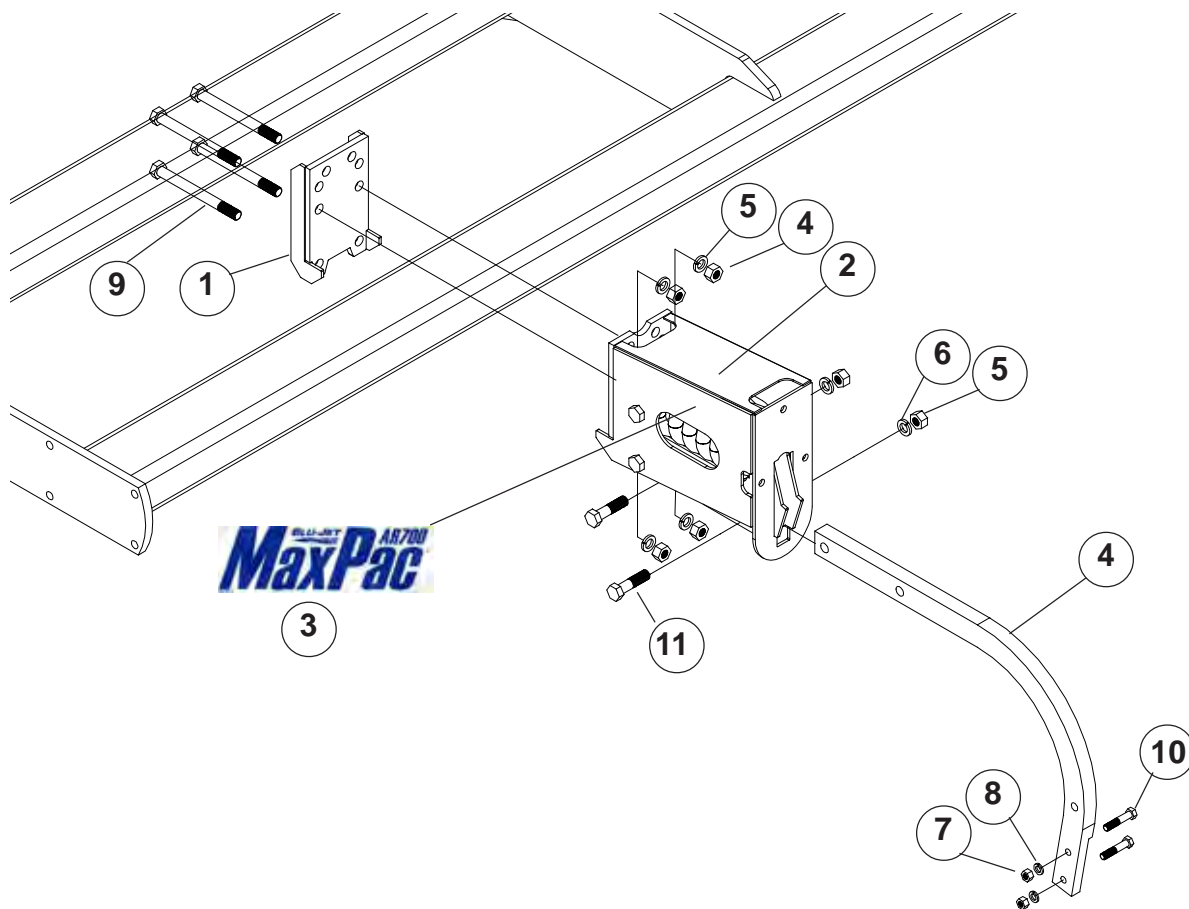
LandRunner

Task	Procedures	Illustrations
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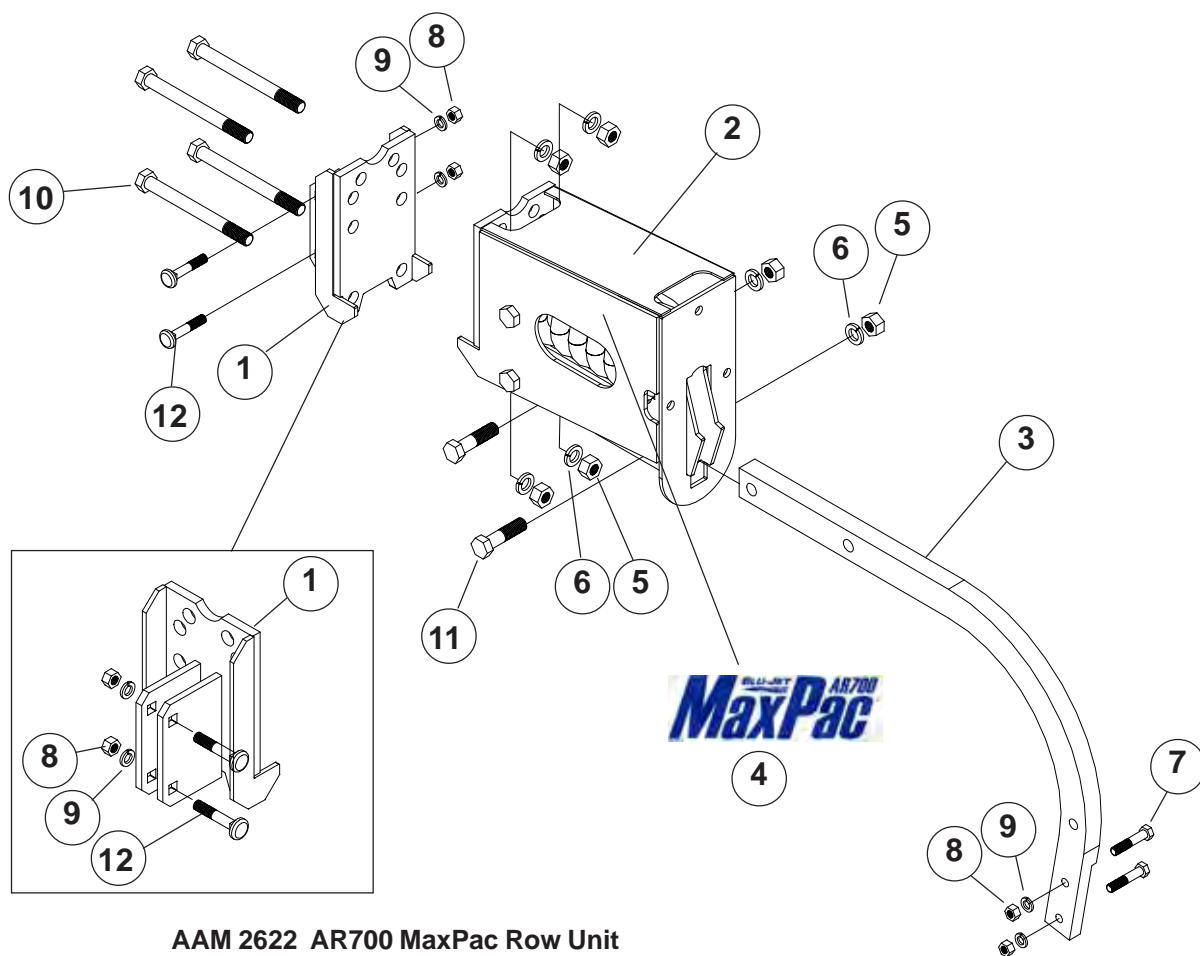
Two assemblies of
AAM 2171.
Consult row spacing
page for correct
assembly if required.

Ref.	Part No.	Req.	Description
1.	AM3400	2	Bracket, Extension, 20\"
2.	AM3401	1	Bracket, Extension, Angled End Mtg, 61\"
3.	BP 3034	16	Nut, Hex, 3/4\"-10, Grade 2, Plated
4.	BP 3035	16	Washer, Lock, 3/4\", Plated
5.	BP 3047	8	U-bolt, 3/4\"-10 x 4\"W x 7-3/4\"L, Plated
6.	BP 3140	4	Hex Cap Screw, 3/4\"-10 x 2-1/2\", Grade 5, Plated
7.	BP 3352	2	U-bolt, 3/4\"-10 x 6\"W x 5-3/4\"L, Plated



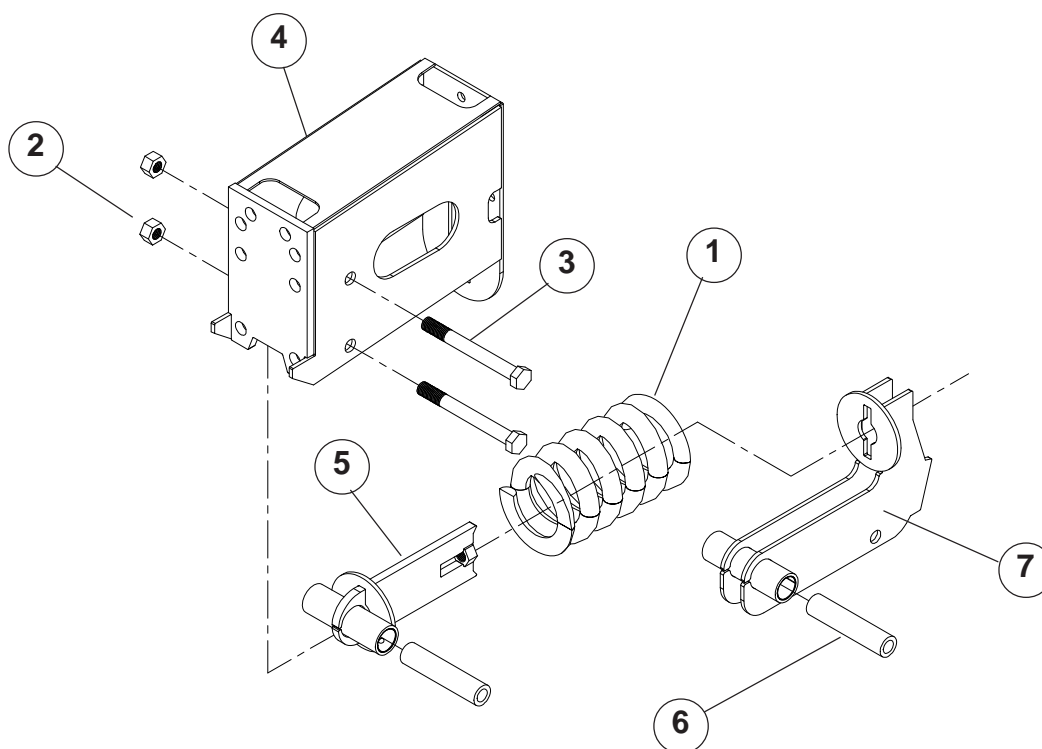
AAM 2621 AR700 MaxPac Row Unit

- | | |
|-------------|--|
| 1. AM 2261 | 1 Backing plate, row unit AR 700 MaxPac row unit |
| 2. AM 2264 | 1 Assembly, AR700 MaxPac row unit |
| 3. AP 2976 | 1 Decal, AR700 MaxPac, 2-1/4" x 6" |
| 4. AP 2125 | 1 Shank, 1-1/4" x 2" edge bent |
| 5. BP 3034 | 6 Nut, hex, 3/4"-10, grade 2, plated |
| 6. BP 3035 | 6 Washer, lock, 3/4", plated |
| 7. BP 3042 | 2 Nut, hex, 1/2"-13, grade 2, plated |
| 8. BP 3043 | 2 Washer, lock, 1/2", plated |
| 9. BP 3095 | 4 Hex cap screw, 3/4"-10 x 8", grade 5, plated |
| 10. BP 3128 | 2 Hex cap screw, 1/2"-13 x 2-1/2", grade 5, plated |
| 11. BP 3141 | 2 Hex cap screw, 3/4"-10 x 3" grade 5, plated |



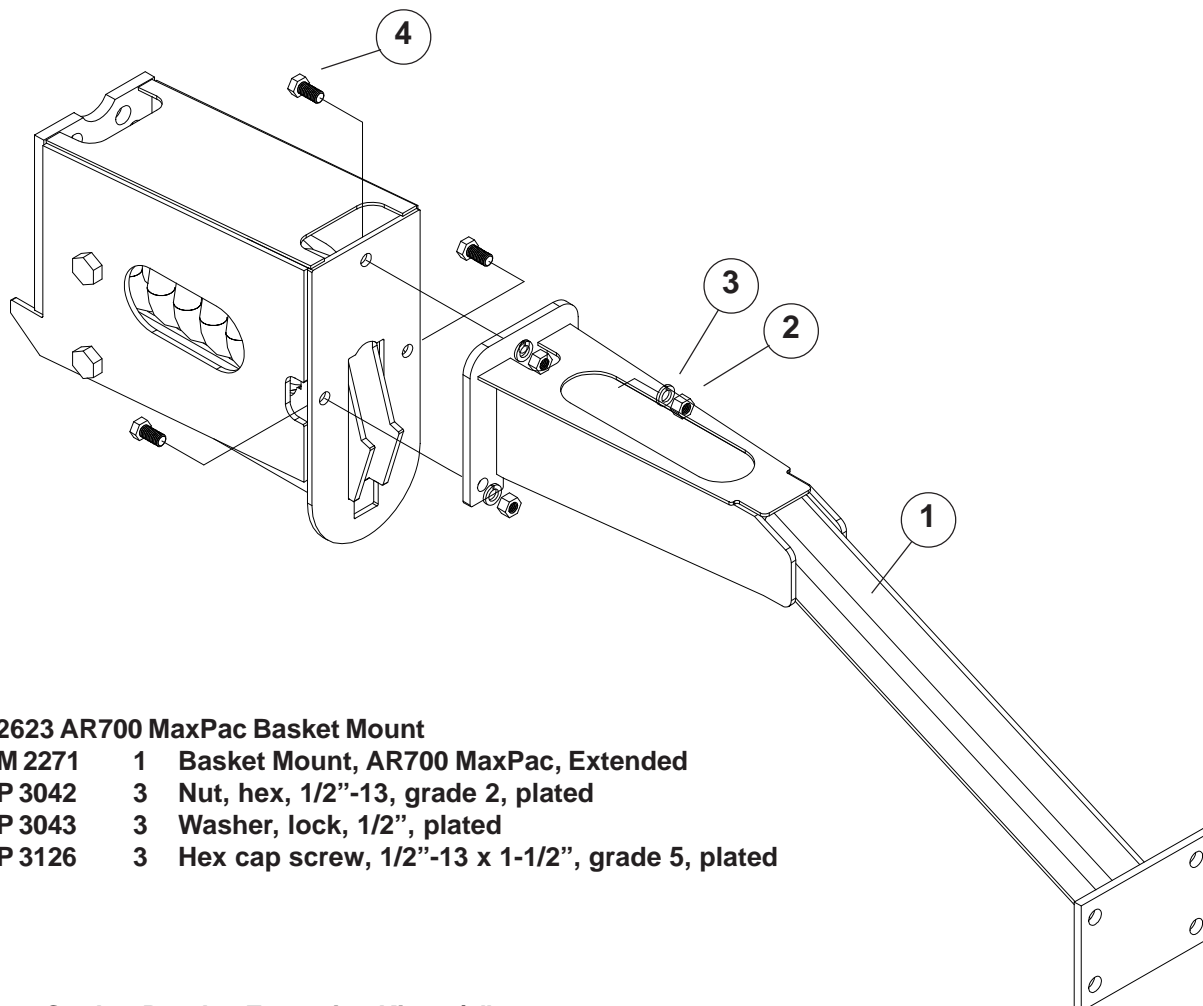
AAM 2622 AR700 MaxPac Row Unit

- | | |
|-------------|---|
| 1. AM 2262 | 1 Backing plate, row mount w/coulter mount |
| 2. AM 2264 | 1 Assembly, AR700 MaxPac row unit |
| 3. AP 2125 | 1 Shank, 1-1/4" x 2" edge bent |
| 4. AP 2976 | 1 Decal, AR700 MaxPac, 2-1/4" x 6" |
| 5. BP 3034 | 6 Nut, hex, 3/4"-10, grade 2, plated |
| 6. BP 3035 | 6 Washer, lock, 3/4", plated |
| 7. BP 3128 | 2 Hex cap screw, 1/2"-13 x 2-1/2", grade 5, plated |
| 8. BP 3042 | 2 Nut, hex, 1/2"-13, grade 2, plated |
| 9. BP 3043 | 2 Washer, lock, 1/2", plated |
| 10. BP 3095 | 4 Hex cap screw, 3/4"-10 x 8", grade 5, plated |
| 11. BP 3141 | 2 Hex cap screw, 3/4"-10 x 3" grade 5, plated |
| 12. BP 3229 | 2 Bolt, carriage, 1/2"-13 x 2-1/2", grade 5, plated |



AAM 2264 Assembly, AR700 MaxPac

- | | | |
|------------|---|---|
| 1. AP 2970 | 1 | Spring, 5.5 OD x 3.375 ID x 9.062 OAL, 1.062 |
| 2. BP 3027 | 2 | Nut, hex lock, 3/4"-10, grade 2, plated |
| 3. BP 3037 | 2 | Hex cap screw, 3/4"-10 x 7", grade 5, plated |
| 4. EM 4619 | 1 | Weldment, row mount, SCS 2004 |
| 5. EM 4626 | 1 | Weldment, spring retainer, SCS 2004 |
| 6. EM 4627 | 2 | 1-1/4" OD x 0.771 ID DOM x 5-5/8", spacer bushing |
| 7. EM 4633 | 1 | Weldment, shank holder, SCS 2004 |



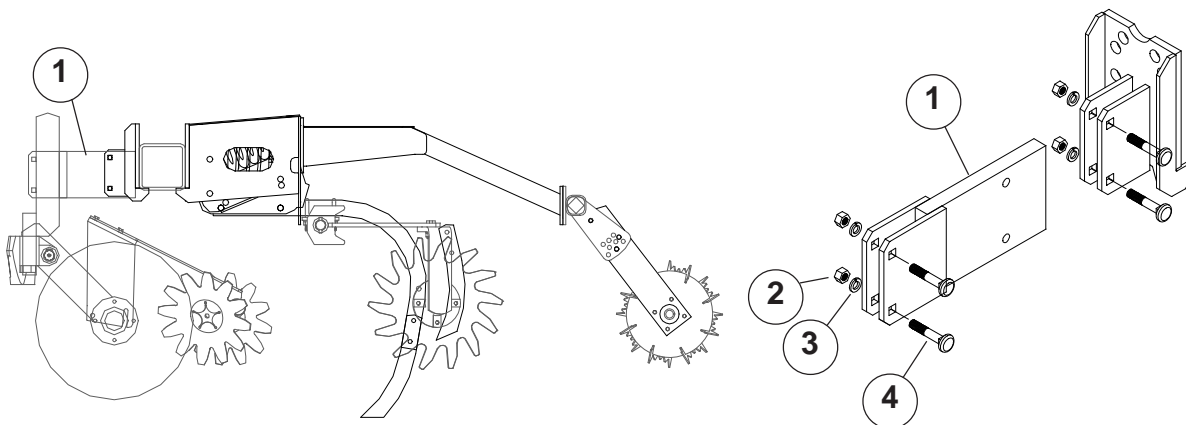
AAM 2623 AR700 MaxPac Basket Mount

- | | | |
|------------|---|--|
| 1. AM 2271 | 1 | Basket Mount, AR700 MaxPac, Extended |
| 2. BP 3042 | 3 | Nut, hex, 1/2"-13, grade 2, plated |
| 3. BP 3043 | 3 | Washer, lock, 1/2", plated |
| 4. BP 3126 | 3 | Hex cap screw, 1/2"-13 x 1-1/2", grade 5, plated |

AAM 2637 Coulter Bracket Extension Kit 9-7/8"

(Use when residue managers are mounted on coulters.)

- | | | |
|------------|---|--|
| 1. AM 2622 | 1 | Bracket, coulter shank extension, (9-7/8") |
| 2. BP 3042 | 2 | Nut, hex, 1/2"-13, grade 2, plated |
| 3. BP 3043 | 2 | Washer, lock, 1/2", plated |
| 4. BP 3229 | 2 | Bolt, carriage, 1/2"-13 x 2"-1/2", grade 5, plated |



MaxPac AR700 Assembly

LandRunner

Task

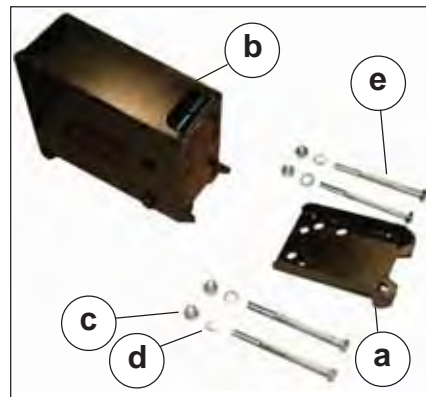
Procedures

Illustrations



MaxPac AR700 row unit assembly

1. MaxPac AR700 row Unit
 - a. AM 2261 (1) backing plate, row unit AR 700 MaxPac row unit
 - b. AM 2264 (1) assembly, AR700 MaxPac row unit
 - c. BP 3034 (6) nut, hex, 3/4"-10, grade 2, plated
 - d. BP 3035 (6) washer, lock, 3/4", plated
 - e. BP 3095 (4) hex cap screw, 3/4"-10 x 8", grade 5, plated
2. Insert (e) (BP 3095) hex cap screws, 3/4"-10 x 8", into holes in (a) (AM 2261) backing plate. Select backing plate holes to match toolbar tube size.
Raise (b) (AM 2264) Assembly, AR700 MaxPac row unit and insert 3/4" hex cap screws. Insert (e) (BP 3095) hex cap screws, 3/4"-10 x 8", into bottom holes of (a) (AM 2261) backing plate.
3. Place (d) (BP 3035) 3/4" lock washers and (c) (BP 3034) 3/4" hex nuts on each 3/4" hex cap screws.
4. Tighten all four hex cap screws.



MaxPac AR700 Assembly

LandRunner

Task

Procedures

Illustrations



Installation of edgebent shank

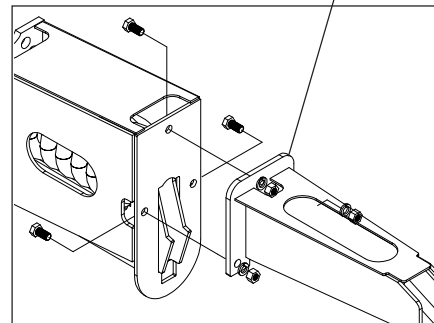
5. Insert (AP 2125) 1-1/4" x 2" edge bent shank.
6. Install two (BP 3141) 3/4" x 3" hex cap screws through row unit weldment and shank. Secure with (BP 3035) 3/4" lock washers and (BP 3034) 3/4" hex nuts.



Installation of AAM 2623 MaxPac Basket

7. Attach (AM 2271) basket mount to MaxPac assembly with three (BP 3126) 1/2" hex cap screws from inside the MaxPac assembly through basket mount.
8. Secure with (BP 3043) 1/2" lock washers and (BP 3042) 1/2" hex nuts.

Basket mount



Location of torsion arm mounting

For complete torsion arm assembly instructions consult Torsion Arm Manual 04000027



Torsion Arm Basket

LandRunner

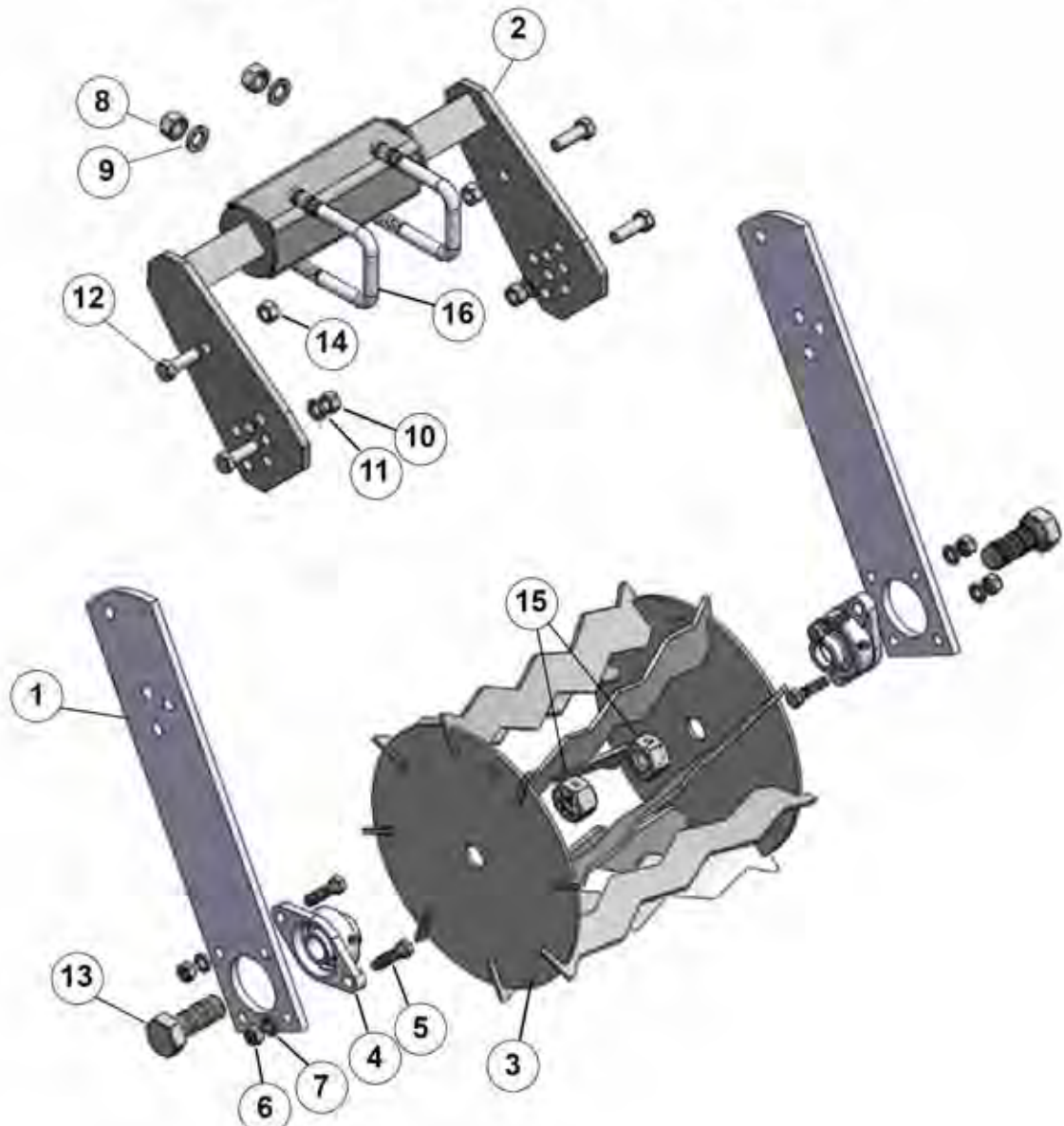
Task

Procedures

Illustrations

► Bundle
Number
70210641

- | | |
|-------------|---|
| 1. AM 2269 | 2 StripTill basket mounting short 18-3/4" |
| 2. AM 7568 | 1 StripTill torsion spring assembly |
| 3. AM 7615 | 1 Basket, striptill, 13-1/2" OD x 14-1/4" |
| 4. AP 2144 | 2 Bearing, 1", W/flange & lock collar |
| 5. BP 3012 | 4 Hex cap screw, 7/16"-14 x 1-1/2", grade 5, plated |
| 6. BP 3016 | 4 Nut, hex, 7/16"-14, grade 2, plated |
| 7. BP 3017 | 4 Washer, lock, 7/16", plated |
| 8. BP 3038 | 4 Nut, hex, 5/8"-11, grade 2, plated |
| 9. BP 3039 | 4 Washer, lock, 5/8", plated |
| 10. BP 3042 | 2 Nut, hex, 1/2"-13, grade 2, plated |
| 11. BP 3043 | 2 Washer, lock, 1/2", plated |
| 12. BP 3126 | 4 Hex cap screw, 1/2"-13 x 1-1/2", grade 5, plated |
| 13. BP 3199 | 2 Hex cap screw, 1"-8 x 2-1/2", grade 5, plated |
| 14. BP 3244 | 2 Nut, hex lock, 1/2"-13, plated |
| 15. BP 3446 | 2 Nut, hex lock, 1", center dimple |
| 16. BP 3300 | 2 U-bolt, 5/8"-11 x 2-1/2" x 4", plated |

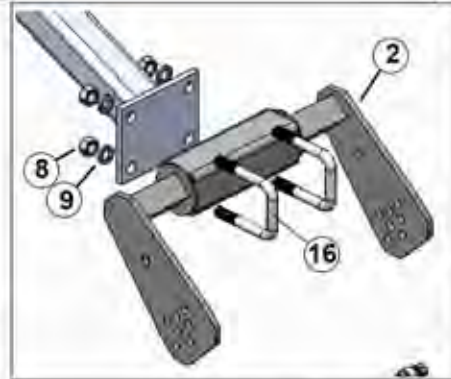


Torsion Arm Assembly

LandRunner
Task
Procedures
Illustrations

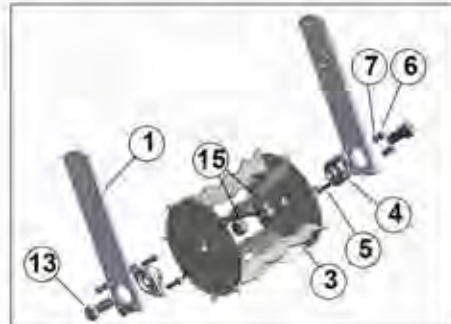

**Attaching
torsion
spring
assembly**

1. Attach (2) (AM 7568) StripTill torsion spring assembly to rear of row mounting with (16) (BP 3300) 5/8" x 2-1/2" x 4" u-bolts, (9) (BP 3039) 5/8" lock washers and (8) (BP 3038) 5/8" hex nuts.



**Attaching
bearings
and
chopper
basket to
mounting
arms**

2. Attach (4) (AP 2144) bearing 1", with/flange on (1) (AM 2269) StripTill basket mounting short 18-3/4" with (5) (BP 3012) 7/16" x 1-1/2" hex cap screws, (7) (BP 3017) 7/16" lock washers and (6) (BP 3016) 7/16" hex nuts. *Do not tighten hex nuts until the basket is installed.* Insert (13) (BP 3199) 1"-8 x 2-1/2" hex cap screw into both bearing arm assemblies.



NOTE:
*Bearing
lock collars
not used*



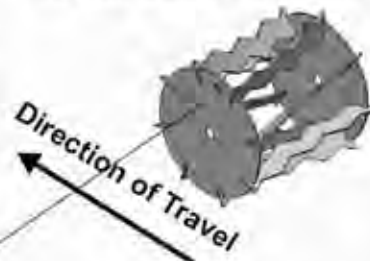
**Position
chopper
basket on
torsion
spring
assembly**

3. Insert (3) (AM 7615) striptill basket over 1" x 2-1/2" hex cap screw. Install (15) (BP 3446) 1" center dimple lock nut. Place socket on 1" hex cap screw and tighten. Tighten bearing hex nuts.



NOTE:
*Bearing
lock collars
are not
used*

NOTE:
*If the basket
has an arrow
on the side
see diagram*

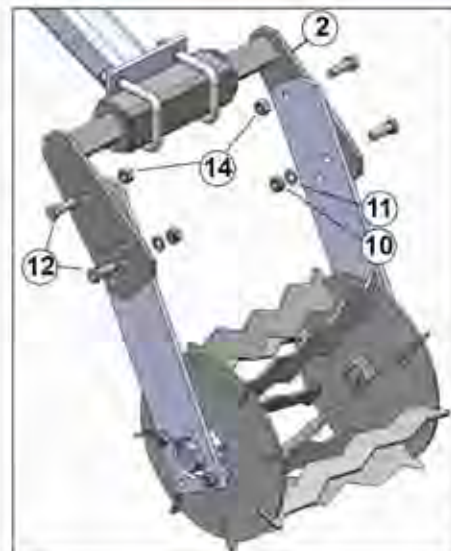


**Centering
chopper
basket**

NOTE:
*Insert the
basket
arms to the
inside of
the StripTill
torsion
spring (2)*

4. Position chopper basket assembly on torsion spring assembly. Insert (12) (BP 3126) 1/2" x 1-1/2" hex cap screws, top and bottom. Secure top pivot hex cap screws with (14) (BP 3244) 1/2" lock hex nuts. Secure lower adjustable hex cap screws with (11) (BP 3043) 1/2" lock washers and (10) (BP 3042) 1/2" hex nuts. Hex nuts may be tightened.

(Diagram shows a starting position.)



Rigid Mounting

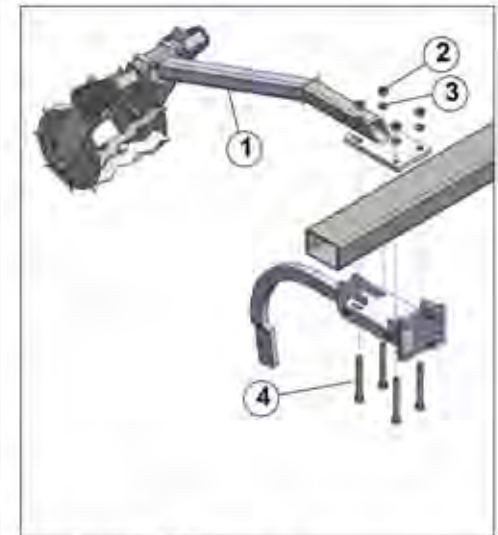
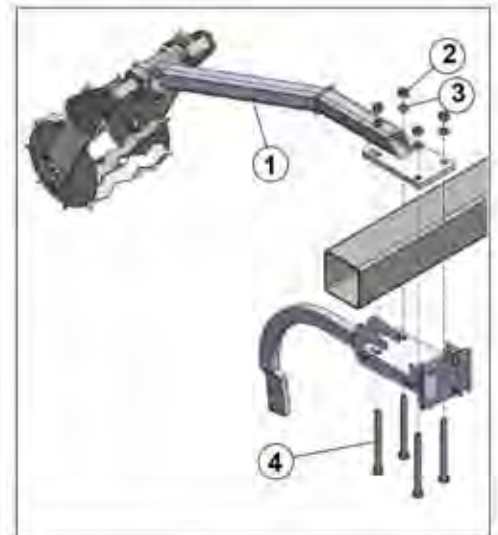
NOTE:
Rigid row units require Bundle 70210641 with (1) AM 2269 shortened arms

Bundle 70210592 (6" x 6")
70210641

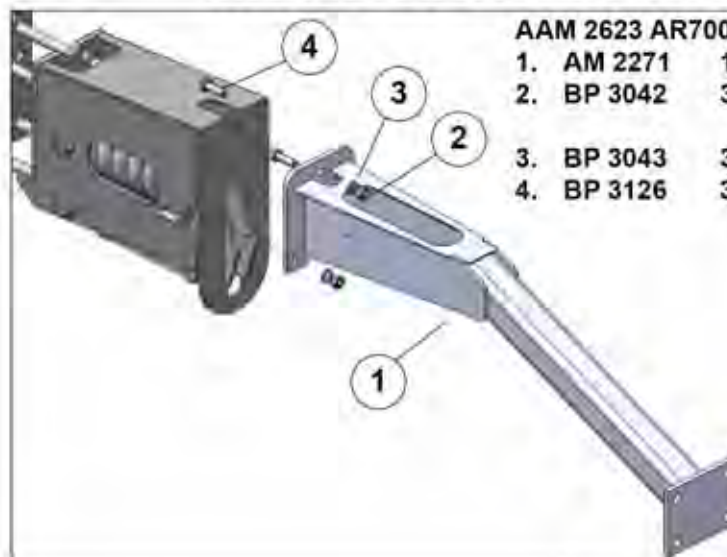
- | | | | |
|----|---------|---|--|
| 1. | AM 2272 | 1 | Basket mount, rigid/SCS, torsion arm basket mounting |
| 2. | BP 3034 | 4 | Nut, hex, 3/4"-10, grade 2, plated |
| 3. | BP 3035 | 4 | Washer, lock, 3/4", plated |
| 4. | BP 3176 | 4 | Hex cap screw, 3/4"-10 x 8-1/2", grade 5, plated |

Bundle 70210591 (4" x 6")
70210641

- | | | | |
|----|---------|---|--|
| 1. | AM 2272 | 1 | Basket mount, rigid/SCS, torsion arm basket mounting |
| 2. | BP 3034 | 4 | Nut, hex, 3/4"-10, grade 2, plated |
| 3. | BP 3035 | 4 | Washer, lock, 3/4", plated |
| 4. | BP 3036 | 4 | Hex cap screw 3/4"-10 x 6-1/2", grade 5, plated |



MaxPac AR700 Basket Mount



AAM 2623 AR700 MaxPac Basket Mount

- | | | | |
|----|---------|---|--|
| 1. | AM 2271 | 1 | Basket Mount, AR700 |
| 2. | BP 3042 | 3 | Nut, hex, 1/2"-13, grade 2, plated |
| 3. | BP 3043 | 3 | Washer, lock, 1/2", plated |
| 4. | BP 3126 | 3 | Hex cap screw, 1/2"-13 x 1-1/2", grade 5, plated |

Basket Mount Flat With Hardware

LandRunner

Task

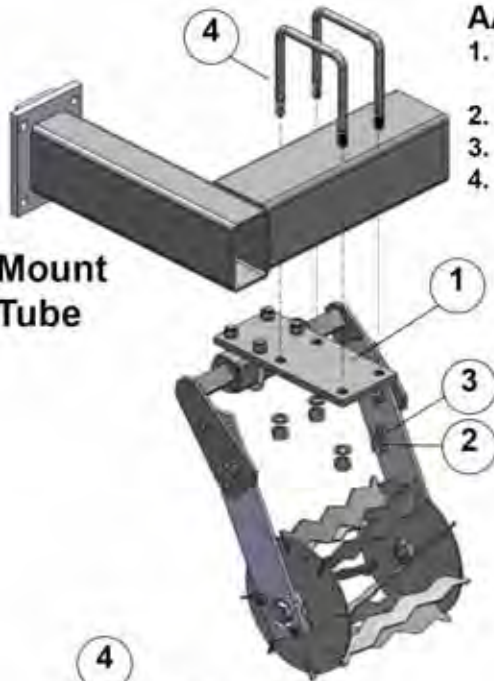
Procedures

Illustrations

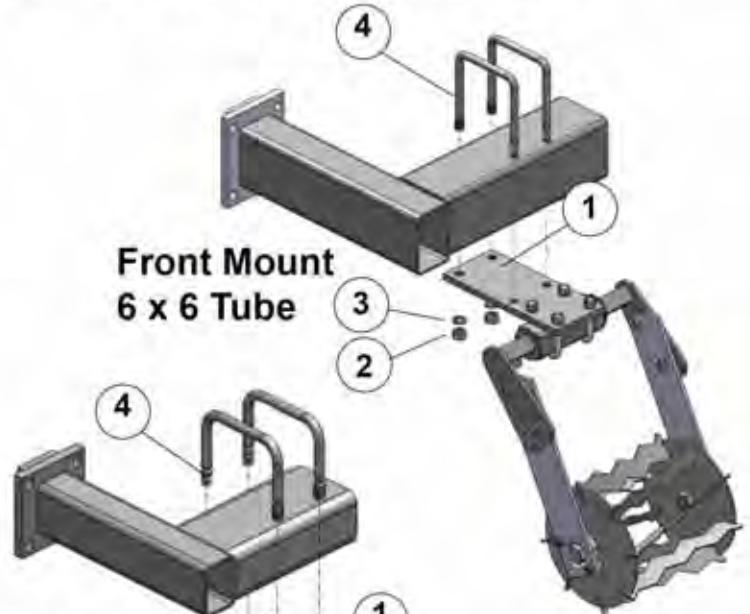
AAM 2630 Basket Mount With/Hardware (6" x 6" tube)

- | | |
|------------|--|
| 1. AM 7637 | 1 Basket mount plate, 6 x 6, StripTill |
| 2. BP 3034 | 4 Nut, hex, 3/4"-10, grade 2, plated |
| 3. BP 3035 | 4 Washer, lock, 3/4", plated |
| 4. BP 3350 | 2 U-bolt, 3/4"-10 x 6" x 7-7/16", plated |

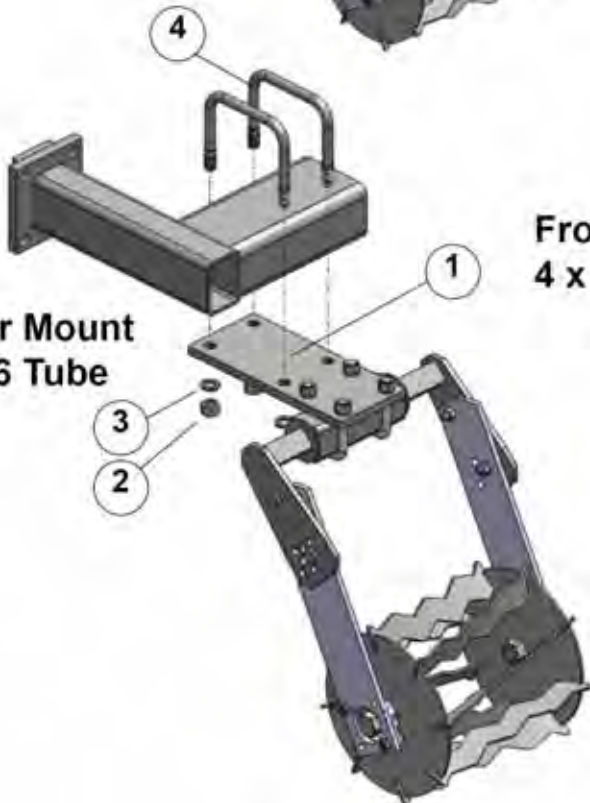
Rear Mount
6 x 6 Tube



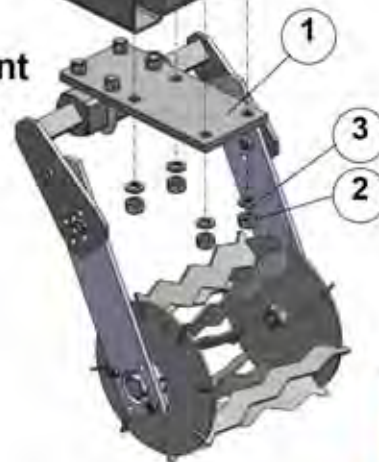
Front Mount
6 x 6 Tube



Rear Mount
4 x 6 Tube



Front Mount
4 x 6 Tube



AAM 2722 Basket Mount With/Hardware (4" x 6" tube)

- | | |
|------------|--|
| 1. AM 7637 | 1 Basket mount plate, 6 x 6, StripTill |
| 2. BP 3034 | 4 Nut, hex, 3/4"-10, grade 2, plated |
| 3. BP 3035 | 4 Washer, lock, 3/4", plated |
| 4. BP 3334 | 2 U-bolt, 3/4"-10 x 6" x 5-7/16", plated |



Front Mount



Rear Mount

Torque Specifications

LandRunner








Task

Procedures

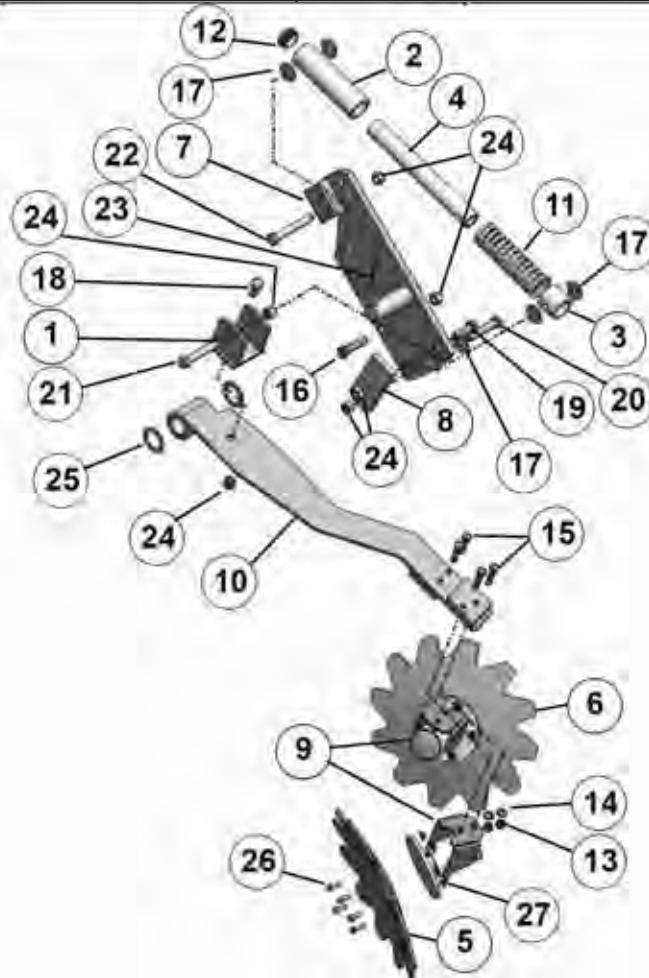
Illustrations

SAE FASTENER TORQUE CHART

NOTE: Use these torque's, unless special torque's are specified. Values are for UNC and UNF thread fasteners, plated or unplated, as received from supplier. Fasteners can be dry or lubricated with normal engine oil. Values do not apply if graphite, moly-disulphide or other extreme pressure lubricant is used.

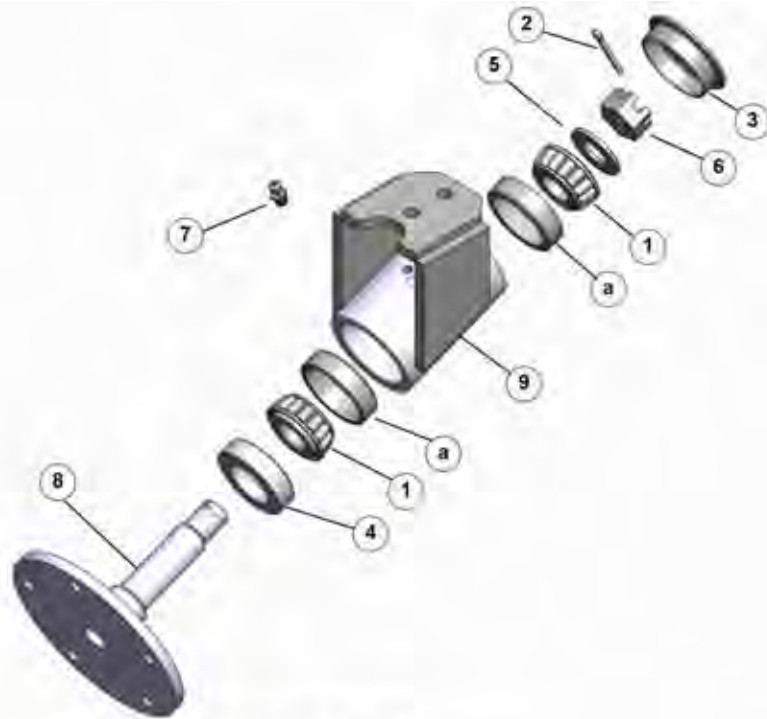
SAE Grade No.	2				5				*8			
Bolt head identification (see Note 1)					  				  			
Bolt Size	LB FT		Nm		LB FT		Nm		LB FT		Nm	
	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
1/4	5	6	7	8	9	11	12	15	12	15	16	20
5/16	10	12	14	16	17	20.5	23	28	24	29	33	39
3/8	20	23	27	31	35	42	48	57	45	54	61	73
7/16	30	35	41	47	54	64	73	87	70	84	95	114
1/2	45	52	61	70	80	96	109	130	110	132	149	179
9/16	65	75	88	102	110	132	149	179	160	192	217	260
5/8	95	105	129	142	150	180	203	244	220	264	298	358
3/4	150	185	203	251	270	324	366	439	380	456	515	618
7/8	160	200	217	271	400	480	542	651	600	720	814	976
1	250	300	339	406	580	696	787	944	900	1080	1220	1464
1 1/8					800	880	1085	1193	1280	1440	1736	1953
1 1/4					1120	1240	1519	1681	1820	2000	2468	2712
1 3/8			*Thick nuts must be used with Grade 8 bolts		1460	1680	1980	2278	2380	2720	3227	3688
1 1/2					1940	2200	2631	2983	3160	3560	4285	4827

NOTE 1: Bolt head identification mark as per grade. Manufacturing marks will vary.



- | | |
|-------------|---|
| 1. AM 2489 | 1 Clevis, sealer spring, lower |
| 2. AM 2490 | 1 Tube, upper spring, plated |
| 3. AM 2491 | 1 Bushing, spring collar, plated |
| 4. AM 2492 | 1 Tube, spring guide, plated |
| 5. AM 7662 | 1 Blade, 3/16" x 12-1/2" LH, residue manager |
| 6. AM 7663 | 1 Blade, 3/16" x 12-1/2" RH, residue manager |
| 7. AM 7667 | 1 Bracket, pivot arm/spring mounting, residue manager |
| 8. AM 7669 | 1 Bracket, arm stop, residue manager |
| 9. AM 7670 | 1 Assembly, blade mounting, residue manager |
| 10. AM 7671 | 1 Mount arm w/pivot tube, bolt on blade mounting |
| 11. AP 2997 | 1 Spring, 1.75 OD x 1.313 ID x 6.00 OAL |
| 12. AP 3116 | 1 Plug, tube, 1-5/16" ID, Black, |
| 13. BP 3001 | 4 Nut, hex, 3/8"-16, grade 2, plated |
| 14. BP 3002 | 4 Washer, lock, 3/8", plated |
| 15. BP 3005 | 4 Hex cap screw, 3/8"-16 x 1-1/2", grade 5, plated |
| 16. BP 3041 | 1 Hex cap screw, 1/2"-13 x 2", grade 5, plated |
| 17. BP 3050 | 5 Washer, flat, 1/2", plated |
| 18. BP 3125 | 1 Hex cap screw, 1/2"-13 x 1", grade 5, plated |
| 19. BP 3126 | 2 Hex cap screw, 1/2"-13 x 1-1/2", grade 5, plated |
| 20. BP 3128 | 1 Hex cap screw, 1/2"-13 x 2-1/2", grade 5, plated |
| 21. BP 3129 | 1 Hex cap screw, 1/2"-13 x 3", grade 5, plated |
| 22. BP 3130 | 1 Hex cap screw, 1/2"-13 x 3-1/2", grade 5, plated |
| 23. BP 3162 | 1 Pin, roll, 3/8" x 2", plated |
| 24. BP 3244 | 6 Nut, hex lock, 1/2"-13, plated |
| 25. BP 3249 | 2 Machinery bushing, 1-7/8" OD x 1-1/4" ID, 14GA |
| 26. BP 3366 | 10 Hex flange bolt, 1/4"-20 x 3/4", grade 8, plated |
| 27. BP 3367 | 10 Nut, hex flange, 1/4"-20 serrated, grade 2, plated |

LandRunner



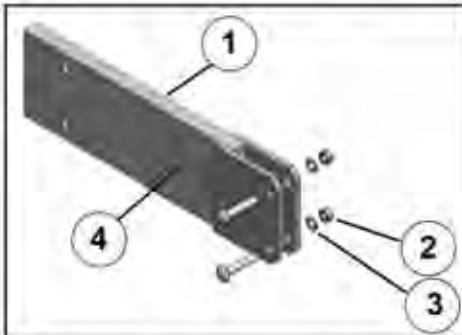
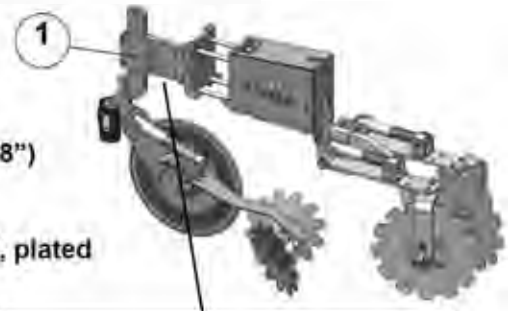
- | | |
|------------|--|
| 1. AP 2024 | 4 Bearing cone, LM 11949 |
| 2. AP 2425 | 2 Pin, cotter, 1/8" x 1" |
| 3. AP 2729 | 2 Dust cap |
| 4. AP 2742 | 2 Grease seal, 10174VB |
| 5. AP 2743 | 2 Washer, spindle, 1-5/16" x 21/32" x .093 |
| 6. AP 2744 | 2 Nut, spindle, 5/8"-18 |
| 7. BP 3072 | 2 Grease zerk, 1/4"-28 |
| 8. EM 3710 | 2 Weldment, blade mounting |
| 9. EM 6659 | 1 Weldment, mount arm with cups, residue manager |
| a. AP 2075 | 1 Bearing Cup LM 11910 |

MAXPAC W/Coulter

AAM 2637 Coulter Bracket Extension Kit 9-7/8"

(Use when residue managers are mounted on coulters.)

- | | |
|------------|---|
| 1. AM 2622 | 1 Bracket, coulter shank extension, (9-7/8") |
| 2. BP 3042 | 2 Nut, hex, 1/2"-13, grade 2, plated |
| 3. BP 3043 | 2 Washer, lock, 1/2", plated |
| 4. BP 3229 | 2 Bolt, carriage, 1/2"-13 x 2-1/2", grade 5, plated |

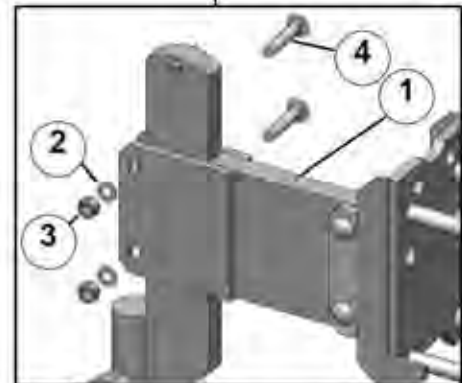


AAM 2852 Coulter Bracket Kit Extension (16-7/8")

(Use when residue managers are mounted on coulters

SCS Spring Cushion)

- | | |
|------------|---|
| 1. AM 2268 | 1 Bracket, coulter shank extension, 16-7/8" |
| 2. BP 3042 | 2 Nut, hex, 1/2"-13, grade 2, plated |
| 3. BP 3043 | 2 Washer, lock, 1/2", plated |
| 4. BP 3229 | 2 Bolt, carriage, 1/2"-13 x 2-1/2", grade 5, plated |



Residue Manager Assembly

LandRunner

Task

Procedures

Illustrations

► **Mounting residue manager blade assembly**

► **NOTE:**
Right-hand and left-hand as viewed from the rear

1. Place (10) (AM 7671) mounting arm upside down and install (9) (AM 7670) blade mount on the raised weldment and insert two (15) (BP 3005) 3/8" x 1-1/2" from the top. Place (14) (BP 3002) 3/8" lock washers and (13) (BP 3001) 3/8" hex nuts on hex cap screws.

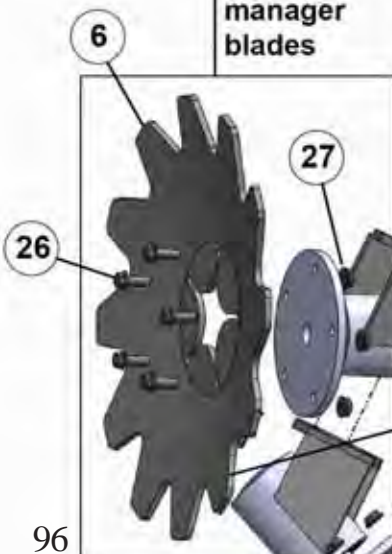
2. Install (9) (AM 7670) blade mount on lower weldment and insert two (15) (BP3005) 3/8" x 1-1/2" from the top. Place (14) (BP 3002) 3/8" lock washers and (13) (BP 3001) 3/8" hex nuts on hex cap screws.

3. Tighten all four 3/8" hex nuts on the blade mounts.

► **Mounting residue manager blades**




4. Attach (6) (AM 7663) right-hand blade to hub on the raised blade mount with five (26) (BP 3366) 1/4" x 3/4" hex flange bolts and (27) (BP 3367) 1/4" hex flange nuts serrated.

NOTE: Leading edge towards tractor.



Residue Manager Assembly

LandRunner

Task	Procedures	Illustrations
<p>► Mounting residue manager blades</p>	<p>5. Tighten 1/4" hex flange nuts serrated.</p>	
	<p>6. Attach (5) (AM 7662) left-hand blade to hub on the raised blade mount with five (26) (BP 3366) 1/4" x 3/4" hex flange bolts and (27) (BP 3367) 1/4" hex flange nuts serrated.</p>	
	<p>7. Tighten 1/4" hex flange nuts serrated.</p>	

Residue Manager Assembly

LandRunner
Task
Procedures
Illustrations

► **Mounting Spring clevis**

8. Attach (1) (AM 2489) lower sealer spring clevis with (18) (BP 3125) 1/2" x 1" hex cap screw and (24) (BP 3244) 1/2" hex lock nut. NOTE the hole is off centered. Position long edge toward the blades.



9. Tighten 1/2" hex nut.



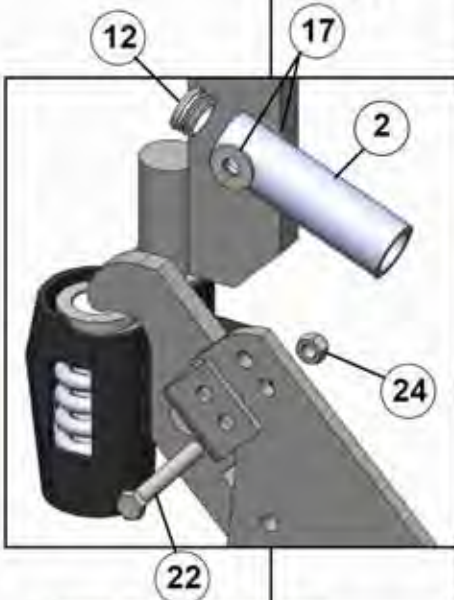
► **Attaching pivot arm bracket**

10. Insert (12) (AP 3116) 1-5/16" ID Black tube plug into end of (2) (AM 2490) upper spring tube. Place (17) (BP 3050) 1/2" flat washers on both sides of (2). Insert (22) (BP 3130) 1/2" x 3-1/2" hex cap screw through washers and tube. Secure with (24) (BP 3244) 1/2" hex lock nut. *Do not over tighten. Allow tubes to pivot.*

Attach (7) (AM 7667) pivot arm spring mounting bracket on coultter arm with (16) (BP 3041) 1/2" x 2" hex cap screw. Place (24) (BP 3244) on hex cap screw on 1/2" hex nut.







11. Place (17) (BP 3050) 1/2" flat washer on (20) (BP 3128) 1/2" x 2-1/2" hex cap screw. Insert into slot at the bottom of coultter arm. Position pivot arm spring mounting next to coultter arm over (20). Place (8) (AM 7669) arm stop bracket on (20). Install (24) (BP 3244) 1/2" hex lock nut. Tighten the hex lock nut on (16). Tighten the lock nut on (20) until snug. The arm stop must rotate down so the spring assembly can be installed before (19) (BP 3126) 1/2" x 1-1/2" hex cap screw is installed.



Residue Manager Assembly

LandRunner

Task	Procedures	Illustrations
<p>▶ Attaching bolt on blade arm mount</p>	<p>12. Place (25) (BP 3249) 1-7/8" OD x 1-1/4" ID machinery bushing on pivot weldment.</p>	
	<p>13. Slide (10) (AM 7671) bolt on blade arm mount on pivot arm.</p>	
	<p>14. Place (25) (BP 3249) 1-7/8" OD x 1-1/4" ID machinery bushing on pivot weldment.</p>	
	<p>15. Secure arm to weldment with (23) (BP 3162) 3/8" roll pin.</p>	

Residue Manager Assembly

LandRunner

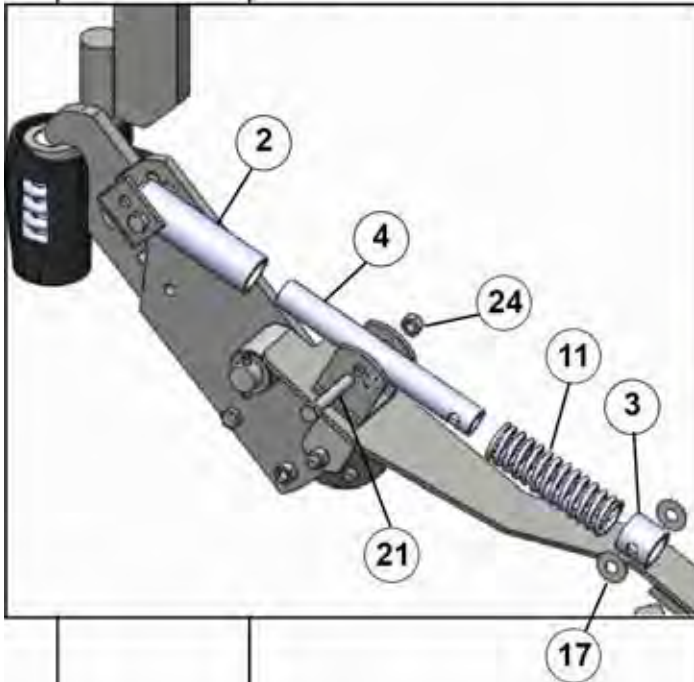
Task

Procedures

Illustrations

► Mounting spring assembly

16. Insert (4) (AM 2492) spring guide tube into (2) (AM 2490) upper spring tube. Place (11) (AP 2997) spring over guide.
17. Place (3) (AM 2491) spring collar bushing over guide.
18. Raise arm insert (21) (BP 3129) 1/2" x 3" hex cap screw through (14) (BP 3050) 1/2" washers and (3) spring collar bushing and second washer. Secure with (24) (BP 3244) 1/2" hex lock nut. *Do not over tighten. Allow tubes to pivot.*



Residue Manager Assembly

LandRunner

Task

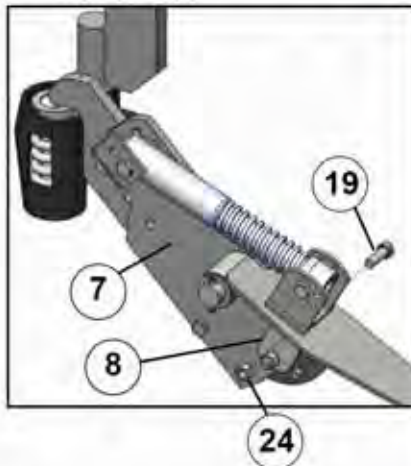
Procedures

Illustrations

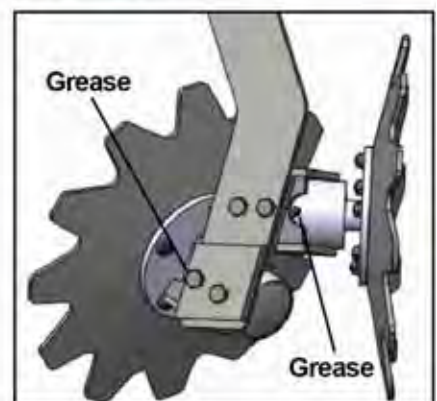
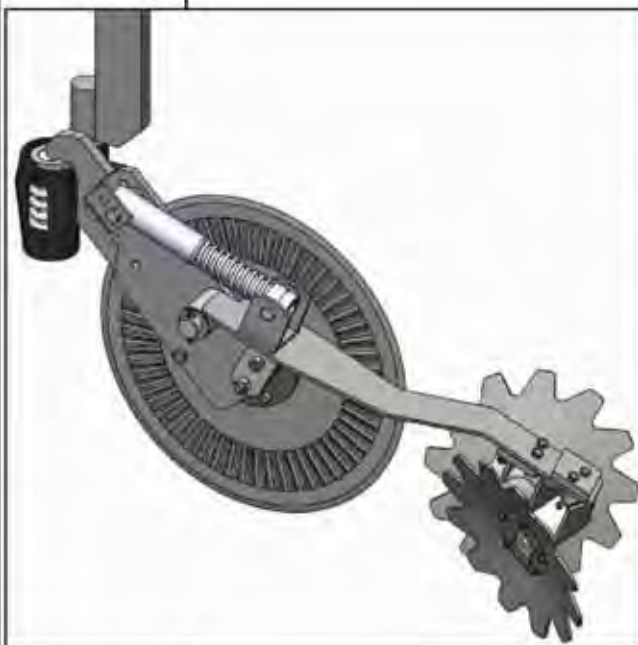


**Securing
arm stop**

19. Rotate arm stop bracket (8) under residue manager arm and Insert (19) (BP 3126) 1/2" x 1-1/2" hex cap screw from the hub side through coultter arm, (7) and (8) arm stop bracket. Secure with (24) (BP 3244) 1/2" hex lock nut.



20. Tighten the 1/2" hex lock nuts on (16) (19) and (20) on (8) pivot arm bracket.
21. Grease hubs.





Hydraulic Repair Kits

LandRunner

Task	Procedures	Illustrations
------	------------	---------------

MFG #	Bore/				
TMC #	Stroke	Repair Kit	Clevis	Butt	Gland
SAE-34024 DP 4248	4" X 24"	PMCK-SAE-34000 DP 4310	100000326 DP 4115	141900037 DP 4270	081900354 DP 4326
SAE-34020 DP 4375	4" X 20"	PMCK-SAE-34000 DP 4310	100000326 DP 4115	141900037 DP 4270	081900354 DP 4326
SAE-34524 DP 4481	4-1/2" X 24"	PMCK-SAE-34500 DP 4503	100000362 DP 4114	142000017 DP 4507	082000109 DP 4508
PMS-AM-2570 DP 4483	3-1/4" X 12"	PMCK-AM-2570 DP 4465	100000423 DP 4116	141600002 DP 4463	081600038 DP 4464
PMS-AM-2564 DP 4484	3-1/2" X 12"	PMCK-AM-2564 DP 4466	100000423 DP 4116	41700023 DP 4319	081700269 DP 4281
PMS-AM-2558 DP 4485	3-3/4" X 12"	PMCK-AM-2558A DP 4467	100000577 DP 3996	141800009 DP 4297	081800022 DP 4280
PMS-AM-2552 DP 4486	4" X 12"	PMCK-AM-2552A DP 4468	100000577 DP 3996	141900037 DP 4270	081900374 DP 4279
PMS-AM-2546 DP 4487	4-1/2" X 12"	PMCK-AM-2546 DP 4469	100000326 DP 4115	142000004 DP 4219	082000092 DP 4278

MFG #	Bore/				4 Req	2 Req	4 Req
TMC #	Stroke	Piston	Piston Rod	Barrel	Tie Rod	Clevis Pin	Cotter Pin
SAE-34024 DP 4248	4" X 24"	071900260 DP 4328	011000324 DP 4336	051900015 DP 4347	170301292 DP 4352	190400035 BP 3497	220001504 BP 3511
AR-89 DP 4249	3-1/2" X 12"	071700174 DP 4327	010700434 DP 4332	051700011 DP 4342	170201161 DP 4348	190400035 BP 3497	220001504 BP 3511
SAE-34020 DP 4375	4" X 20"	071900260 DP 4328	011000323 DP 4357	051900014 DP 4353	170301252 DP 4354	190400035 BP 3497	220001504 BP 3511
SAE-34524 DP 4481	4-1/2" X 24"	072000081 DP 4509	011100787 DP 4504	052000168 DP 4505	170301297 DP 4506	190600024 BP 3498	220001504 BP 3511
PMS-AM-2570 DP 4483	3-1/4" X 12"	071600025 DP 4236	010600379 DP 4208	061600028 DP 4338	170201161 DP 4348	190400001 BP 3403	220001504 BP 3511
PMS-AM-2564 DP 4484	3-1/2" X 12"	071700208 DP 4235	010600379 DP 4208	061700366 DP 4337	170201161 DP 4348	190400001 BP 3403	220001504 BP 3511
PMS-AM-2558 DP 4485	3-3/4" X 12"	071800021 DP 4234	010700698 DP 3998	061800022 DP 4339	170301172 DP 4349	190400004 BP 3514	220001504 BP 3511
PMS-AM-2552 DP 4486	4" X 12"	071900273 DP 4232	010700698 DP 3998	061900598 DP 4340	170301172 DP 4349	190400004 BP 3514	220001504 BP 3511
PMS-AM-2546 DP 4487	4-1/2" X 12"	072000097 DP 4233	011100737 DP 4218	062000080 DP 4341	170301175 DP 4350	190400004 BP 3514	220001504 BP 3511

With cylinder removed from machine, clean, drained of oil and fully retracted, proceed as follows:

Disassembly:

1. Secure cylinder in vice or other method to prevent rotation. With the immediate area clean of dirt so parts can be laid out.
2. Remove tie-rod nuts item (1)
3. Pull rod assembly from cylinder. Remove tube item (3)
4. Loosen nut item (4) and remove clevis item (5) from rod assembly.
5. Place rod assembly in vice with copper or brass jaws so as not to damage.
6. Remove all seals from item (6), (8), and (9) for replacement. Clean and inspect all parts, for damage (nicks, scratches, cracks and etc.) replace as necessary. If you have any question please contact Prince Engineering (712) 235-1220.

Reassembly:

1. Replace all seals in items (6), (8), and (9). Do not replace small O-ring on ID of piston item (8) until ready to attach rod item (2).
2. Place small ID O-ring seal for piston over rod turndown and apply light coat of grease to seal. Slip piston item (8) onto turndown with ID counter bore towards rod shoulder. Take care not to pinch O-ring between piston and rod shoulder. Replace nut item (7) and secure.
3. Apply light coat of grease to seals in gland item (6) and slip gland over rod end, carefully so as not to damage seals. Slip entire assembly into lightly oiled tube item (3) piston first. Insure tube slips up over OD seals of gland.
4. Take total assembly in step 3 and slip tube over OD seal on butt item (9). Align ports in butt and gland and apply nuts item (1) to tie-rods and torque uniformly.

Tierod

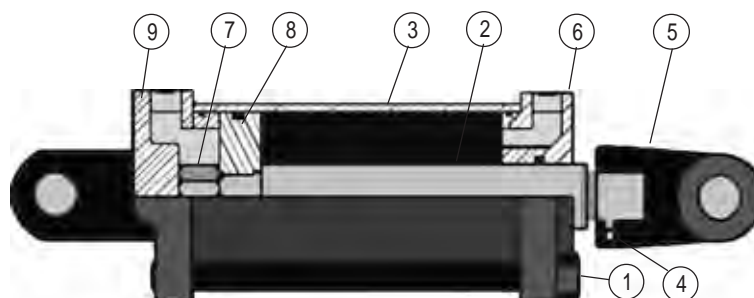
3/8" tierods 20-23 ft./lbs. (27-31 Nm)

1/2" tierods 45-52 ft./lbs. (61-70 Nm)

5/8" tierods 95-105 ft./lbs. (129-142 Nm)

3/4" tierods 150-165 ft./lbs (203-224 Nm)

5. Test for leaks and reinstall in machine. If you have any problems contact Prince Engineering (712) 235-1220.





Torque Specifications

LandRunner








Task

Procedures

Illustrations

SAE FASTENER TORQUE CHART

NOTE: Use these torque's, unless special torque's are specified. Values are for UNC and UNF thread fasteners, plated or unplated, as received from supplier. Fasteners can be dry or lubricated with normal engine oil. Values do not apply if graphite, moly-disulphide or other extreme pressure lubricant is used.

SAE Grade No.	2				5				*8			
Bolt head identification (see Note 1)					  				  			
Bolt Size	LB FT		Nm		LB FT		Nm		LB FT		Nm	
	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
1/4	5	6	7	8	9	11	12	15	12	15	16	20
5/16	10	12	14	16	17	20.5	23	28	24	29	33	39
3/8	20	23	27	31	35	42	48	57	45	54	61	73
7/16	30	35	41	47	54	64	73	87	70	84	95	114
1/2	45	52	61	70	80	96	109	130	110	132	149	179
9/16	65	75	88	102	110	132	149	179	160	192	217	260
5/8	95	105	129	142	150	180	203	244	220	264	298	358
3/4	150	185	203	251	270	324	366	439	380	456	515	618
7/8	160	200	217	271	400	480	542	651	600	720	814	976
1	250	300	339	406	580	696	787	944	900	1080	1220	1464
1 1/8					800	880	1085	1193	1280	1440	1736	1953
1 1/4					1120	1240	1519	1681	1820	2000	2468	2712
1 3/8					1460	1680	1980	2278	2380	2720	3227	3688
1 1/2					1940	2200	2631	2983	3160	3560	4285	4827

*Thick nuts must be used with Grade 8 bolts

NOTE 1: Bolt head identification mark as per grade. Manufacturing marks will vary.

STANDARD TORQUE DATA HYDRAULIC TUBES AND FITTINGS

O-ring boss Plugs, Adjustable Fitting

Lock nuts, Swivel JIC-37⁰ Seats

SIZE	LB FT		Nm	
	Min.	Max.	Min.	Max.
4	6	10	8	14
5	10	15	14	20
6	15	20	20	27
8	25	30	34	41
10	35	40	47	54
12	60	70	81	95
14	70	80	95	109
16	80	90	108	122
20	95	115	129	156
24	120	140	163	190
32	250	300	339	407

Above torque figures are recommended for plain, cadmium or zinc plated fittings, dry or wet installations and swivel nuts either swaged or brazed.